

SIBU | DESIGN
we decorate.

GB . V4

O VER VIEW

NA

non-adhesive

SA

strongly adhesive

FR

flame-retardant version
available on request

PR

digital printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

■■■■

wet room suitability

■■■■□

limited suitability for wet rooms

AR

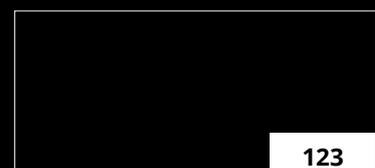
abrasion-resistant

AR+

scratch-resistant

+ ▼

entire panel length not
shown in image



reference numbers for the original
samples in the catalog "INSPIRATIONS"

LEATHER-LINE (LL) 11
SIBUGLAS (SG) 39
WOODLINE (WL) 55
DECO-LINE (DM) 65
MULTISTYLE (MS) 99
STRUCTURE-LINE (SL) 111
ACRYLIC-LINE (AC) 131
TRANSLUCENT-LINE (TL) 137
PUNCH-LINE / 3D (PL/PL3D) 141
PROFILES (PR) 149
PNL PREMIUM NON LEATHER (PNL) 161
VERARBEITUNGSHINWEISE 171
VERARBEITUNGSHINWEISE SIBUGLAS 178

SIBU | DESIGN
we decorate.

Here we could tell you about ...

- our over 30 years of experience that helped us becoming the market leader
- our wide product portfolio with more than 300 storing designs
- our short delivery time and just-in-time projects
- our high standards in quality and processing.

Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material. However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automobiles and sport, perceives trends and works out concepts for individual demands.

Precise. Innovative. Stylish.

If you also believe in these values, we should become acquainted!

