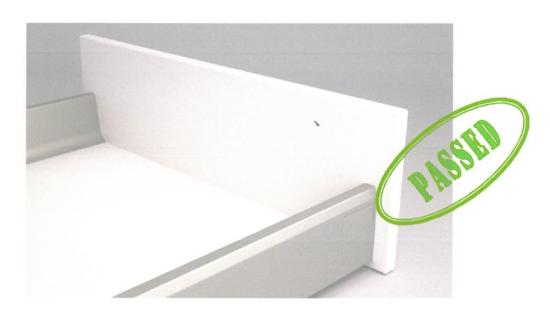


# **Official Test Result**



Kitchen and Bathroom Drawer TEN

CATAS 117327 ISO 7170:2005





#### CATAS TEST 117327 25.06.2010



#### **TEST ON EXTENSION ELEMENT ACCORDING TO ISO 7170:2005**

ISO 7170 regulates the international standard for furniture and storage units and allows the determination of strength and durability. The norm foresees different types of tests. After the test series, the drawer shouldn't present the following defaults:

- a) fracture of any component or joint
- b) loosening of any joint intended to be rigid, which can be demonstrated by hand pressure
- c) deformation or wear of any parts or components such as the functioning is impaired
  - d) loosening of any means of fixing components to the unit
  - e) any impaired function of the unit, component or part

#### Section 7.5.2: strength of drawer runners

This testing sequence is made to control the strength of the drawer runner when submitted to a load applied to the drawer front in 10 successive cycles. The norm foresees three standard levels of suggested loads:

Level 1: 100N Level 2: 200N Level 3: 300N

The Ten drawer was tested at **450N**. The exit of the test was positive according to the Catas certificate 117327 from the 25.06.2010

#### Section 7.5.3: durability of extension elements

This testing sequence is made to control the durability of the drawer runner when submitted to a number of opening/closing cycles. The norm foresees three standard levels of suggested loads:

Level 1: 20.000 cycles Level 2: 40.000 cycles Level 3: 80.000 cycles

The load applied to the drawer according to the norm is depending on the volume. For the drawer with a depth of 450mm and a front height of 120mm tested on a 600mm wide cabinet, the minimum load would be approximately 14kg. The Tendrawer was tested at 35kg on our request. The drawer was tested to 80.000 cycles. The exit of the test was positive, according to the Catas certificate 117327 from the 25.00 2010.



centro ricerche-sviluppo laboratorio prove settore legno-arredo

CATAS S.p.A. Iscr. Reg. Imprese Udine nr. iscr. C.F. 01818850305 Reg. Impr. UD 20663 P. IVA: 01818850305 C.Soc. € 1.003.650,00 i.v.

Sede: Via Antica, 24/3 33048 S. Giovanni al Nat. UD Tel. 0432.747211 r.a. Fax 0432.747250 http://www.catas.com e-mail: lab@catas.com

Filiale: Via Braille, 5 20035 Lissone MB Tel. 039.464567 Fax 039.464565 e-mail: lissone@catas.com

Date received:

01-06-10

Date of issue:

25-06-10

Report consists of 2 attached sheets.

Defects before testing: None

Sample name:

TEN DRAWER

FORMENTI & GIOVENZANA S.P.A. VIA PIAVE 55-C.P. 58 20050 VEDUGGIO CON COLZANO (MI) **ITALY** 

### **TEST REPORT Nº 117327**

Overall dimensions: 600 x 560 x 725 (h) mm (extended uncertainty = 5 mm)

List performed tests

1. Durability of extension elements ISO 7170:2005 clause 7.5.3

2. Strenght of drawer runners ISO 7170:2005 clause 7.5.2



This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

> ging Director Irea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer.

Page 1 of 2



centro ricerche-sviluppo P. IVA : 01818850305 laboratorio prove settore legno-arredo C.Soc. € 1.003.650,00 i.v.

