

PRODUCT INFORMATION



BACO® BLOCKBOARD

Blockboard with 3 layers, rotary cut veneer deck



Core:	spruce, poplar or fuma staves
Top veneer:	fromager (standard), other decks are available on request.
Gluing:	IF 20, E1
Thicknesses:	13 / 16 / 18 / 19 / 22 / 25 / 28 / 38 mm Other thicknesses are available on request.
Small sizes:	1250 x 2500 mm
Big sizes:	2070 x 2600/5200 mm, 1850 x 2600/5200 mm; 1870 x 3130 mm Other sizes are available on request.
Moisture content:	8 – 12%
Screwing test:	1334 N (tested: 19 mm blockboard)
Thickness tolerance:	+ 0,2 mm – 0,6 mm
Tolerance in length and width:	+/- 2 mm/m
Squareness tolerance:	1 mm/m

Thickness in mm	E-Modul (N/mm ²) (length)	E-Modul (N/mm ²) (width)	Bending strength (N/mm ²) (length)	Bending strength (N/mm ²) (width)
13	2400	5200	20	45
16	2000	5400	20	45
19	1500	6000	15	50
22	1400	6200	15	50
25	1300	6500	15	50

Multiple applications

Holzindustrie Schweighofer BACO offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives.

Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages

- * High stability and moisture resistance
- * High bending strength
- * Light weight
- * High screw extraction resistance
- * Easy processing

High quality

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards. Continuous quality controls ensure stable standards.

All wood that is processed by Holzindustrie Schweighofer BACO comes from PEFC controlled sources. Some of our products are available with FSC® certifications.

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