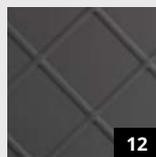
LEATHER-LINE



LL CORD
Stony Ground



LL CORD
Dove Tale



LL CORD
Charcoal Light



LL ROMBO 12
Bianco matt



LL ROMBO 12
Creme



LL ROMBO 12
Nero matt



LL ROMBO 85
Bianco matt



LL ROMBO 85
Creme



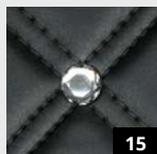
LL ROMBO 85
Mocca matt



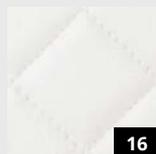
LL ROMBO 85
Nero matt



CR CRISTAL
ROMBO 85 Bianco
matt/Silver



CR CRISTAL
ROMBO 85 Nero
matt/Silver



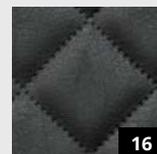
LL ROMBO 40
Bianco matt



LL ROMBO 40
Creme



LL ROMBO 40
Mocca matt



LL ROMBO 40
Nero matt



LL ROMBO 40
Antigua Gold



LL ROMBO 40
Oxy Terra



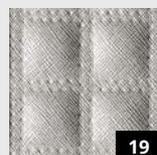
LL QUADRO
Bianco matt



LL QUADRO
Creme



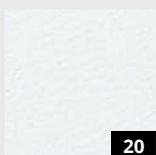
LL QUADRO
Nero matt



LL QUADRO
Argento



LL QUADRO
Luxury Bronze



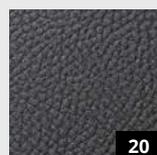
LL White



LL Creme



LL Dark Brown



LL Black



LL Wimborne
White



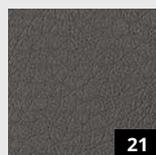
LL Light Oyster



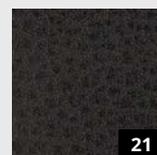
LL Stony
Ground



LL Dove Tale



LL Charcoal
Light



LL Charcoal
Dark



LL London Clay



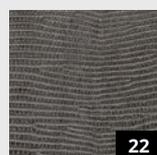
LL LEGUAN
Silver



LL LEGUAN
Gold



LL LEGUAN
Copper



LL LEGUAN
Nero



LL LEGUAN Silk



LL LEGUAN
Bianco



LL LEGUAN
Blue

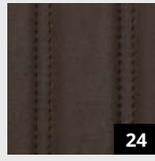
LEATHER-LINE



LL LOUNGE
Bianco matt



LL LOUNGE
Creme



LL LOUNGE
Mocca matt



LL LOUNGE
Nero matt



LL COLLAGE
Nero matt



LL COLLAGE
Oro



LL OXY
Steel



LL ANTIGUA
Gold



LL FLORAL
Platin



LL FLORAL
Oro



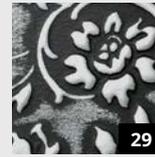
LL FLORAL
Vintage Silver/
Silver



LL FLORAL
White/Silver
matt



LL FLORAL
White/Gold
matt



LL FLORAL
Black/Silver
matt



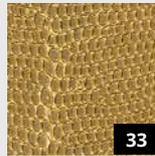
LL FLORAL
White



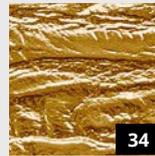
LL IMPERIAL
White/Gold



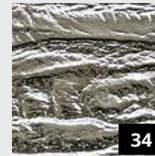
LL Vintage
Silver



LL PEARL RAY
Gold



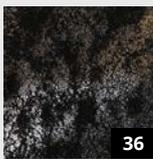
LL PERSIAN
Gold



LL PERSIAN
Metallic



LL LACE Black/
Platin

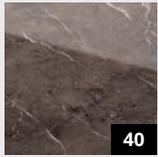


LL REGGAE



LL PELO
Marabu

SIBUGLAS



SG MARBLE
Brown AR+



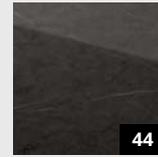
SG MARBLE
Alpine AR+



SG MARBLE
Black AR+



SG MARBLE
White AR+



SG MARBLE
Grey AR+



SG MARBLE
Emperador AR+



SG LUXURY
Gold AR+



SG LUXURY
Bronze AR+



SG LACE White/
Vintage Brown
AR+



SG Old Platin
AR+



SG COCKTAIL
Opal AR+



SG Vintage
Silver AR+



SG Vintage
Copper AR+



SG ANTIGUA
Gold AR+



SG LEGUAN
Bianco met
AR+



SG LEGUAN
Silver AR+



SG LEGUAN
Gold AR+



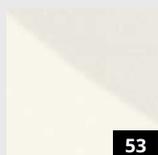
SG LEGUAN
Copper AR+



SG LEGUAN
Blue AR+



SG Ice White
AR+



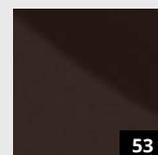
SG Bianco AR+



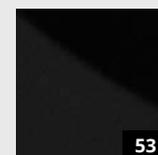
SG Magnolia
AR+



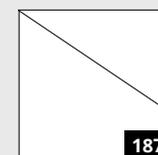
SG Malaga AR+



SG Mocca AR+

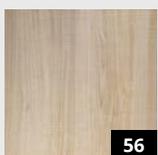


SG Nero AR+



187
suitable
balancing sheet

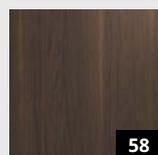
WOODLINE



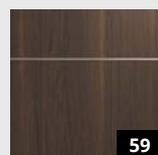
WL Maple
Alpine



WL Maple
Alpine/Grey
brushed 8L



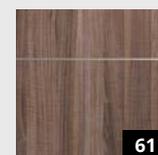
WL Nutwood



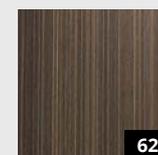
WL Nutwood/
Grey brushed
8L



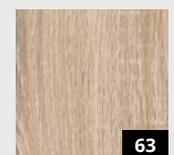
WL Nutwood
Country



WL Nutwood
Country/Grey
brushed 8L

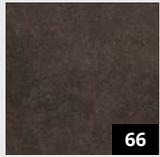


WL Wenge
Wood

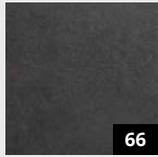


WL OAK TREE
Light

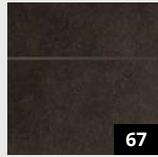
DECO-LINE



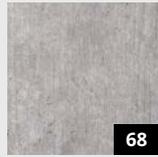
DM CERAMIC
Brown



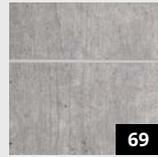
DM CERAMIC
Grey



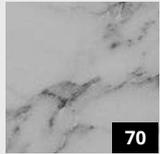
DM CERAMIC
Brown/Grey
brushed 8L



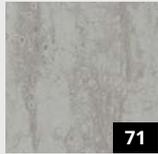
DM CEMENT
Light



DM CEMENT
Light/Grey
brushed 8L



DM MARBLE
White



DM Travertin



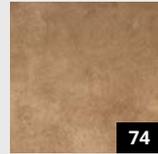
DM CEMENT
Dark



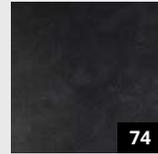
DM Silent Gold
AR



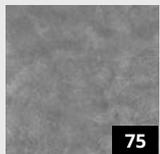
DM Classy
Silver



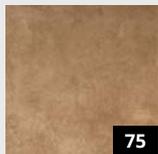
DM Classy
Bronze



DM Classy Black



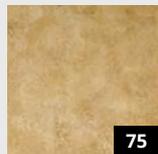
DM Classy
Silver AR



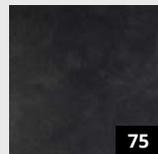
DM Classy
Bronze AR



DM Classy
Copper AR



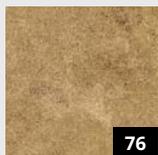
DM Classy Gold
AR



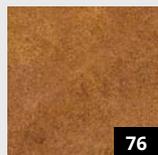
DM Classy
Black AR



DM Iron Age



DM Golden Age



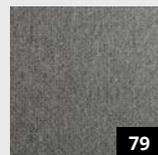
DM Copper Age



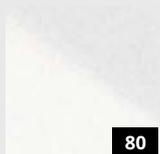
DM Iron Age
AR



DM Sahara
Silver



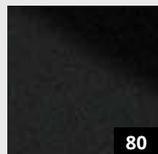
DM Sahara
Silver matt AR



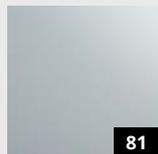
DM Magic
White AR



DM Magic Red
AR



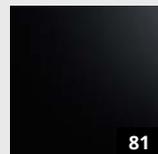
DM Magic
Black AR



DM Magic
White matt AR



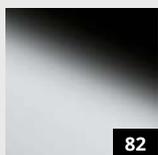
DM Magic Red
matt AR



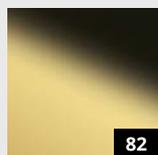
DM Magic
Black matt AR



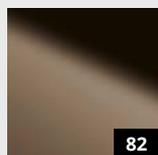
DM Silver



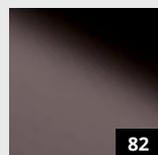
DM Silver H23



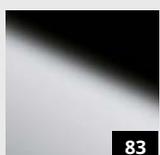
DM Brass



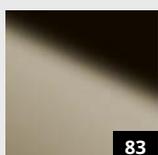
DM Brown



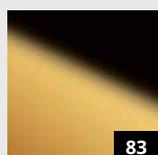
DM Anthracite



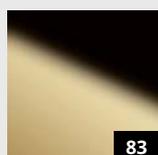
DM Silver/
White



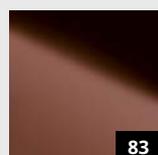
DM
Champagne



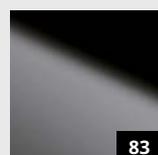
DM Gold



DM Gold 30



DM Bronze



DM Fashion
Grey

DECO-LINE



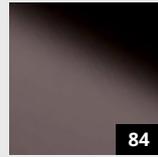
DM Silver AR12



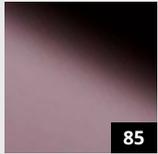
DM Silver AR23



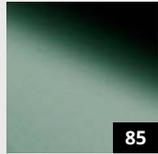
DM Gold AR



DM Anthracite AR



DM Rose



DM Mint



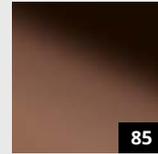
DM Iceblue



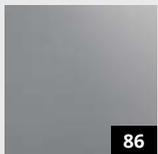
DM Skyblue



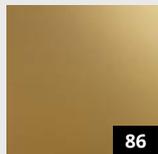
DM Fashion Red



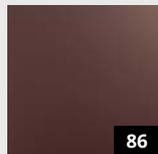
DM Copper



DM Silver matt metallic AR



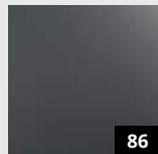
DM Brass matt metallic AR



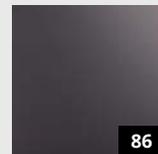
DM Bronze matt metallic AR



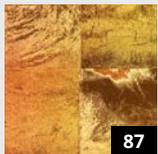
DM Brown matt metallic AR



DM Fashion Grey matt metallic AR



DM Anthracite matt metallic AR



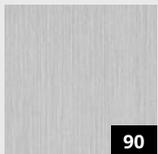
DM LUXURY Holografico



DM MONSOON Vintage Brown



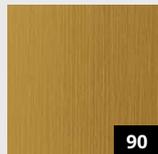
DM FLEUR Silver/Brown



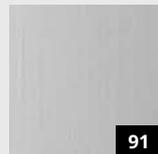
DM Silver brushed matt AR



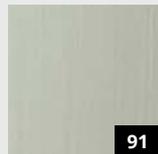
DM Brass brushed matt AR



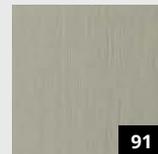
DM Gold brushed matt AR



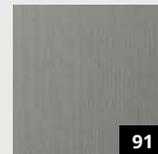
DM Silver brushed



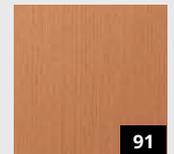
DM HGS



DM Champagne brushed



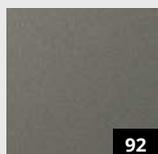
DM Titan brushed



DM Copper brushed



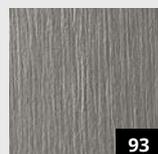
DM Silver PF met



DM Smoke PF met



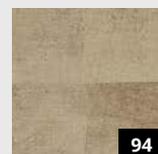
DM Silver PF met touch 1



DM Titan PF met touch 1



DM LUXURY Silver



DM LUXURY Bronze



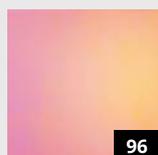
DM LUXURY Gold



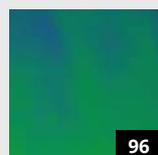
DM Vintage Copper



DM Vintage Silver



DM Hollywood

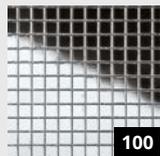


DM Aqua

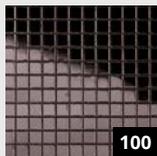


DM Galaxy Silver

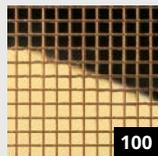
MULTISTYLE



MS Silver 3x3 flex. Classic



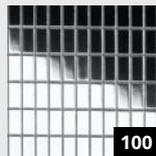
MS Anthracite 3x3 flex. Classic



MS Gold 3x3 flex. Classic



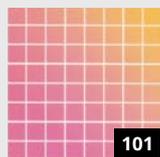
MS Brown 3x3 flex. Classic



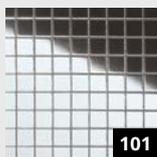
MS Silver 3x6 flex. Classic



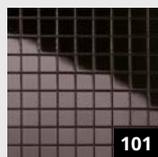
MS Gold 3x6 flex. Classic



MS Hollywood 5x5 flex. Classic



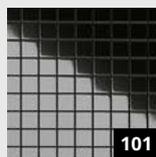
MS Silver 5x5 flex. Classic



MS Anthracite 5x5 flex. Classic



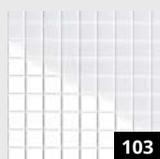
MS Gold 5x5 flex. Classic



MS Fashion Grey 5x5 flex. Classic



MS Galaxy Silver 5x5 flex. Classic



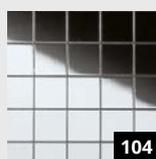
MS Magic White 5x5 flex. Classic



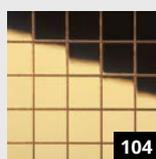
MS Magic Red 5x5 flex. Classic



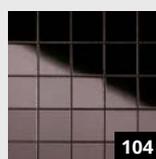
MS Magic Black 5x5 flex. Classic



MS Silver 10x10 flex. Classic



MS Gold 10x10 flex. Classic



MS Anthracite 10x10 flex. Classic



MS Iceblue 10x10 flex. Classic



MS Silver 20x20 flex. Classic



MS Gold 20x20 flex. Classic



MSC DIAGONAL Silver 15x15 flex. Classic



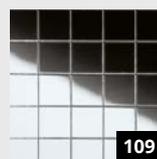
MSC RHOMBUS Silver 15x15 flex. Classic



MSC RHOMBUS Silver 30/3x30/3 flex. Classic

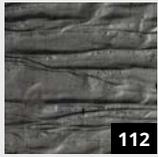


MSC Silver 30x30 flex. Classic

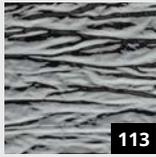


MSC Silver 10x10 flex. Classic

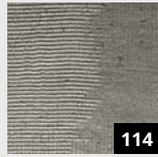
STRUCTURE-LINE



SL CRASHED
Old Platin



SL CRASHED
Mirror Silver



SL ART
Old Platin



SL ART
Iron Age



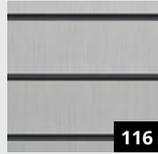
SL ART
Golden Age



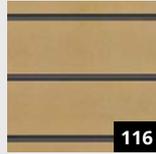
SL PIANO
Iron Age



SL PIANO
Golden Age



SL RIGATO
Silver brushed
matt AR



SL RIGATO
Silent Gold



SL LINEA
104x62 Silent
Gold



SL LINEA
104x62 Old
Platin



SL IMPACT
Vintage Silver



SL IMPACT
Antique Bronze



SL RIVET
Vintage Silver



SL DAKOTA
Metal



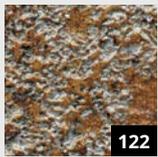
SL DAKOTA
Smoke



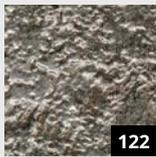
SL DAKOTA
Copper



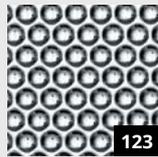
SL RAW
Vintage Copper



SL LAVA
Copper



SL LAVA
Grey



SL RACE
Silver



SL RACE
Vintage Silver/
Bronze



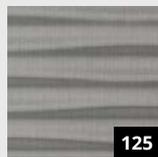
SL RACE
Vintage Copper/
Silver



SL MOTION ONE
Anthracite AR



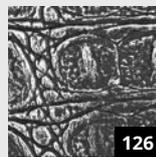
SL MOTION ONE
Pearl White PF



SL MOTION TWO
Grey brushed
matt AR



SL CROCO
Silver PF met/
Silver



SL CROCO
Smoke PF met/
Silver



SL WAVE
Silver



SL STEP 5
Silver PF met

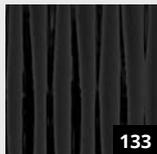


SL SQUARE 3
HGS

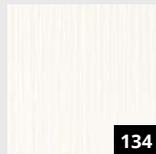
ACRYLIC-LINE



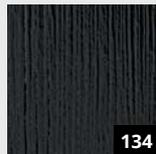
AC MOTION
ONE White



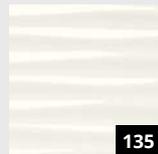
AC MOTION
ONE Black



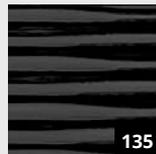
AC TOUCH
White



AC TOUCH
Black

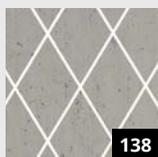


AC MOTION
TWO White



AC MOTION
TWO Black

TRANSLUCENT-LINE

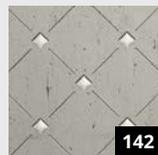


TL LINEA
104x62 Old
Platin



TL LINEA
104x62 Silent
Gold

PUNCH-LINE / 3D



PL 3D Q-10-30
Old Platin/
Silver



PL 3D H-10-30
Pearl White
PF/Gold



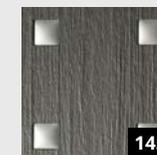
PL 3D ROSES
Pearl White PF/
Gold



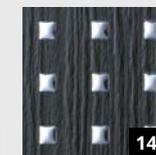
PL 3D ROSES
Silver PF met/
Silver



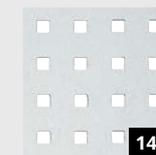
PL 3D Q 10-40-40
Silver PF met/
Silver



PL 3D Q 10-40-40
Smoke PF met
touch 1/Silver matt



PL 3D Q 5-15-15
Black touch 1/
Silver



PL Q 5-15-15
Silver PF met



LEATHER-LINE

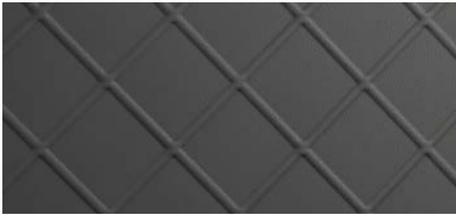
SIBU | DESIGN
we decorate.



LL CORD Stony Ground
2600 x 1000 / NA 19542 / SA 19545



LL CORD Dove Tale
2600 x 1000 / NA 19532 / SA 19544



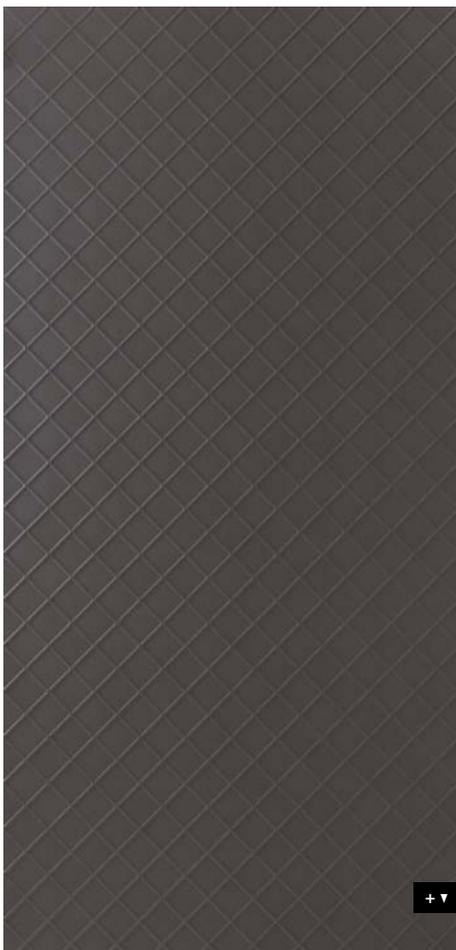
LL CORD Charcoal Light
2600 x 1000 / NA 19543 / SA 19546



□ LL CORD Charcoal Light

Photo: iStock.com

2600 x 1000



LEATHER-LINE

LL CORD

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request

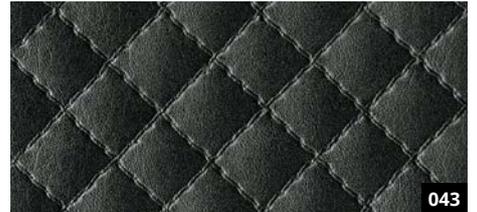




LL ROMBO 12 Bianco matt
2600 x 1000 / NA 16418 / SA 16419



LL ROMBO 12 Creme
2600 x 1000 / NA 15653 / SA 15657



LL ROMBO 12 Nero matt
2600 x 1000 / NA 15654 / SA 15658

LEATHER-LINE

LL ROMBO 12

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,0	4,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



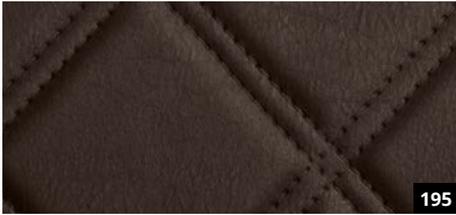
125

LL ROMBO 85 Bianco matt
2600 x 1000 / NA 15026 / SA 15042



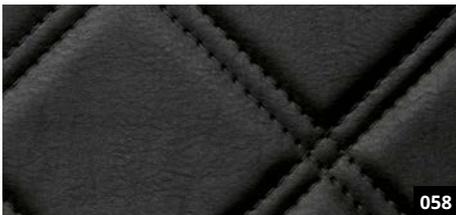
222

LL ROMBO 85 Creme
2600 x 1000 / NA 13852 / SA 13867



195

LL ROMBO 85 Mocca matt
2600 x 1000 / NA 15021 / SA 15037



058

LL ROMBO 85 Nero matt
2600 x 1000 / NA 15015 / SA 15030

2600 x 1000



+ ▼



□ LL ROMBO 85
Nero matt

LEATHER-LINE

LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



□ CR CRISTAL ROMBO 85 Bianco matt/Silver.



049

CR CRISTAL ROMBO 85 Bianco matt/Silver
2600 x 1000 / SA 15044



107

CR CRISTAL ROMBO 85 Nero matt/Silver
2600 x 1000 / SA 15034

Photo: Architectural Systems

LEATHER-LINE

CR CRISTAL ROMBO 85

2600 x 1000

Product characteristics

	SA
Base material	HIPS, PE-foam
Surface material	PU-leather, crystal: PMMA
Material thickness mm	4,04
Max. relief height mm	5,24
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable *	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic	—
PVA pre-treatment	—

Processing

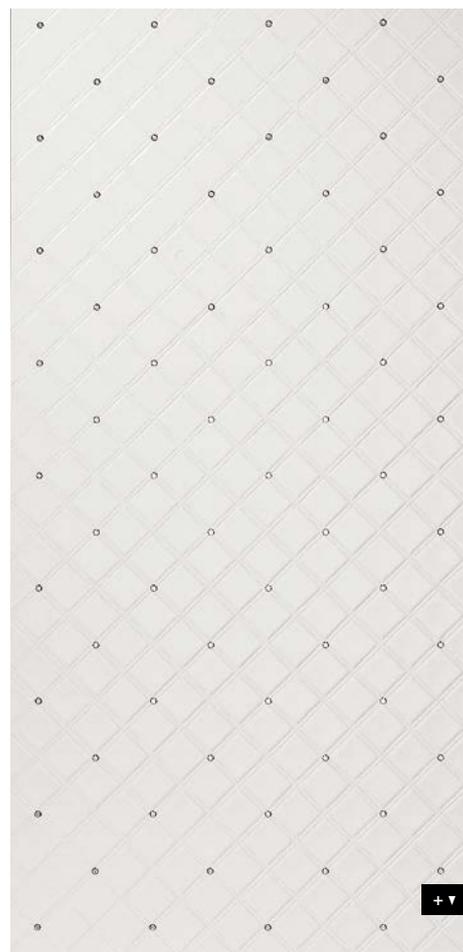
	SA
Cutting, punching	✓
Drilling	✓
Laser cutting	✓
Hot bending	—
PVA compressible	—
Smallest bending radius	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request





135

LL ROMBO 40 Bianco matt
2600 x 1000 / NA 15025 / SA 15041



176

LL ROMBO 40 Creme
2600 x 1000 / NA 13848 / SA 13863



203

LL ROMBO 40 Mocca matt
2600 x 1000 / NA 15020 / SA 15036



088

LL ROMBO 40 Nero matt
2600 x 1000 / NA 15014 / SA 15029

2600 x 1000



+ ▾



□
LL ROMBO 40
Creme

Photo: Jesse



□
LL ROMBO 40
Mocca matt

LEATHER-LINE

LL ROMBO 40

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request



□
LL ROMBO 40
Antigua Gold



079

LL ROMBO 40 Antigua Gold
2600 x 1000 / NA 17829 / SA 17849



162

LL ROMBO 40 Oxy Terra
2600 x 1000 / NA 17830 / SA 17850

LEATHER-LINE

LL ROMBO 40

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request





035

LL QUADRO Bianco matt
2600 x 1000 / NA 16420 / SA 15175



174

LL QUADRO Creme
2600 x 1000 / NA 14273 / SA 14277



149

LL QUADRO Nero matt
2600 x 1000 / NA 15017 / SA 15032



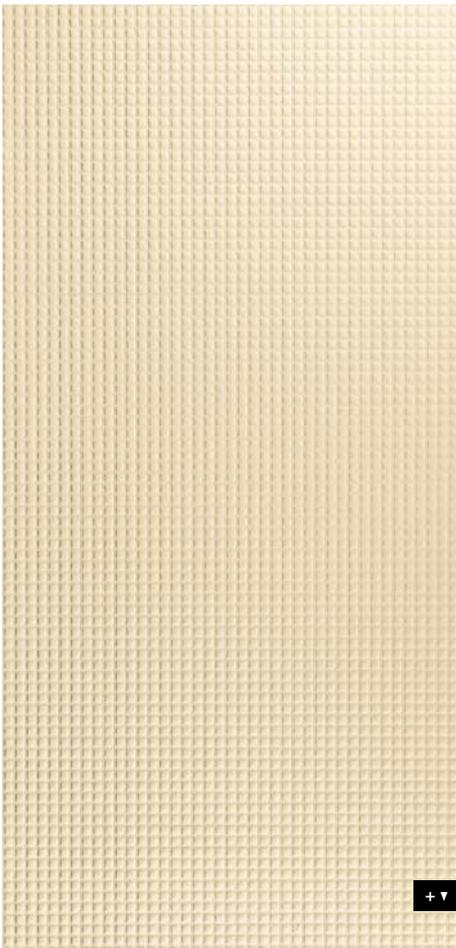
□ LL QUADRO Nero matt

Photo: Jesse



□ LL QUADRO Creme

2600 x 1000



+ ▾

LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request

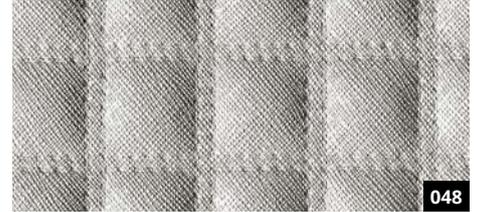


□
LL QUADRO
Luxury Bronze



200

LL QUADRO Luxury Bronze
2600 x 1000 / NA 17831 / SA 17851



048

LL QUADRO Argento
2600 x 1000 / NA 16421 / SA 16422

LEATHER-LINE

LL QUADRO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request





127

LL White

2600 x 1000 / 2,1 mm / **NA** 13451 / **SA** 13467



186

LL Creme

2600 x 1000 / 2,1 mm / **NA** 13450 / **SA** 13468



178

LL Dark Brown

2600 x 1000 / 2,1 mm / **NA** 12935 / **SA** 12978



150

LL Black

2600 x 1000 / 2 mm / **NA** 12887 / **SA** 12897



LEATHER-LINE

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,0 / 2,1	2,13 / 2,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	2 / 3 / 5

Special colors

On request

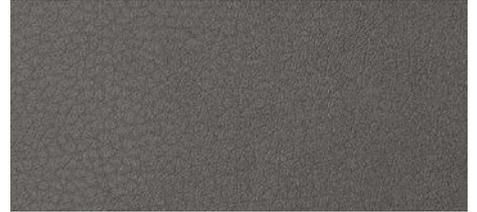


□ LL Dove Tale

Photo: © istock.com



LL Charcoal Dark
2600 x 1000 / **NA** 19299 / **SA** 19302



LL Charcoal Light
2600 x 1000 / **NA** 19298 / **SA** 19301



LL Dove Tale
2600 x 1000 / **NA** 19013 / **SA** 19024



LL Light Oyster
2600 x 1000 / **NA** 19015 / **SA** 19026



LL London Clay
2600 x 1000 / **NA** 19014 / **SA** 19025



LL Stony Ground
2600 x 1000 / **NA** 19012 / **SA** 19023



LL Wimborne White
2600 x 1000 / **NA** 19300 / **SA** 19303

LEATHER-LINE

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,95	2,08
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	2 / 3 / 5