CATAS S.p.A. Iscr. Reg. Imprese Udine nr. iscr. C.F. 01818850305 Reg. Impr. UD 20663 P. IVA: 01818850305 Sede: Via Antica, 24/3 33048 S. Giovanni al Nat. UD Tel. 0432.747211 r.a. Fax 0432.747250 http://www.catas.com e-mail: lab@catas.com Filiale: Via Braille, 5 20035 Lissone MB Tel. 039.464567 Fax 039.464565 e-mail: lissone@catas.com

# **TEST REPORT N° 117327**

Date of issue:

25-06-10

Sample weight

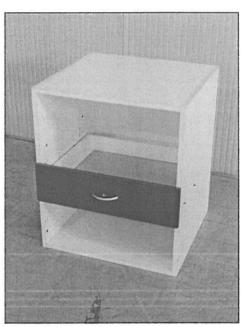
Not determined

Overall dimensions

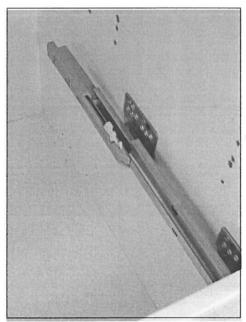
600 x 560 x 725 (h) mm (\*)

Sample name:

TEN DRAWER



Drawer closed



Runner on the drawer



Drawer opened

(\*) Extended uncertainties of weight and overall dimensions of the sample are 0,1 Kg and 5 mm, respectively

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer.



centro ricerche-sviluppo P. IVA : 01818850305 laboratorio prove settore legno-arredo C.Soc. € 1.003.650,00 i.v.

CATAS S.p.A. Iscr. Reg. Imprese Udine nr. iscr. C.F. 01818850305 Reg. Impr. UD 20663 P. IVA: 01818850305

Sede: Via Antica, 24/3 33048 S. Giovanni al Nat. UD Tel. 0432.747211 r.a. Fax 0432.747250 http://www.catas.com e-mail: lab@catas.com Filiale: Via Braille, 5 20035 Lissone MB Tel. 039.464567 Fax 039.464565 e-mail: lissone@catas.com

#### **TEST REPORT**

117327 / 1

Date received:

01-06-10

Date of test:

07-06-10

Date of issue:

25-06-10

Sample name:

TEN DRAWER

FORMENTI & GIOVENZANA S.P.A. VIA PIAVE 55-C.P. 58 20050 VEDUGGIO CON COLZANO (MI) ITALY

# Durability of extension elements ISO 7170:2005 clause 7.5.3

Type of runner:

metal roller bearing covered by plastic material with closure system

Lenght of the drawer travel:

435 mm

Inner usable dimensions:

515 x 430 x 120 mm

#### Test results:

Load on drawer kg	Number of cycles	Remarks	
35	80.000	None	

Note: number of cycles as table Tab. 1 of BS 4875-7:2006, level 4° Test has been carried out with the load specified by the client

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director

The sample name and, when delevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer.

pag. 1/1



laboratorio prove settore legno-arredo C.Soc. € 1.003.650,00 i.v.

CATAS S.p.A. Iscr. Reg. Imprese Udine nr. iscr. C.F. 01818850305 Reg. Impr. UD 20663 P. IVA: 01818850305

Sede: Via Antica, 24/3 33048 S. Giovanni al Nat. UD Tel. 0432.747211 r.a. Fax 0432.747250 http://www.catas.com e-mail: lab@catas.com

Filiale: Via Braille, 5 20035 Lissone MB Tel. 039.464567 Fax 039,464565 e-mail: lissone@catas.com

#### **TEST REPORT**

117327 / 2

Date received:

01-06-10

Date of test:

25-06-10

Date of issue:

25-06-10

Sample name:

TEN DRAWER

FORMENTI & GIOVENZANA S.P.A. VIA PIAVE 55-C.P. 58 20050 VEDUGGIO CON COLZANO (MI) ITALY

# Strenght of drawer runners ISO 7170:2005 clause 7.5.2

Type of runner:

metal roller bearing covered by plastic material with closure system

Lenght of the drawer travel (L): 435 mm

Inner usable dimensions:

515 x 430 x 120 mm

Test results:

Vertical force N	Number of cycles	Remarks
450	10	None

Note: vertical force as table Tab. 1 of BS 4875-7:2006, level 5°

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

> Aghaging Director Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer. pag. 1/1



# value for many



FGV is an UNI-EN-ISO-9001:2008 quality certified company