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



FR
216

LL LEGUAN Silver

2600 x 1000 / NA 12883 / SA 12893



FR
214

LL LEGUAN Gold

2600 x 1000 / NA 13480 / SA 13478



FR
223

LL LEGUAN Copper

2600 x 1000 / NA 12884 / SA 12894



FR
055

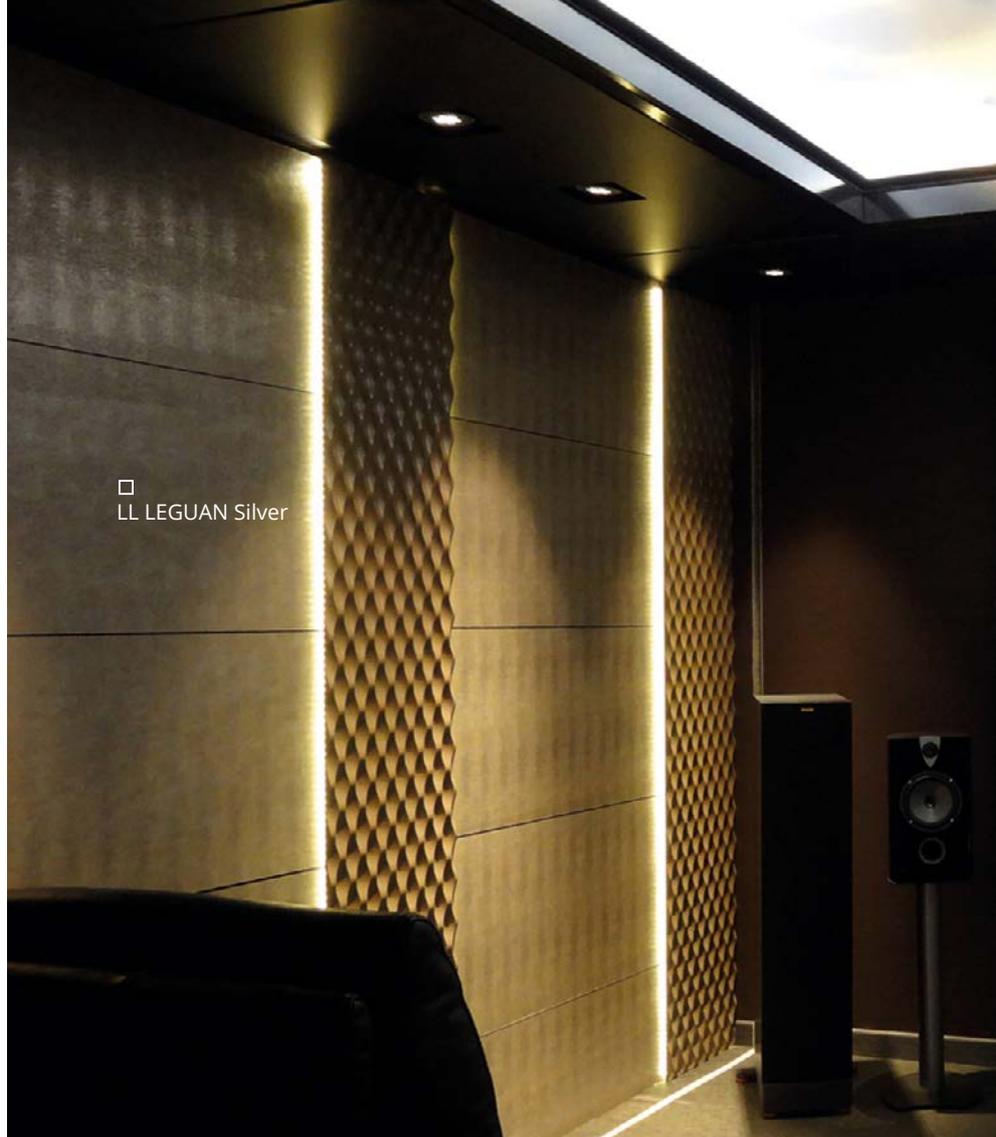
LL LEGUAN Nero

2600 x 1000 / NA 14778 / SA 14797

2600 x 1000



+ ▼



□ LL LEGUAN Silver

LEATHER-LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□
LL LEGUAN Bianco



188

LL LEGUAN Silk

2600 x 1000 / 1,5 mm / NA 16451 / SA 16452



028

LL LEGUAN Bianco

2600 x 1000 / 1,4 mm / NA 15609 / SA 15610



LL LEGUAN Blue

2600 x 1000 / 1,5 mm / NA 16985 / SA 16986

LEATHER-LINE

LL LEGUAN

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,4 / 1,5	1,53 / 1,63
Temperature stability	up to 60 °C	
Wet room suitability	Silk / Blue	■■■□
	Bianco	■■■■
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

+ ▼



235

LL LOUNGE Bianco matt
2600 x 1000 / NA 18596 / SA 18601



238

LL LOUNGE Creme
2600 x 1000 / NA 18597 / SA 18602



245

LL LOUNGE Mocca matt
2600 x 1000 / NA 18598 / SA 18603



226

LL LOUNGE Nero matt
2600 x 1000 / NA 18599 / SA 18604

2600 x 1000



□ LL LOUNGE
Mocca matt

LEATHER-LINE

LL LOUNGE

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic from 3 sheets	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4 / 5

Special colors

On request

+ ▾



Photo: Calligaris



LL COLLAGE Nero matt
2600 x 1000 / 2,1 / NA 15016 / SA 15031



LL COLLAGE Oro
2600 x 1000 / 1,9 / NA 13923 / SA 13926

LEATHER-LINE

LL COLLAGE

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9 / 2,1	2,15 / 2,36
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	mat	■■■■■
	metallic	■■■■□
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

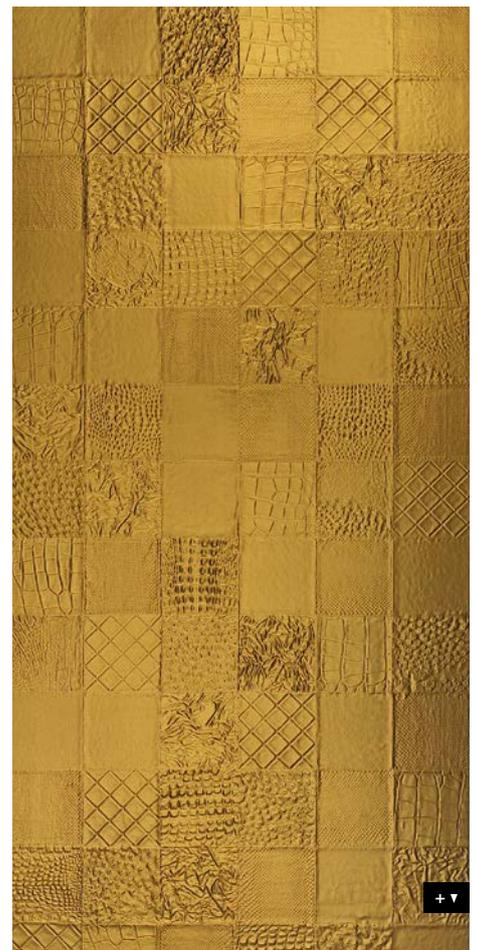
	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment Nero	✓	—
PVA pre-treatment Oro	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request





FR
164

LL OXY Steel
2600 x 1000 / NA 17826 / SA 17847



□
LL OXY Steel

Photo: GARANTline

2600 x 1000



LEATHER-LINE

LL OXY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

+ ▼



□ LL ANTIGUA Gold



FR
080

LL ANTIGUA Gold
2600 x 1000 / NA 17828 / SA 17852

LEATHER-LINE

LL ANTIGUA

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

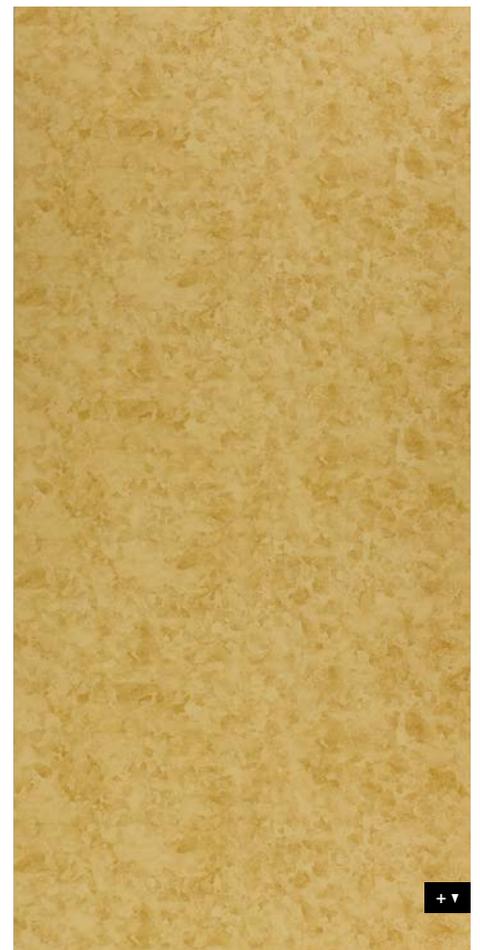
	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—





LL FLORAL Platin

2600 x 1000 / NA 14263 / SA 14266



LL FLORAL Oro

2600 x 1000 / NA 14264 / SA 14267



LL FLORAL Platin

2600 x 1000



LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—



Photo: GARANTline

LL FLORAL
Vintage Silver/Silver



LL FLORAL Vintage Silver/Silver
2600 x 1000 / NA 17266 / SA 17267



LL FLORAL White/Silver matt
2600 x 1000 / NA 13418 / SA 13414



LL FLORAL White/Gold matt
2600 x 1000 / NA 13419 / SA 13415



LL FLORAL Black/Silver matt
2600 x 1000 / NA 13416 / SA 13412

LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

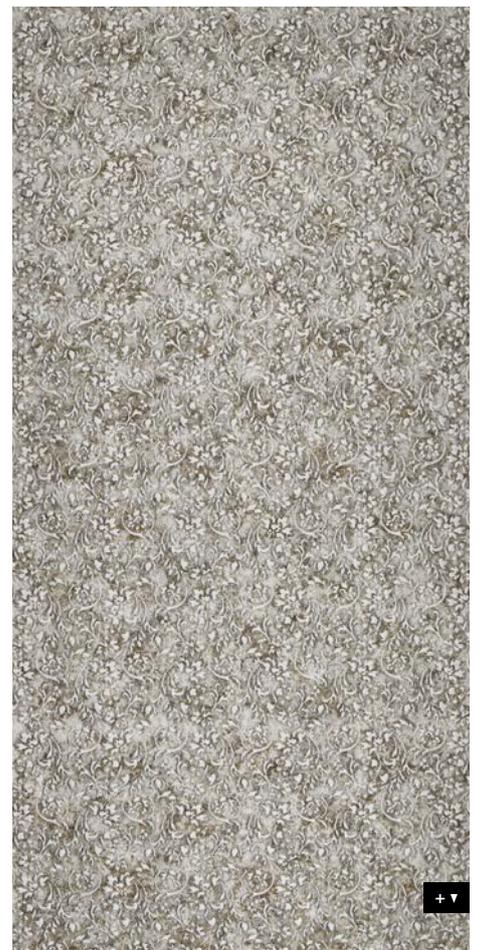
Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request

2600 x 1000





042

LL FLORAL White
2600 x 1000 / NA 13470 / SA 13473



Photo: Wipro

2600 x 1000



+ ▼

LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



□ LL IMPERIAL White/Gold



FR
084

LL IMPERIAL White/Gold
2600 x 1000 / NA 14774 / SA 14793

LEATHER-LINE

LL IMPERIAL

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	3,0	3,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3

Special colors

On request

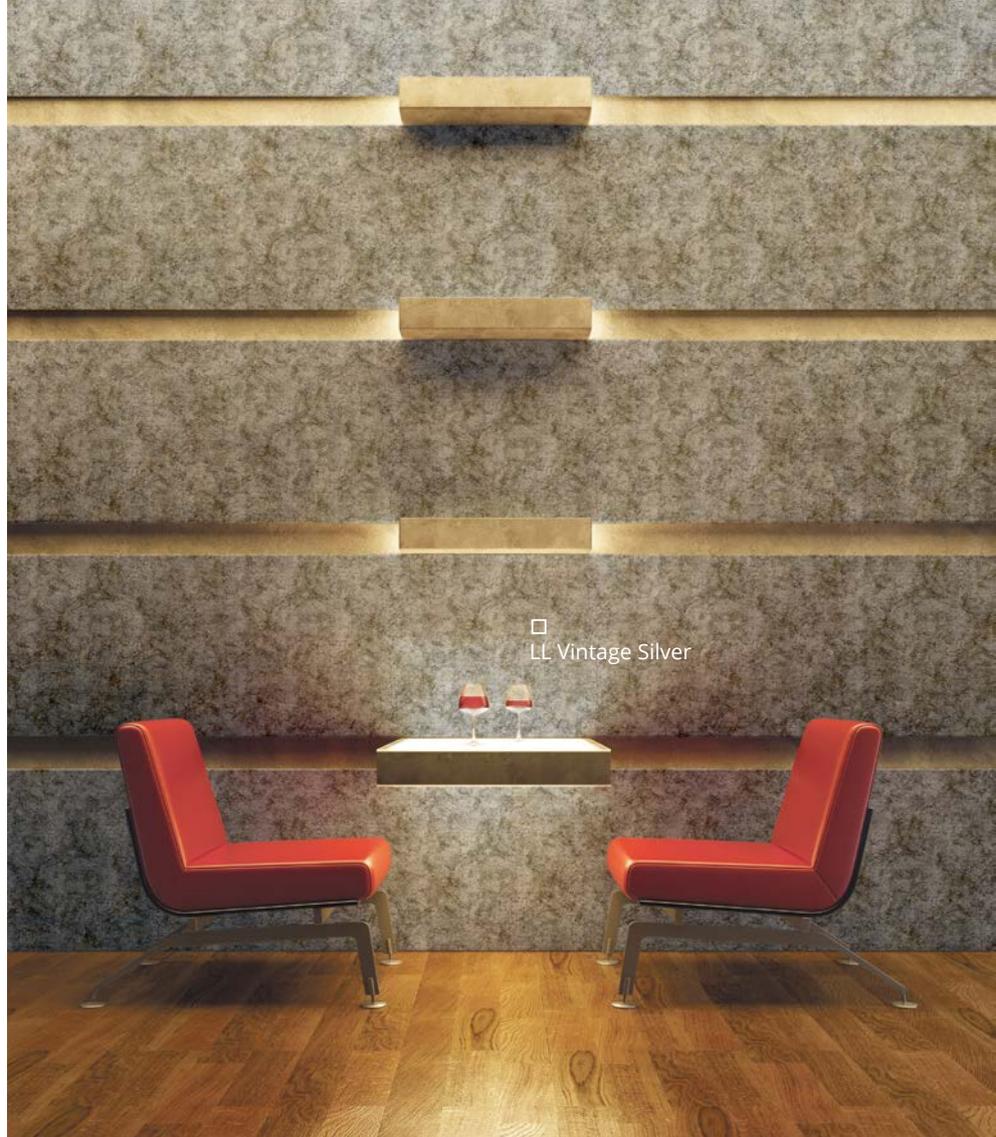




FR
166

LL Vintage Silver

2600 x 1000 / NA 17268 / SA 17269



2600 x 1000



+ ▼

LEATHER-LINE

LL Vintage

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ LL PEARL RAY Gold



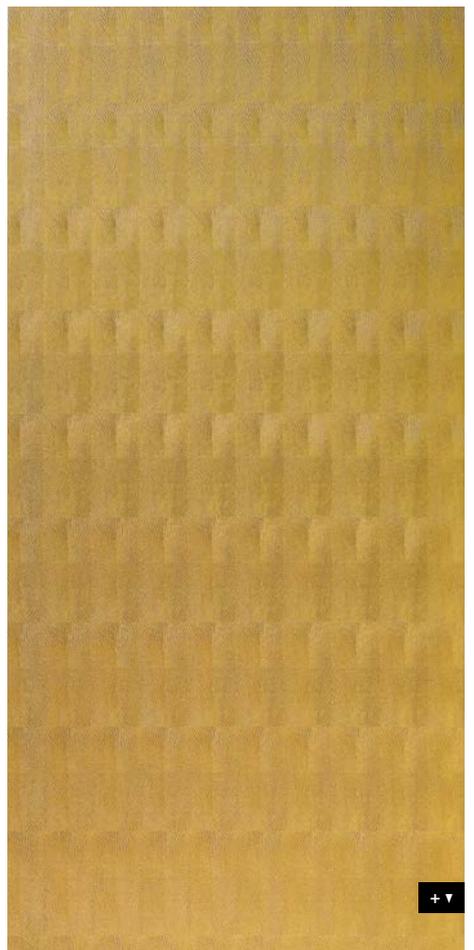
085

LL PEARL RAY Gold
2600 x 1000 / NA 17015 / SA 17016

LEATHER-LINE

LL PEARL RAY

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

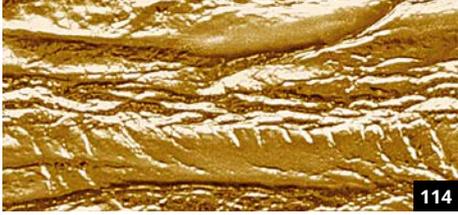
	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

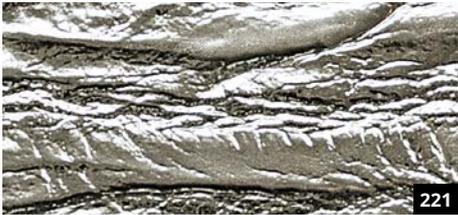
On request



114

LL PERSIAN Gold

2600 x 1000 / NA 15656 / SA 15660



221

LL PERSIAN Metallic

2600 x 1000 / NA 15655 / SA 15659



□ LL PERSIAN Gold

2600 x 1000



+ ▾

LEATHER-LINE

LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

—



LL LACE Black/Platin
2600 x 1000 / NA 17823 / SA 17844

□
LL LACE
Black/Platin

Photo: GARANTline

LEATHER-LINE

LL LACE

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

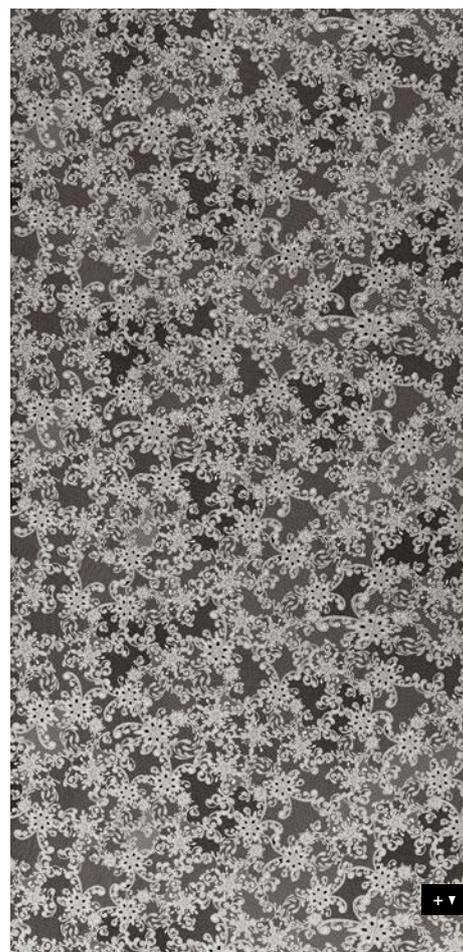
	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





161

LL REGGAE

2600 x 1000 / NA 14295 / SA 14303



Photo: HAKA Küchen

2600 x 1000



+ ▼

LEATHER-LINE

LL REGGAE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

□ LL PELO Marabu



204

LL PELO Marabu
2600 x 1000 / NA 14309 / SA 14325

LEATHER-LINE

LL PELO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3

Special colors

—





SIBUGLAS

SIBU | DESIGN
we decorate.



SG MARBLE Brown AR+
2600 x 1000 / NA 19331 / SA 19342



□ SG MARBLE Brown AR+

Photo: © istock.com

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Brown AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—





□ SG MARBLE Alpine AR+

Photo: © fotolia.com



SG MARBLE Alpine AR+
2600 x 1000 / NA 19329 / SA 19340

SIBUGLAS scratch-resistant

SG MARBLE Alpine AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—

2600 x 1000





SG MARBLE Black AR+
2600 x 1000 / NA 19330 / SA 19341

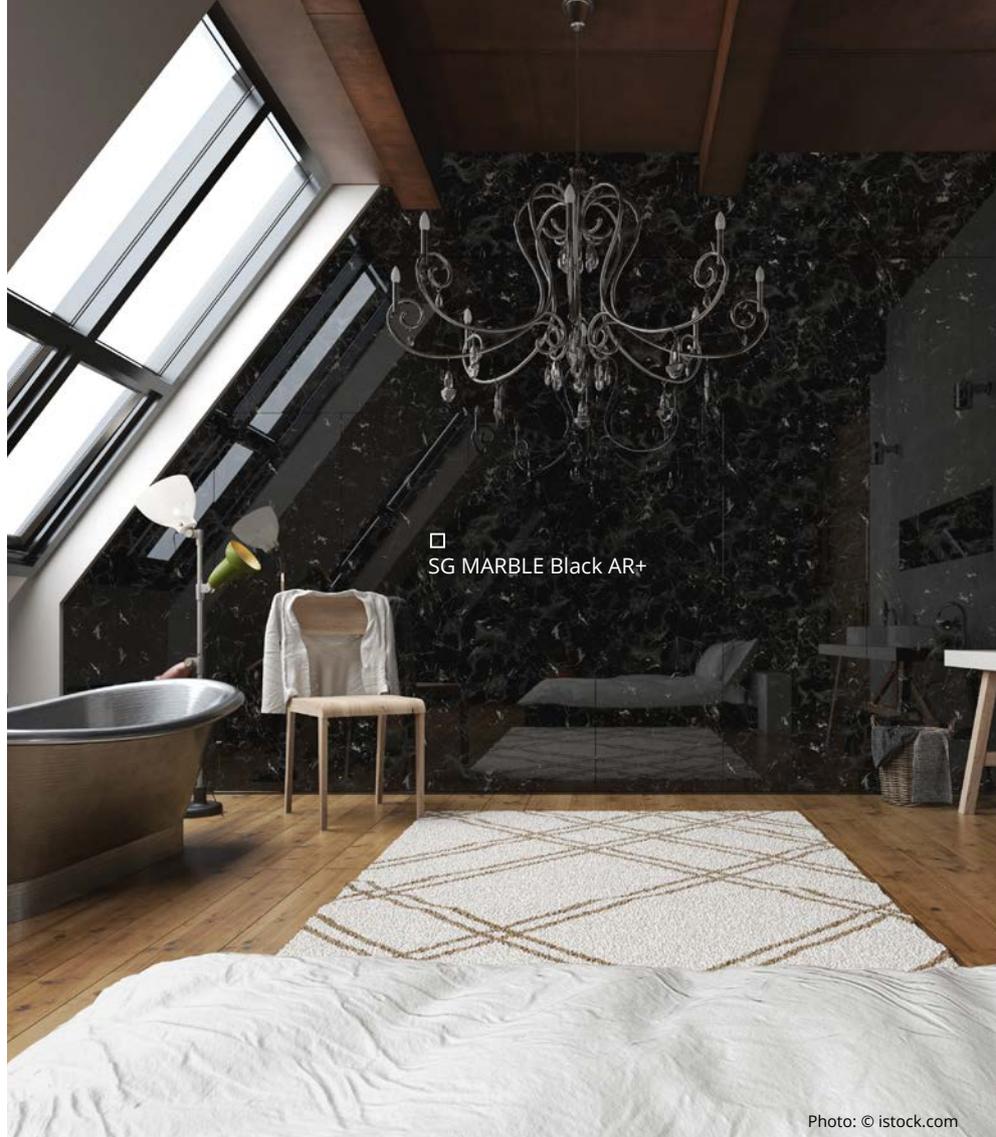
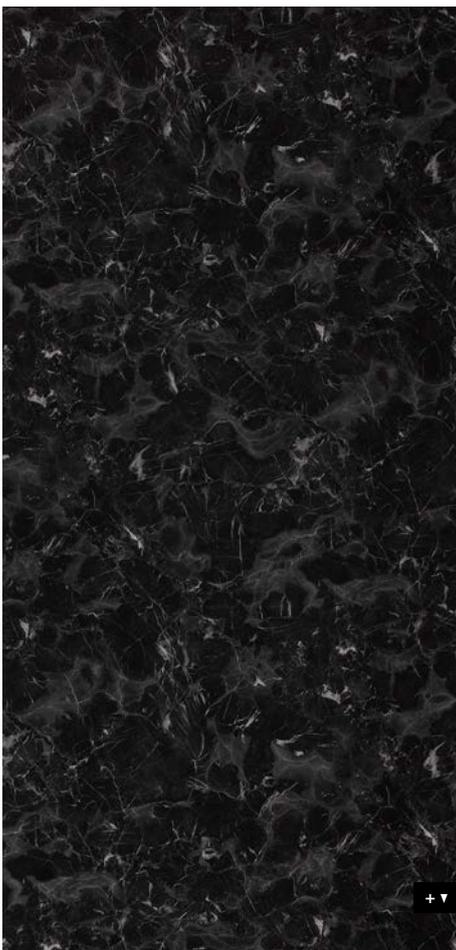


Photo: © istock.com

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Black AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—



□ SG MARBLE White AR+

Photo: © fotolia.com



SG MARBLE White AR+
2600 x 1000 / NA 19334 / SA 19345

SIBUGLAS scratch-resistant

SG MARBLE White AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—

2600 x 1000





SG MARBLE Grey AR+
2600 x 1000 / NA 19333 / SA 19344



□ SG MARBLE Grey AR+

Photo: © shutterstock.com

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Grey AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—



□ SG MARBLE Emperador AR+

Photo: © istock.com



SG MARBLE Emperador AR+
2600 x 1000 / NA 19332 / SA 19343

SIBUGLAS scratch-resistant

SG MARBLE Emperador AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—

2600 x 1000





083

SG LUXURY Gold AR+
2600 x 1000 / NA 17819 / SA 17840



197

SG LUXURY Bronze AR+
2600 x 1000 / NA 17820 / SA 17841



□ SG LUXURY Gold AR+

2600 x 1000



+ ▼

SIBUGLAS scratch-resistant

SG LUXURY AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



□ SG LACE
White/Vintage Brown
AR+

Photo: GARANTline



052

SG LACE White/Vintage Brown AR+
2600 x 1000 / NA 17818 / SA 17839

SIBUGLAS scratch-resistant

SG LACE AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PET	
Material thickness mm	2,4	2,53
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

	—
--	---

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).





234

SG Old Platin AR+
2600 x 1000 / NA 18067 / SA 18001



□ SG Old Platin AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG Old Platin AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—

+ ▼

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



SG COCKTAIL Opal AR+

Photo: SU VALGUS



021

SG COCKTAIL Opal AR+
2600 x 1000 / NA 16997 / SA 17000

SIBUGLAS **scratch-resistant**

SG COCKTAIL AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,3	3,43
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	5

Special colors

—

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



196

SG Vintage Silver AR+

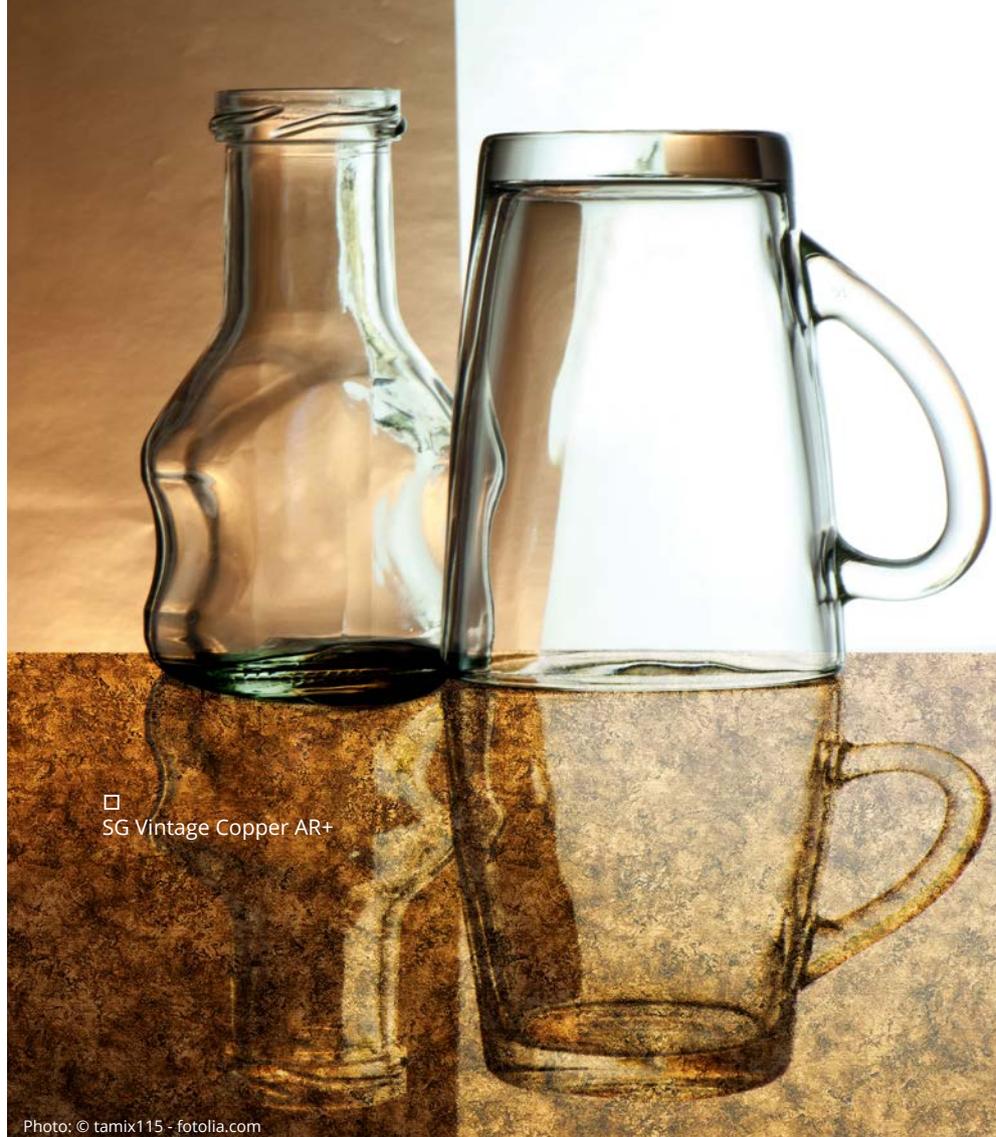
2600 x 1000 / NA 17197 / SA 17199



102

SG Vintage Copper AR+

2600 x 1000 / NA 17198 / SA 17200



□ SG Vintage Copper AR+

Photo: © tamix115 - fotolia.com

2600 x 1000



+ ▼

SIBUGLAS scratch-resistant

SG Vintage AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



□ SG ANTIGUA Gold AR+



071

SG ANTIGUA Gold AR+
2600 x 1000 / NA 17822 / SA 17843

SIBUGLAS scratch-resistant

SG ANTIGUA AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

—

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1,4A for bonding and for sealing the edges.
** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



SG LEGUAN Bianco met AR+
2600 x 1000 / NA 19304 / SA 19305



SG LEGUAN Silver AR+
2600 x 1000 / NA 16975 / SA 16979



SG LEGUAN Gold AR+
2600 x 1000 / NA 16977 / SA 16982



SG LEGUAN Copper AR+
2600 x 1000 / NA 16976 / SA 16981



SG LEGUAN Blue AR+
2600 x 1000 / NA 16978 / SA 16984

2600 x 1000



□ SG LEGUAN Silver AR+

Photo: dieeinrichtung Manzenreiter

SIBUGLAS scratch-resistant

SG LEGUAN AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



Photo: GARANTline

□ SG Ice White AR+



138

SG Ice White AR+
2600 x 1000 / NA 17915 / SA 17919



045

SG Bianco AR+
2600 x 1000 / NA 17912 / SA 17916



082

SG Magnolia AR+
2600 x 1000 / NA 17914 / SA 17918



225

SG Malaga AR+
2600 x 1000 / NA 17963 / SA 17965



207

SG Mocca AR+
2600 x 1000 / NA 17962 / SA 17964



094

SG Nero AR+
2600 x 1000 / NA 17913 / SA 17917

SIBUGLAS scratch-resistant

SG UNI AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature stability	up to 60 °C	
Wet room suitability *	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request

* In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silkton 1.4A for bonding and for sealing the edges.
** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



WOODLINE

SIBU | DESIGN
we decorate.



WL Maple Alpine
2600 x 1000 / NA 19018 / SA 19029



□
WL Maple Alpine

2600 x 1000



WOOD-LINE

WL Maple Alpine

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



WL Maple Alpine/Grey brushed 8L
2600 x 1000 / NA 19096 / SA 19101



□ WL Maple Alpine/Grey brushed 8L

WOOD-LINE

WL Maple Alpine/ Grey brushed 8L

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

2600 x 1000



** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).



PR+*

WL Nutwood
2600 x 1000 / NA 19019 / SA 19030



□
WL Nutwood

2600 x 1000



+ ▼

WOOD-LINE

WL Nutwood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ WL Nutwood Grey brushed 8L



WL Nutwood/Grey brushed 8L
2600 x 1000 / NA 19094 / SA 19099

WOOD-LINE

WL Nutwood/ Grey brushed 8L

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).



PR+*

WL Nutwood Country
2600 x 1000 / NA 19017 / SA 19028



□
WL Nutwood Country

WOOD-LINE

WL Nutwood Country

2600 x 1000



+ ▼

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



WL Nutwood Country/Grey brushed 8L
2600 x 1000 / NA 19095 / SA 19100



□
WL Nutwood Country/Grey brushed 8L

Photo: © Iuliia Nazarenko 123rf.com

WOOD-LINE

WL Nutwood Country/ Grey brushed 8L

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).



PR+*

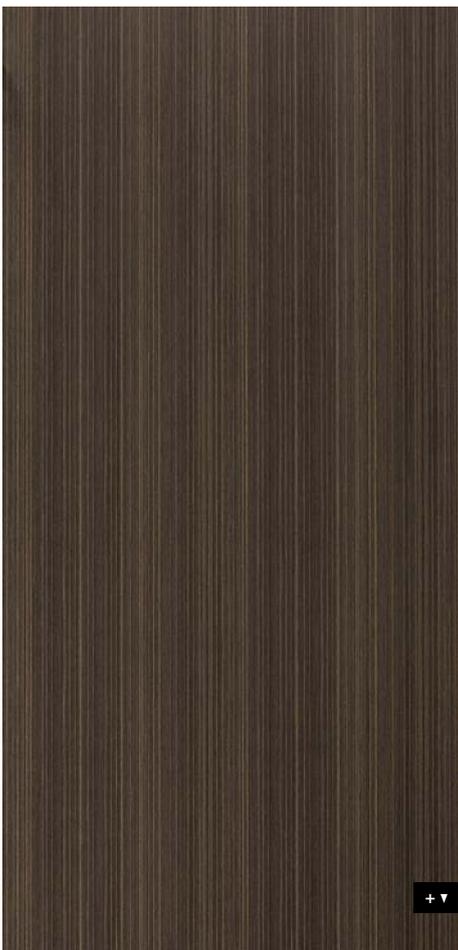
WL Wenge Wood

2600 x 1000 / NA 19016 / SA 19027



□ WL Wenge Wood

2600 x 1000



+ ▼

WOOD-LINE

WL Wenge Wood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



□ WL OAK TREE Light



PR+*
213

WL OAK TREE Light
2600 x 1000 / NA 17278 / SA 17279

WOOD-LINE

WL OAK TREE Light

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



DECO-LINE

SIBU | DESIGN
we decorate.



DM CERAMIC Brown
2600 x 1000 / NA 19089 / SA 19093



DM CERAMIC Grey
2600 x 1000 / NA 19392 / SA 19395

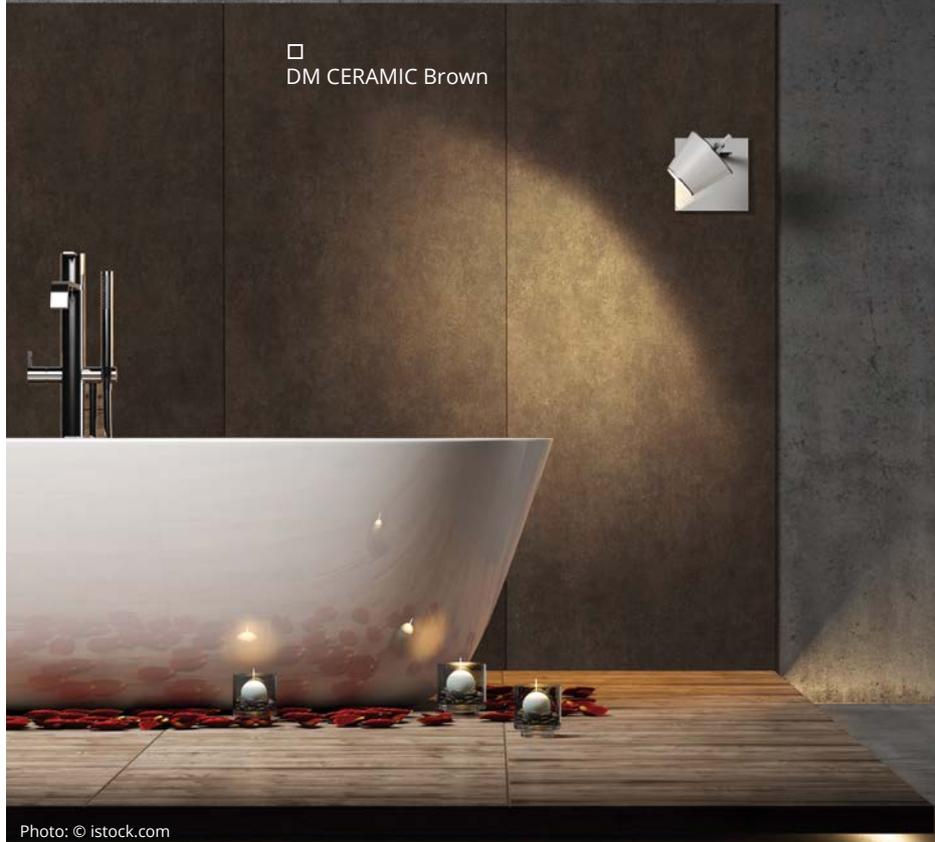


Photo: © istock.com

2600 x 1000



DECO-LINE

DM CERAMIC

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ DM CERAMIC Brown/Grey brushed 8L

Photo: © istock.com

DM CERAMIC Brown/Grey brushed 8L
2600 x 1000 / NA 19097 / SA 19102

DECO-LINE

DM CERAMIC Brown/ Grey brushed 8L

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

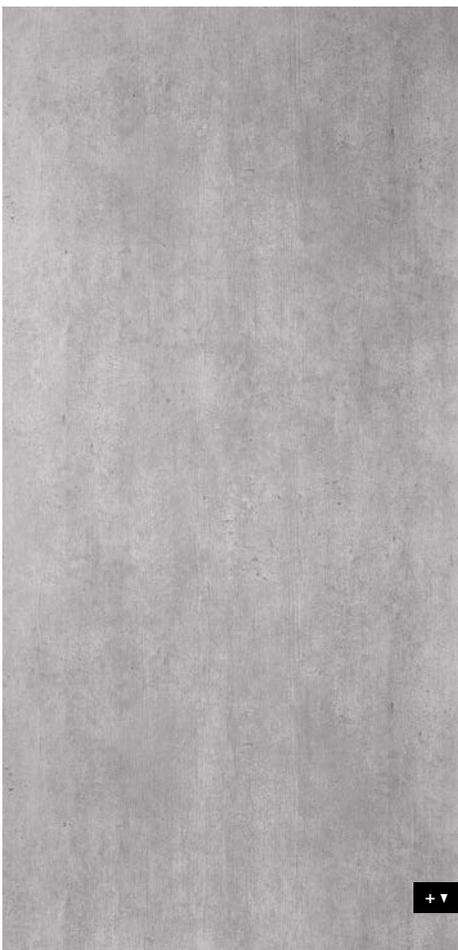


DM CEMENT Light
2600 x 1000 / NA 19087 / SA 19091



□
DM CEMENT Light

2600 x 1000



DECO-LINE

DM CEMENT Light

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□ DM CEMENT Light/Grey brushed 8L

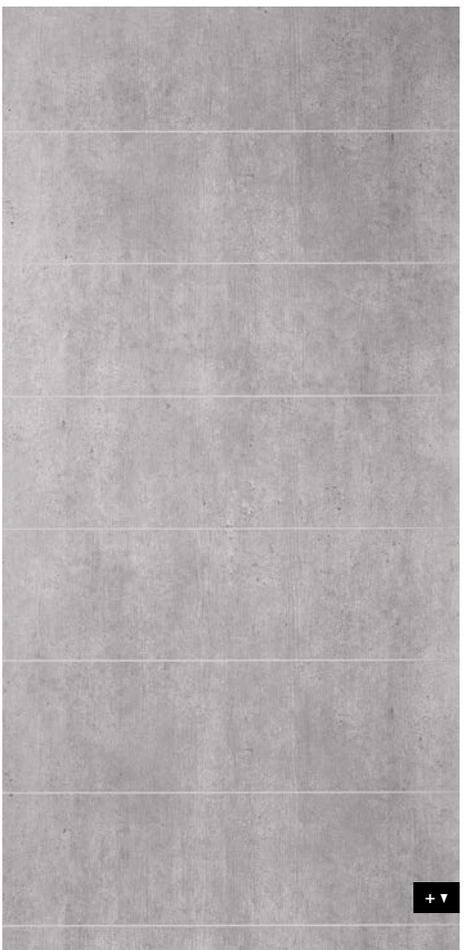


DM CEMENT Light/Grey brushed 8L
2600 x 1000 / NA 19098 / SA 19103

DECO-LINE

DM CEMENT Light/ Grey brushed 8L

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).
** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR+*

DM MARBLE White
2600 x 1000 / NA 19327 / SA 19338



□ DM MARBLE White

Photo: © fotolia.com

2600 x 1000



+ ▼

DECO-LINE

DM MARBLE White

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□
DM Travertin



PR+*

DM Travertin
2600 x 1000 / NA 19328 / SA 19339

Photo: © fotolia.com

DECO-LINE

DM Travertin

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
*** We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR+*

DM CEMENT Dark
2600 x 1000 / NA 19088 / SA 19092



□
DM CEMENT Dark

Photo: © shutterstock.com

2600 x 1000



DECO-LINE

DM CEMENT Dark

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



□
DM Silent Gold AR



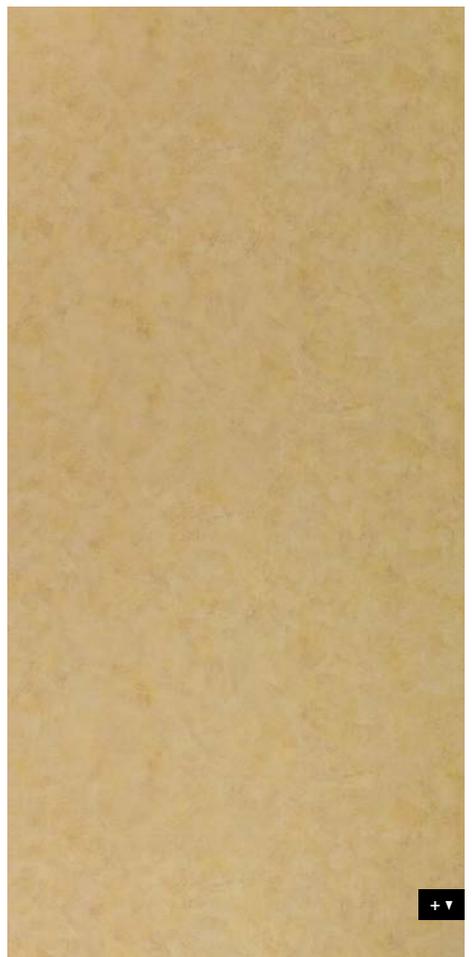
FR
PR+

DM Silent Gold AR
2600 x 1000 / NA 19200 / SA 19208

DECO-LINE abrasion-resistant

DM Silent Gold AR

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



DM Classy Silver
2600 x 1000 / NA 19391 / SA 19394



DM Classy Bronze
2600 x 1000 / NA 19396 / SA 19397



DM Classy Black
2600 x 1000 / NA 19390 / SA 19393



Photo: © istock.com

2600 x 1000



DECO-LINE

DM Classy

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





□ DM Classy Silver AR

Photo: © fotolia.com



DM Classy Silver AR
2600 x 1000 / NA 19326 / SA 19337



DM Classy Bronze AR
2600 x 1000 / NA 19011 / SA 19022



DM Classy Copper AR
2600 x 1000 / NA 19199 / SA 19207



DM Classy Gold AR
2600 x 1000 / NA 19010 / SA 19021



DM Classy Black AR
2600 x 1000 / NA 19325 / SA 19336

2600 x 1000



DECO-LINE abrasion-resistant

DM Classy AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR
PR+
243

DM Iron Age

2600 x 1000 / NA 18574 / SA 18588



FR
PR+
239

DM Golden Age

2600 x 1000 / NA 18573 / SA 18587



FR
PR+
240

DM Copper Age

2600 x 1000 / NA 18575 / SA 18589



□
DM Iron Age

Photo: GARANTline

2600 x 1000



+ ▼

DECO-LINE

DM Age

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



DM Iron Age AR
2600 x 1000 / NA 19201 / SA 19209



□
DM Iron Age AR

Photo: © fotolia.com

DECO-LINE abrasion-resistant

DM Iron Age AR

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



PR+
231

DM Sahara Silver

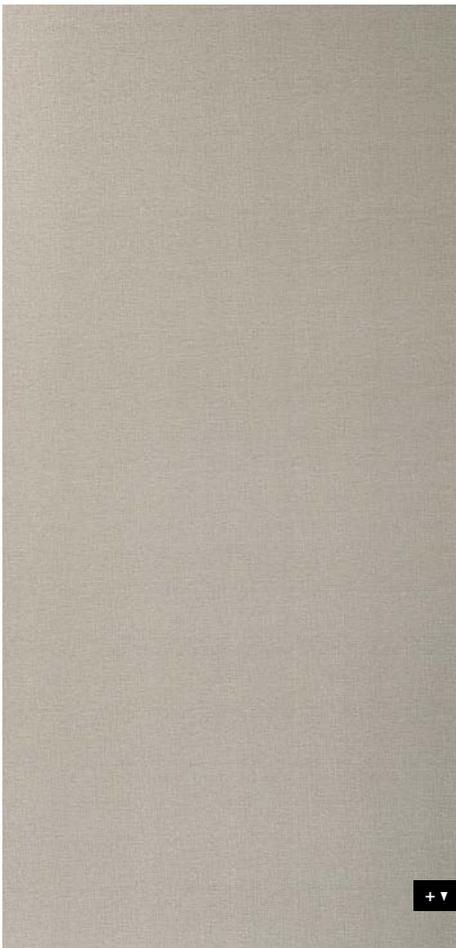
2600 x 1000 / NA 18576 / SA 18590



□
DM Sahara
Silver

Photo: GARANTline

2600 x 1000



DECO-LINE

DM Sahara

Product characteristics

	NA	SA
Surface material	PET Clear	
Back side material	PVC	
Material thickness mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	—	—
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

—





DM Sahara Silver matt AR



PR

DM Sahara Silver matt AR
2600 x 1000 / NA 19680 / SA 19681

DECO-LINE abrasion-resistant

DM Sahara matt AR

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PVC	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	—	—
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

+ ▼



128

DM Magic White AR

2600 x 1000 / 1 mm / **NA** 15414 / **SA** 15422



DM Magic Red AR

2600 x 1000 / 1 mm / **NA** 16460 / **SA** 16461



117

DM Magic Black AR

2600 x 1000 / 1 mm / **NA** 15415 / **SA** 15423
2600 x 1000 / 2 mm / **NA** 15417 / **SA** -



Photo: SU VALGUS

DECO-LINE abrasion-resistant

DM Magic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

□ DM Magic Black matt AR



Photo: Fotolia.com

PR+*

DM Magic White matt AR
2600 x 1000 / NA 19517 / SA 19521



PR+*

DM Magic Red matt AR
2600 x 1000 / NA 19518 / SA 19522



PR+*

DM Magic Black matt AR
2600 x 1000 / NA 19516 / SA 19520

DECO-LINE abrasion-resistant

DM Magic matt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.



FR
PR+
172

DM Silver

2600 x 1000 / 1 mm / NA 10312 / SA 10324
2000 x 1000 / 1 mm / NA 10304 / SA 10322
2000 x 1000 / 2 mm / NA 12114 / SA 10323



FR
PR+
044

DM Silver H23

2600 x 1000 / 1 mm / NA 11852 / SA 11660
2000 x 1000 / 1 mm / NA 11656 / SA 11755
2000 x 1000 / 2 mm / NA 12117 / SA 11853



FR
PR+
077

DM Brass

2600 x 1000 / 1 mm / NA 10135 / SA 10139



FR
PR+
190

DM Brown

2600 x 1000 / 1 mm / NA 10147 / SA 10150



FR
PR+
065

DM Anthracite

2600 x 1000 / 1 mm / NA 10120 / SA 10125



DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	DM Silver H23 ■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220*	1220*
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* except DM Brass



□ DM Bronze

Photo: © tourne - fotolia.com



DM Silver/White

2000 x 1000 / 1 mm / NA 10372 / SA 10381
2000 x 1000 / 2 mm / NA 12115 / SA 10382



DM Champagne

2600 x 1000 / 1 mm / NA 12416 / SA 12430



DM Gold

2600 x 1000 / 1 mm / NA 10181 / SA 10187
2000 x 1000 / 1 mm / NA 10178 / SA 10186
2000 x 1000 / 2 mm / NA 12118 / SA 11502



DM Gold 30

2600 x 1000 / 1 mm / NA 10222 / SA 11504



DM Bronze

2600 x 1000 / 1 mm / NA 10143 / SA 15275



DM Fashion Grey

2600 x 1000 / 1mm / NA 13808 / SA 13810

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR

DM Silver AR122600 x 1000 / 1 mm / NA 15413 / SA 15421
2600 x 1000 / 2 mm / NA 15416 / SA -

FR

044

DM Silver AR232600 x 1000 / 1 mm / NA 14406 / SA 14408
2600 x 1000 / 2 mm / NA 15296 / SA -

FR

076

DM Gold AR

2600 x 1000 / 1 mm / NA 15411 / SA 15419



FR

065

DM Anthracite AR

2600 x 1000 / 1 mm / NA 15412 / SA 15420



Photo: BOFFO New York

DECO-LINE abrasion-resistant

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	-

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	-
Laser cutting	✓	✓
Hot bending	✓	-
Thermoforming	✓	-
PVA compressible	✓	-
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

-



□ DM Fashion Red



DM Rose
2600 x 1000 / NA 10271 / SA 12428



DM Mint
2600 x 1000 / NA 10258 / SA 10262



□ DM Iceblue



DM Iceblue
2600 x 1000 / NA 10204 / SA 10210



DM Skyblue
2600 x 1000 / NA 10217 / SA 10219



DM Fashion Red
2600 x 1000 / NA 10213 / SA 13807



DM Copper
2600 x 1000 / NA 17272 / SA 17273

DECO-LINE DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



DM Silver matt metallic AR
2600 x 1000 / NA 19601 / SA 19607



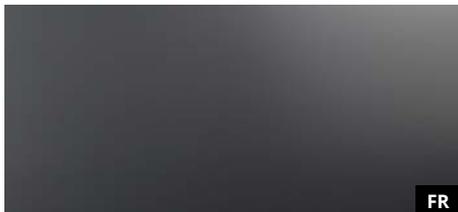
DM Brass matt metallic AR
2600 x 1000 / NA 19597 / SA 19603



DM Bronze matt metallic AR
2600 x 1000 / NA 19598 / SA 19604



DM Brown matt metallic AR
2600 x 1000 / NA 19599 / SA 19605



DM Fashion Grey matt metallic AR
2600 x 1000 / NA 19600 / SA 19606



DM Anthracite matt metallic AR
2600 x 1000 / NA 19596 / SA 19602



□ DM Brown matt metallic AR

Photo: Fotolia.com

DECO-LINE abrasion-resistant

DM Mirror matt metallic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR

PR+

DM LUXURY Holografico
2600 x 1000 / NA 19009 / SA 19020



Photo: © istock.com

DECO-LINE

DM LUXURY Holografico

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1200	1200
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

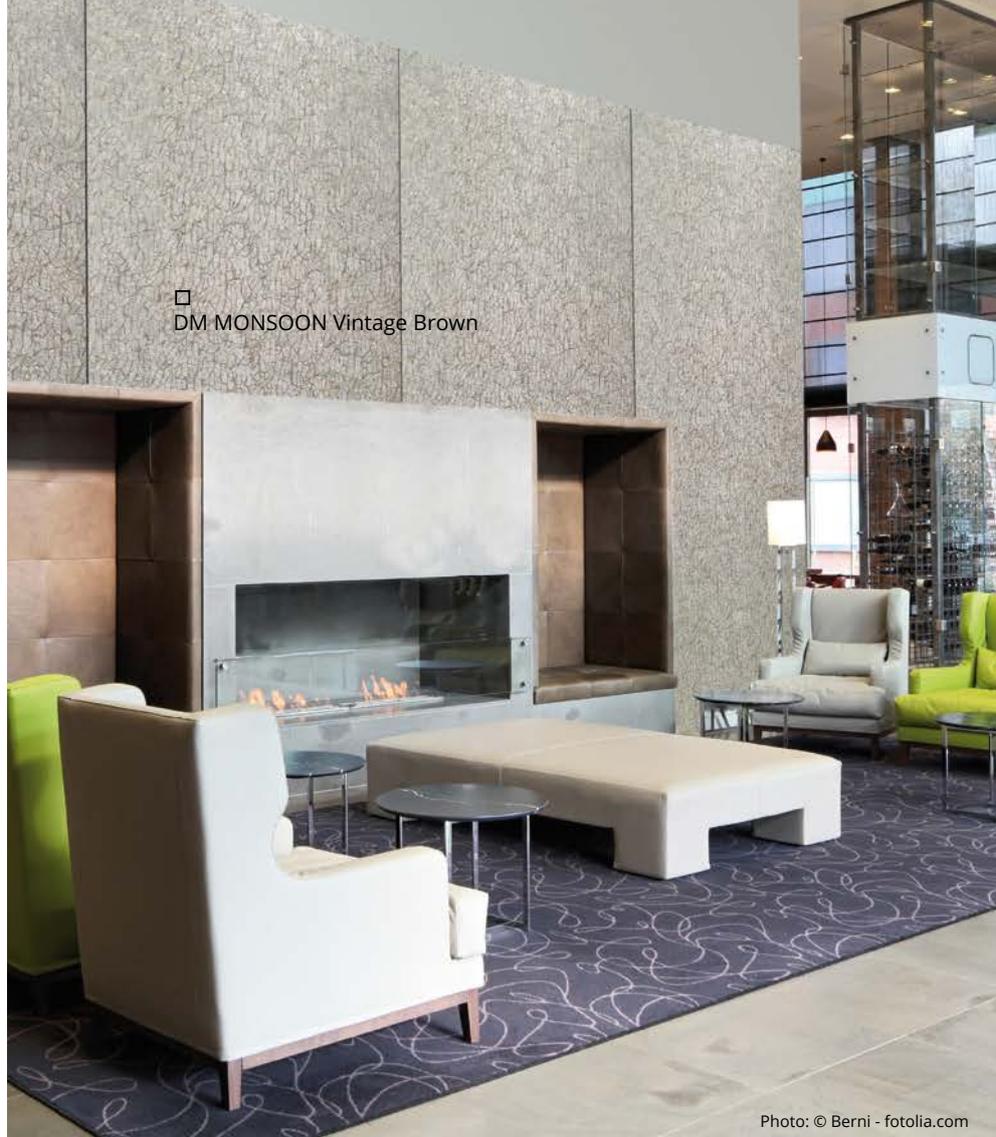
2600 x 1000





PR
199

DM MONSOON Vintage Brown
2600 x 1000 / NA 17033 / SA 17037



□
DM MONSOON Vintage Brown

Photo: © Berni - fotolia.com

2600 x 1000



DECO-LINE

DM MONSOON

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

+ ▼



□
DM FLEUR Silver/Brown

Photo: dieeinrichtung Manzenreiter



PR
211

DM FLEUR Silver/Brown
2600 x 1000 / NA 17032 / SA 17036

DECO-LINE

DM FLEUR

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





FR
133

DM Silver brushed matt AR
2600 x 1000 / NA 14407 / SA 14409



FR
217

DM Brass brushed matt AR
2600 x 1000 / NA 15290 / SA 15298



FR
086

DM Gold brushed matt AR
2600 x 1000 / NA 15291 / SA 15299



□
DM Gold
brushed matt AR

DECO-LINE abrasion-resistant

DM Brushed matt

2600 x 1000



+ ▼

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

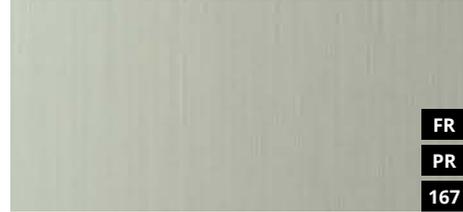


□ DM Silver brushed



FR
PR
144

DM Silver brushed
2600 x 1000 / NA 10291 / SA 10298
2000 x 1000 / NA 10286 / SA 10296



FR
PR
167

DM HGS
2600 x 1000 / NA 10193 / SA 10199



FR
PR
053

DM Champagne brushed
2600 x 1000 / NA 12417 / SA 12433



FR
PR
145

DM Titan brushed
2600 x 1000 / NA 12285 / SA 12431



FR
PR
206

DM Copper brushed
2600 x 1000 / NA 12418 / SA 12432



DECO-LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR
PR+
159

DM Silver PF met

2600 x 1000 / NA 10357 / SA 10363



FR
PR+
151

DM Smoke PF met

2600 x 1000 / NA 10385 / SA 10389



□ DM Smoke PF met

DECO-LINE abrasion-resistant

DM PF met

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□ DM Silver PF met touch 1



DM Silver PF met touch 1
2600 x 1000 / NA 12366 / SA 12447



DM Titan PF met touch 1
2600 x 1000 / NA 15295 / SA 15303

DECO-LINE abrasion-resistant

DM TOUCH 1

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





FR
PR+
228

DM LUXURY Silver
2600 x 1000 / NA 18577 / SA 18591



FR
PR+
212

DM LUXURY Bronze
2600 x 1000 / NA 17825 / SA 17846



FR
PR+
074

DM LUXURY Gold
2600 x 1000 / NA 17824 / SA 17845



□ DM LUXURY Bronze

2600 x 1000



+ ▼

DECO-LINE

DM LUXURY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—



FR
PR+
095

DM Vintage Copper
2600 x 1000 / NA 17276 / SA 17277



FR
PR+
059

DM Vintage Silver
2600 x 1000 / NA 17274 / SA 17275

□
DM Vintage Copper

DECO-LINE

DM Vintage

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

2600 x 1000





FR
PR+
232

DM Hollywood

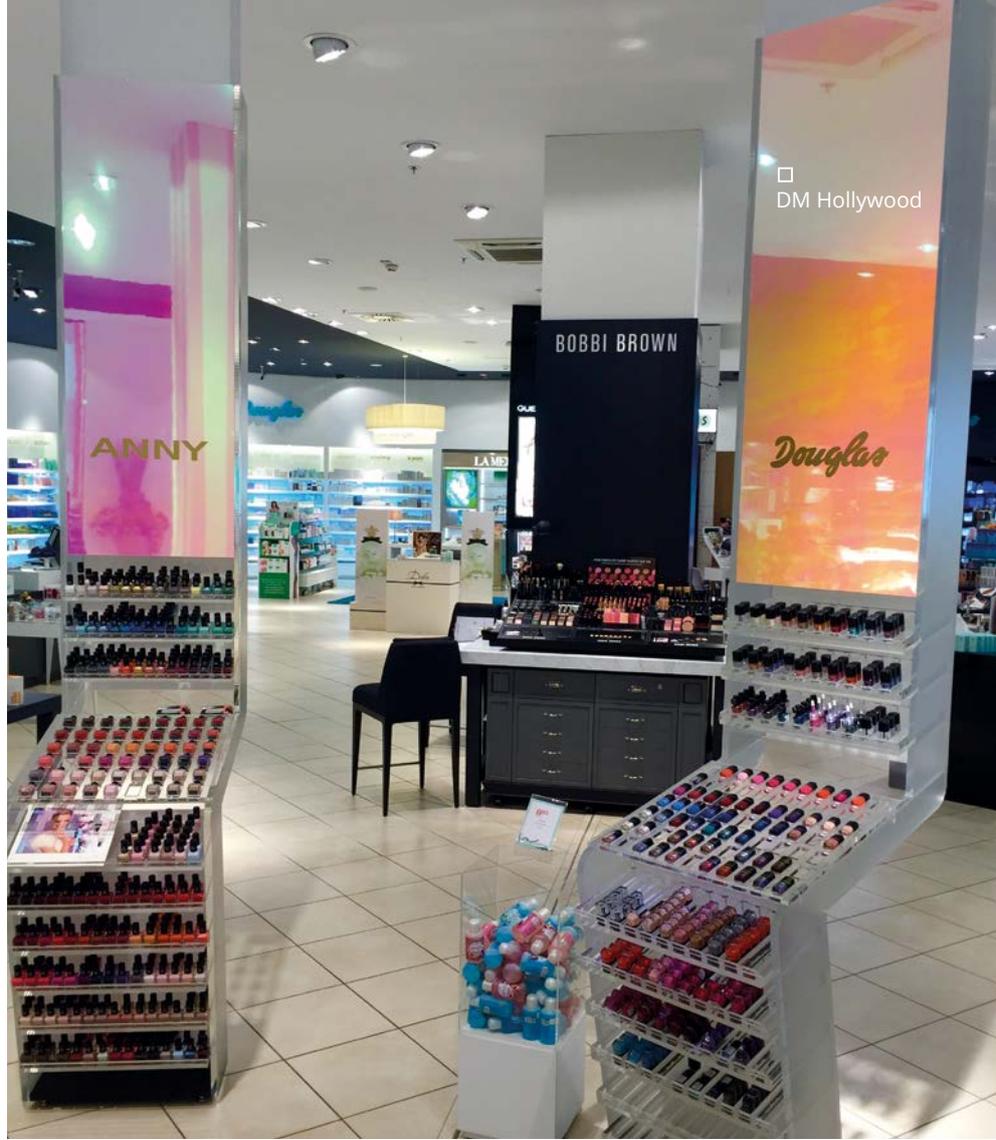
2600 x 1000 / 1 mm / NA 18433 / SA 18442



PR+

DM Aqua

2600 x 1000 / 1 mm / NA 18424 / SA 18443



DM Hollywood

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



DM Galaxy Silver
2600 x 1000 / NA 10169 / SA 10175

DECO-LINE

DM Galaxy

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

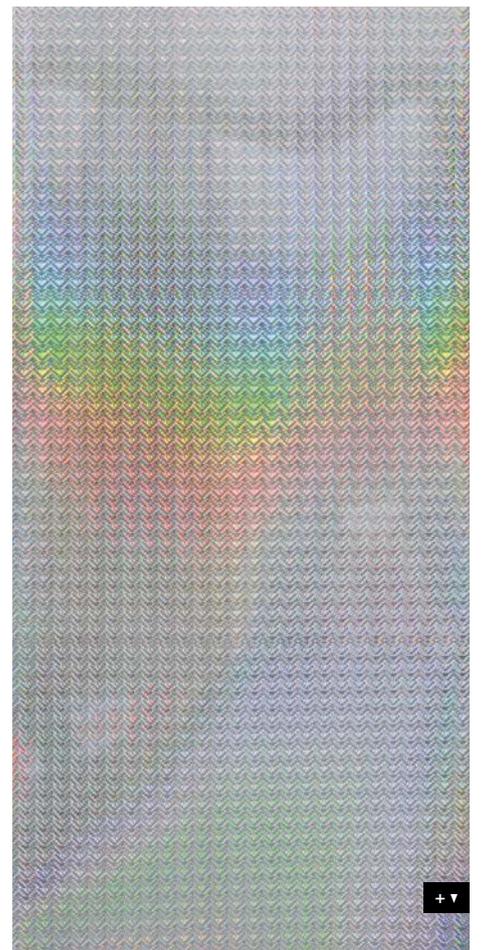
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

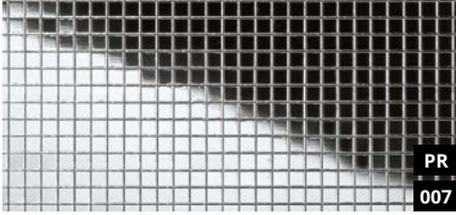
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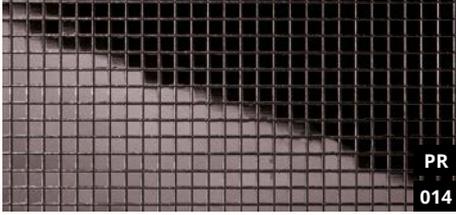


MULTISTYLE

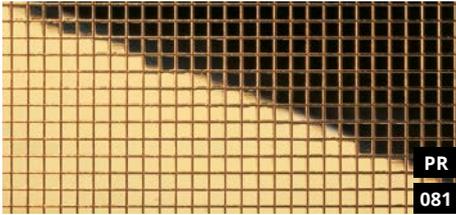
SIBU | DESIGN
we decorate.



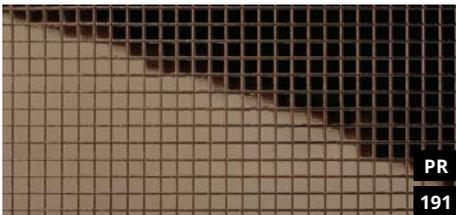
MS Silver 3x3 flex. Classic
980 x 980 / SA 10650



MS Anthracite 3x3 flex. Classic
980 x 980 / SA 13357



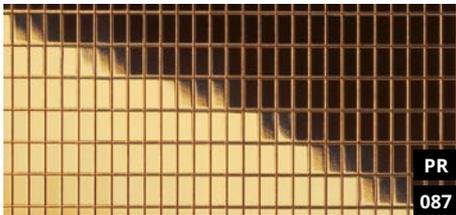
MS Gold 3x3 flex. Classic
980 x 980 / SA 10592



MS Brown 3x3 flex. Classic
980 x 980 / SA 14136



MS Silver 3x6 flex. Classic
980 x 980 / SA 10652



MS Gold 3x6 flex. Classic
980 x 980 / SA 10593



□ MS Anthracite
3x3 flex. Classic

MULTISTYLE

MS 3x3 / 3x6

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■

Accessories

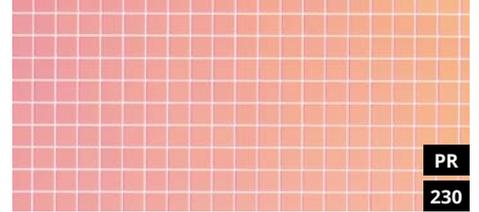
SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

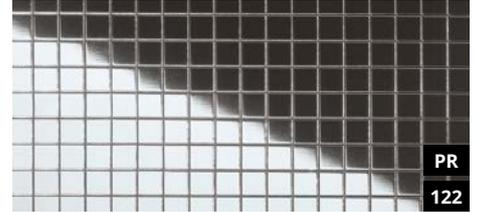


□ MS Gold 5x5 flex. Classic



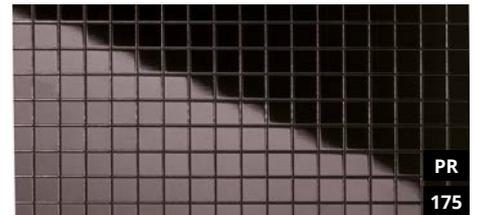
PR
230

MS Hollywood 5x5 flex. Classic
980 x 980 / SA 18436



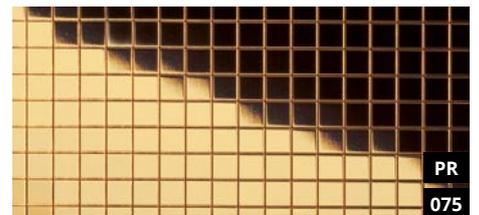
PR
122

MS Silver 5x5 flex. Classic
980 x 980 / SA 10657



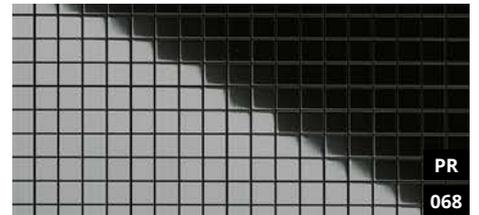
PR
175

MS Anthracite 5x5 flex. Classic
980 x 980 / SA 10539



PR
075

MS Gold 5x5 flex. Classic
980 x 980 / SA 10598



PR
068

MS Fashion Grey 5x5 flex. Classic
980 x 980 / SA 13805

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■*

* except MS Hollywood

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



MS Galaxy Silver 5x5 flex. Classic
980 x 980 / SA 10575



MS Galaxy Silver 5x5 flex. Classic

MULTISTYLE

MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	Print
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

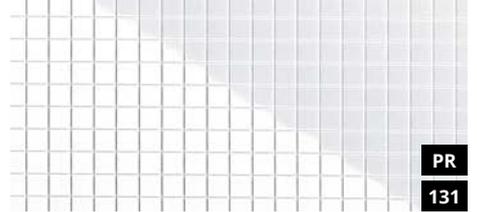
SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

—

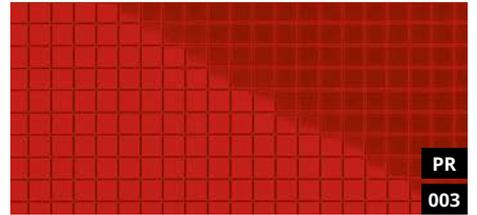


□ MS Magic Black 5x5 flex. Classic



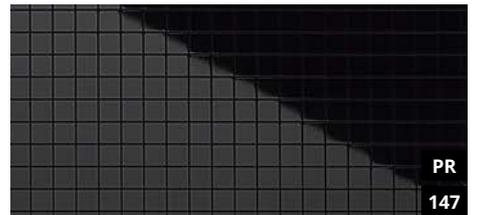
PR
131

MS Magic White 5x5 flex. Classic
980 x 980 / SA 13476



PR
003

MS Magic Red 5x5 flex. Classic
980 x 980 / SA 13763



PR
147

MS Magic Black 5x5 flex. Classic
980 x 980 / SA 13475

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■■
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

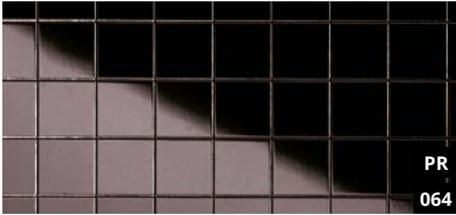
On request



MS Silver 10x10 flex. Classic
980 x 980 / SA 10639



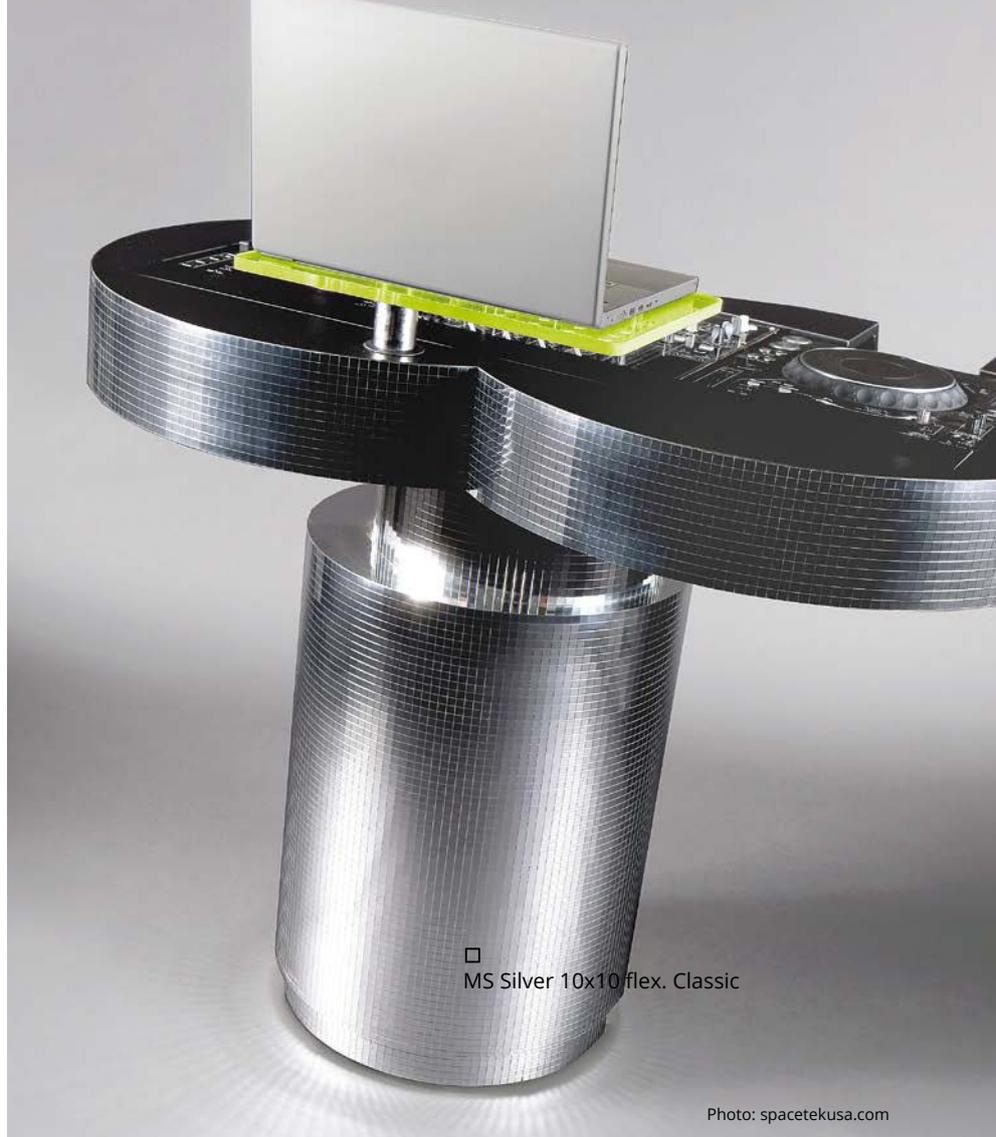
MS Gold 10x10 flex. Classic
980 x 980 / SA 10581



MS Anthracite 10x10 flex. Classic
980 x 980 / SA 10533



MS Iceblue 10x10 flex. Classic
980 x 980 / SA 10603



□ MS Silver 10x10 flex. Classic

Photo: spacetekusa.com

MULTISTYLE MS 10x10

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■*

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

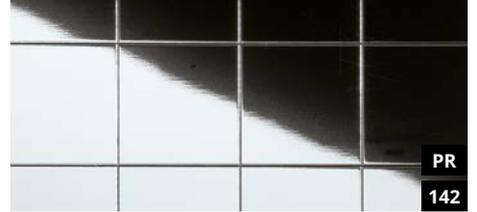
Special colors

On request

* except MS Iceblue



□ MS Silver 20x20 flex. Classic



MS Silver 20x20 flex. Classic
980 x 980 / SA 10644



MS Gold 20x20 flex. Classic
980 x 980 / SA 10582

MULTISTYLE

MS 20x20

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

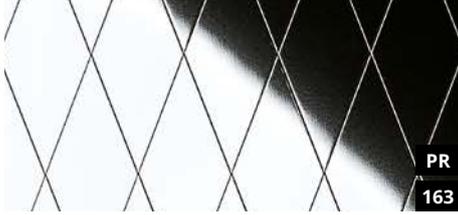
	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request



MSC DIAGONAL Silver 15x15 flex. Classic
2600 x 1000 / SA 14282

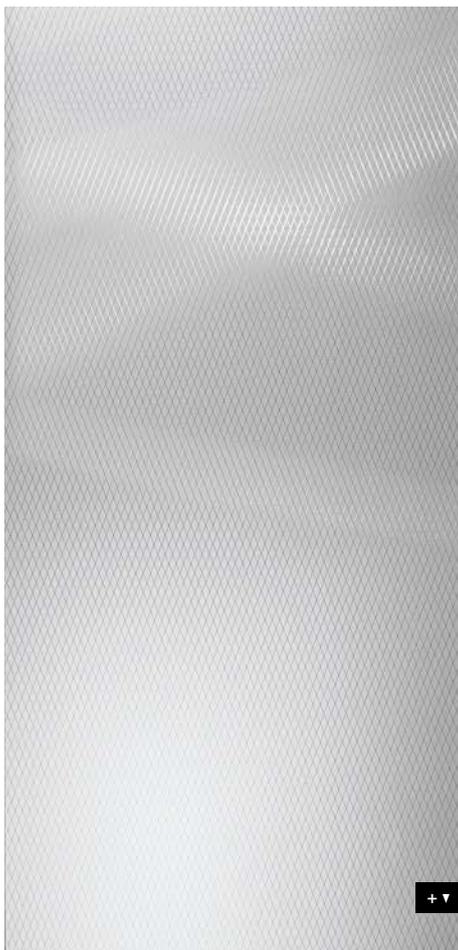
PR
163



□ MSC DIAGONAL Silver 15x15 flex. Classic

Photo: Poliform

2600 x 1000



MULTISTYLE

MSC DIAGONAL 15x15

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

+ ▼



MSC RHOMBUS Silver 15x15 flex. Classic

Photo: Oy-Lore



MSC RHOMBUS Silver 15x15 flex. Classic
2600 x 1000 / SA 14280

MULTISTYLE

MSC RHOMBUS 15x15

2600 x 1000

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

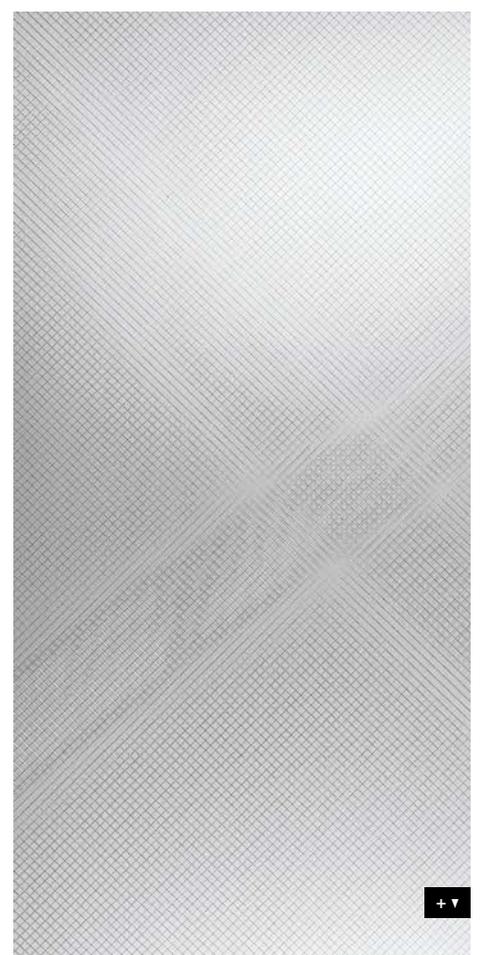
	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

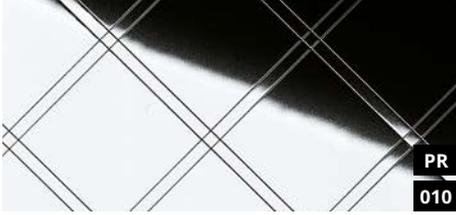
Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request





PR
010

MSC RHOMBUS Silver 30/3x30/3 flex. Classic
2600 x 1000 / SA 14281



□ MSC RHOMBUS Silver 30/3x30/3 flex. Classic

2600 x 1000



MULTISTYLE

MSC RHOMBUS 30/3x30/3

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□
Rolled packable	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■

Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

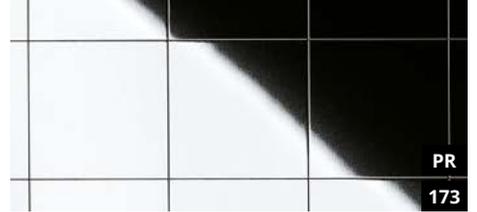
On request





□ MSC Silver 10x10 flex. Classic

Photo: Dan Pearlman



MSC Silver 30x30 flex. Classic
2600 x 1000 / SA 14279



MSC Silver 10x10 flex. Classic
2600 x 1000 / SA 14239

MULTISTYLE

MSC 30x30 / 10x10

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	On request

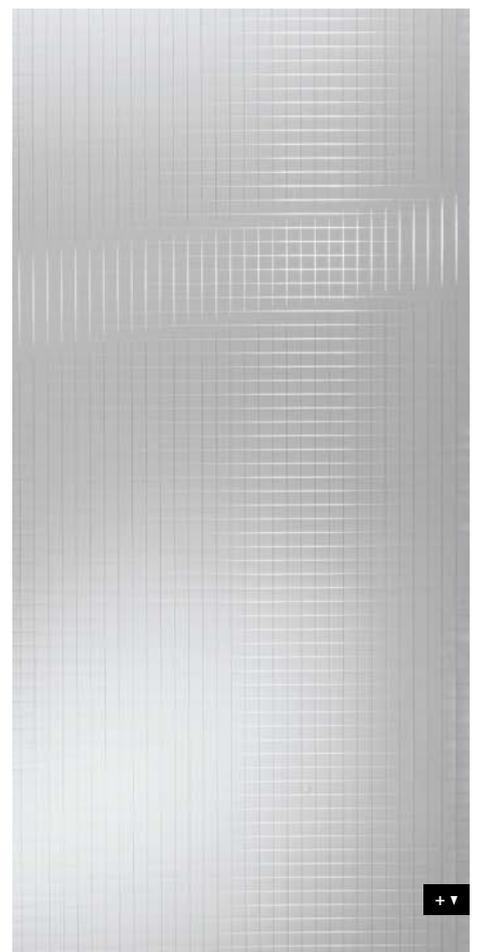
Accessories

SIBUKLE	Spatula A1
Profile groups	1 / 2 / 3 / 5

Special colors

On request

2600 x 1000





STRUCTURE-LINE

SIBU | DESIGN
we decorate.



PR

SL CRASHED Old Platin
2600 x 1000 / NA 19519 / SA 19523



Photo: © fotolia.com

2600 x 1000



+ ▼

STRUCTURE-LINE

SL CRASHED Old Platin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,8	3,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

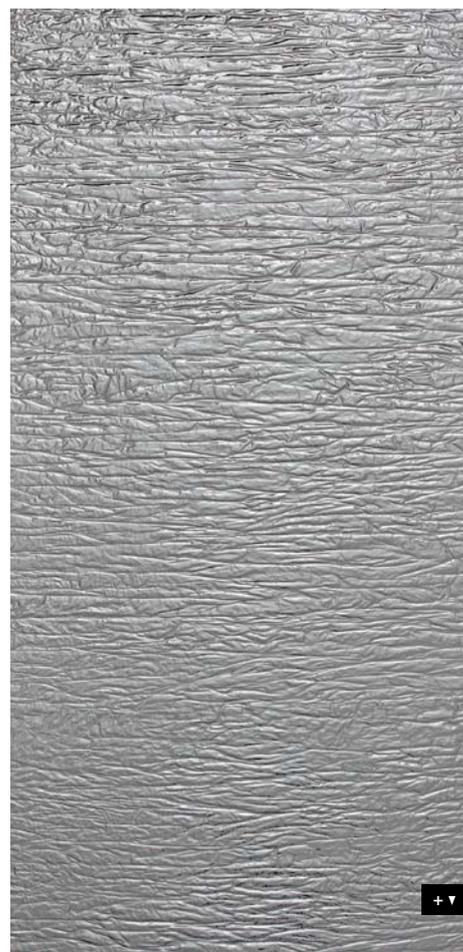


SL CRASHED Mirror Silver
2600 x 1000 / NA 19335 / SA 19346

STRUCTURE-LINE

SL CRASHED Mirror

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	2,4	2,64
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

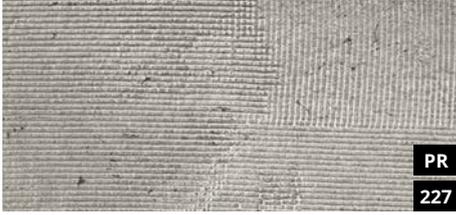
* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request



PR
227

SL ART Old Platin

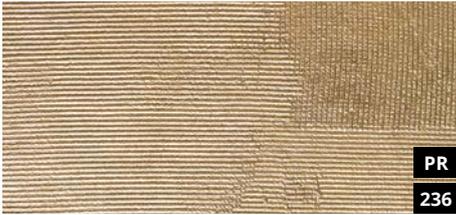
2600 x 1000 / NA 18566 / SA 18579



PR
242

SL ART Iron Age

2600 x 1000 / NA 18568 / SA 18581



PR
236

SL ART Golden Age

2600 x 1000 / NA 18567 / SA 18580



2600 x 1000



+ ▼

STRUCTURE-LINE

SL ART

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



SL PIANO Iron Age
2600 x 1000 / NA 18570 / SA 18583



SL PIANO Golden Age
2600 x 1000 / NA 18569 / SA 18582

STRUCTURE-LINE

SL PIANO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,3	2,54
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

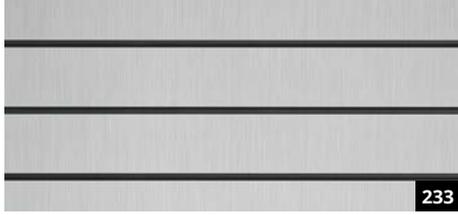
SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request

2600 x 1000





SL RIGATO Silver brushed matt AR
2600 x 1000 / NA 18572 / SA 18585



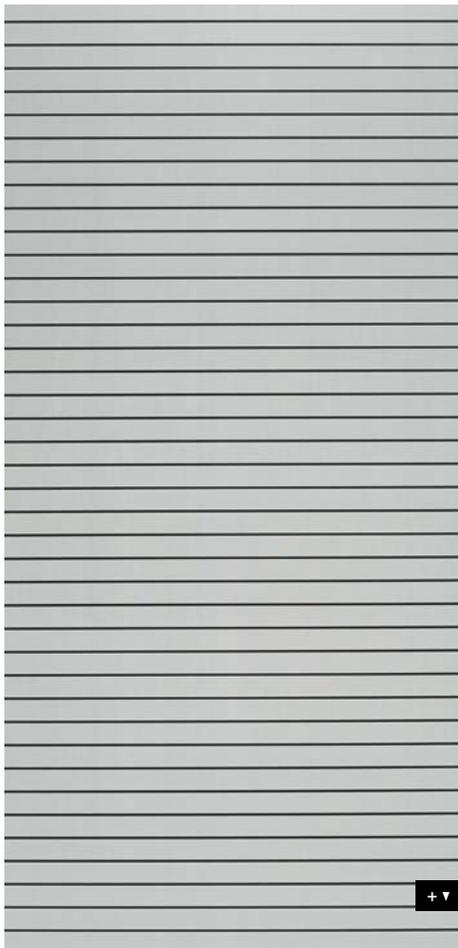
SL RIGATO Silent Gold
2600 x 1000 / NA 18571 / SA 18584



□
SL RIGATO
Silver brushed matt AR

Photo: GARANTline

2600 x 1000



STRUCTURE-LINE

SL RIGATO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	Silver brushed	■■■■■■■
	Silent Gold	■■■■■■□
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	240 mm	240 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



□
SL LINEA
104 x 62 Old Platin



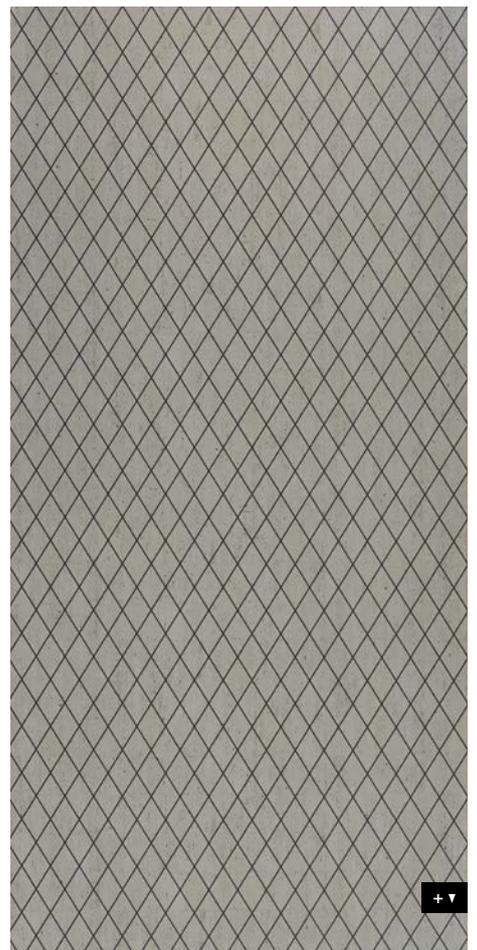
SL LINEA 104x62 Silent Gold
2600 x 1000 / NA 18578 / SA 18586



SL LINEA 104x62 Old Platin
2600 x 1000 / NA 17835 / SA 17853

STRUCTURE-LINE SL LINEA

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	240 mm	240 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



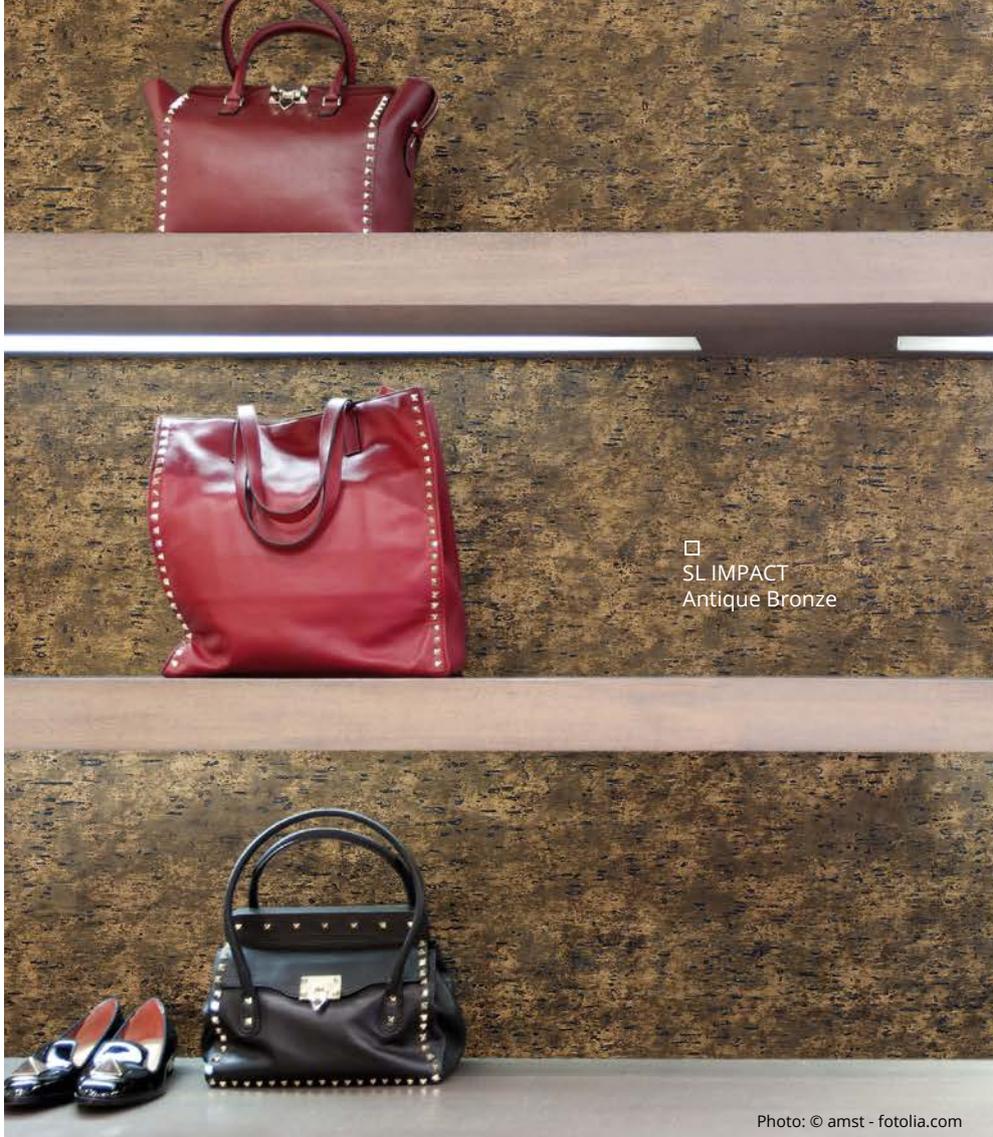
PR
193

SL IMPACT Vintage Silver
2600 x 1000 / NA 17230 / SA 17231



PR
202

SL IMPACT Antique Bronze
2600 x 1000 / NA 17232 / SA 17233



□
SL IMPACT
Antique Bronze

Photo: © amst - fotolia.com

2600 x 1000



+ ▼

STRUCTURE-LINE

SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



SL RIVET Vintage Silver
2600 x 1000 / NA 17236 / SA 17237

PR
170

STRUCTURE-LINE

SL RIVET

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,8	1,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
PR
037

SL DAKOTA Metal

2600 x 1000 / NA 14789 / SA 14808



PR
096

SL DAKOTA Smoke

2600 x 1000 / NA 14787 / SA 14806



PR
101

SL DAKOTA Copper

2600 x 1000 / NA 14788 / SA 14807



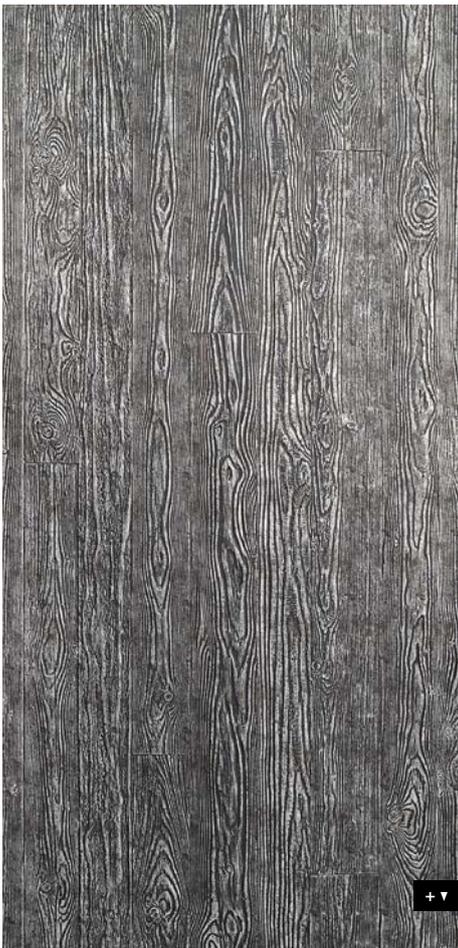
□ SL DAKOTA Copper



□ SL DAKOTA Smoke

Photo: Sommerhuber

2600 x 1000



+ ▼

STRUCTURE-LINE SL DAKOTA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,0	2,25
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



□ SL RAW Vintage Copper



PR

SL RAW Vintage Copper
2600 x 1000 / NA 17201 / SA 17202

Photo: dieeinrichtung Manzenreiter

STRUCTURE-LINE SL RAW

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



+ ▼



FR
PR
103

SL LAVA Copper
2600 x 1000 / NA 14786 / SA 14805



FR
PR
168

SL LAVA Grey
2600 x 1000 / NA 14785 / SA 14804



□
SL LAVA Copper

2600 x 1000



STRUCTURE-LINE **SL LAVA**

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

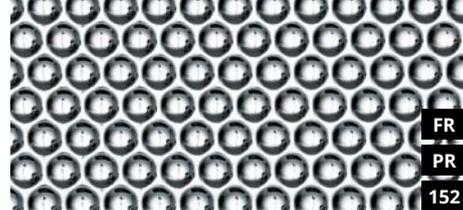
On request



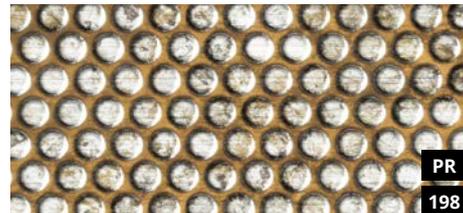


□ SL RACE
Vintage Copper/Silver

Photo: Intuo



SL RACE Silver
2600 x 1000 / NA 17238 / SA 17239



SL RACE Vintage Silver/Bronze
2600 x 1000 / NA 17242 / SA 17243



SL RACE Vintage Copper/Silver
2600 x 1000 / NA 17240 / SA 17241

STRUCTURE-LINE SL RACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	Silver Vintage Copper/S	■■■■□□□
	Vintage Silver/B	■■■■■■□
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request

2600 x 1000





FR
179

SL MOTION ONE Anthracite AR
2600 x 1000 / NA 16479 / SA 16480



FR
PR
115

SL MOTION ONE Pearl White PF
2600 x 1000 / NA 17041 / SA 17043



□
SL MOTION ONE
Pearl White PF

Photo: © adpePhoto- fotolia.com

2600 x 1000



STRUCTURE-LINE

SL MOTION ONE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	Anthracite	■■■■□
	Pearl White	■■■■■
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profilgruppe	1 / 2 / 3 / 5

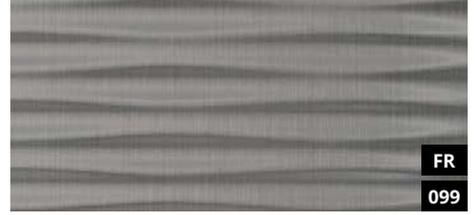
Special colors

On request





□ SL MOTION TWO Grey brushed matt AR



FR

099

SL MOTION TWO Grey brushed matt AR
2600 x 1000 / NA 15669 / SA 15681

STRUCTURE-LINE

SL MOTION TWO

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
PR
032

SL CROCO Silver PF met/Silver
2600 x 1000 / NA 13410 / SA 13520



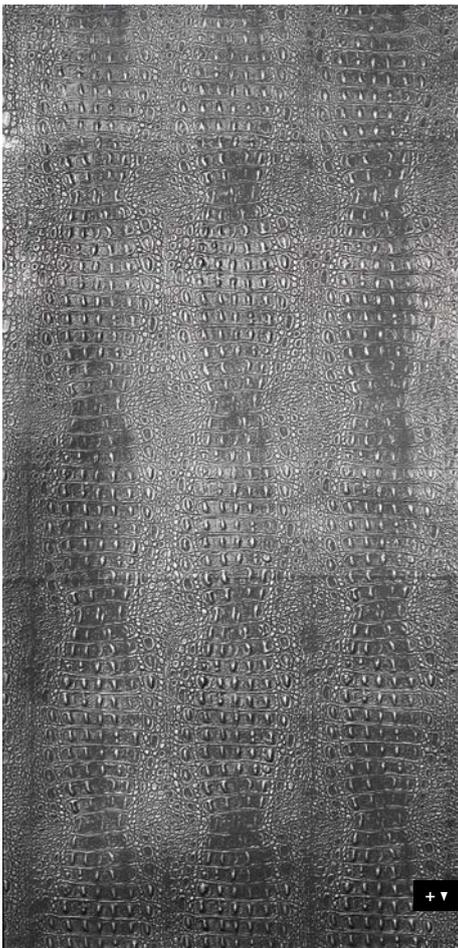
FR
PR
029

SL CROCO Smoke PF met/Silver
2600 x 1000 / NA 13411 / SA 13521



Photo: secetenendrinken.nl

2600 x 1000



STRUCTURE-LINE **SL CROCO**

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓ *	—

Accessories

SIBUKLE	Spatula A2
Profile groups	3 / 5

Special colors

On request

* except Smoke PF met

SL WAVE Silver
2600 x 1000 / NA 11350 / SA 11360



STRUCTURE-LINE

SL WAVE

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request



FR
PR
154

SL STEP 5 Silver PF met
2600 x 1000 / NA 11307 / SA 11308



□ SL STEP 5 Silver PF met

Photo: 3D Foils

2600 x 1000



STRUCTURE-LINE

SL STEP 5 Silver PF met

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

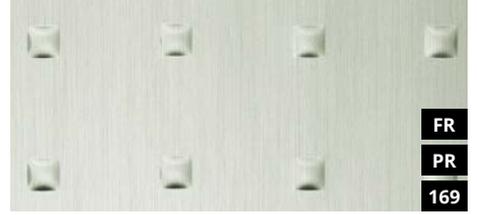
	NA	SA
Special formats	2440 x 1220	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	2 / 3 / 5

Special colors

On request



SL SQUARE 3 HGS
2600 x 1000 / 1,7 mm / NA 11272 / SA 11273

STRUCTURE-LINE

SL SQUARE 3

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

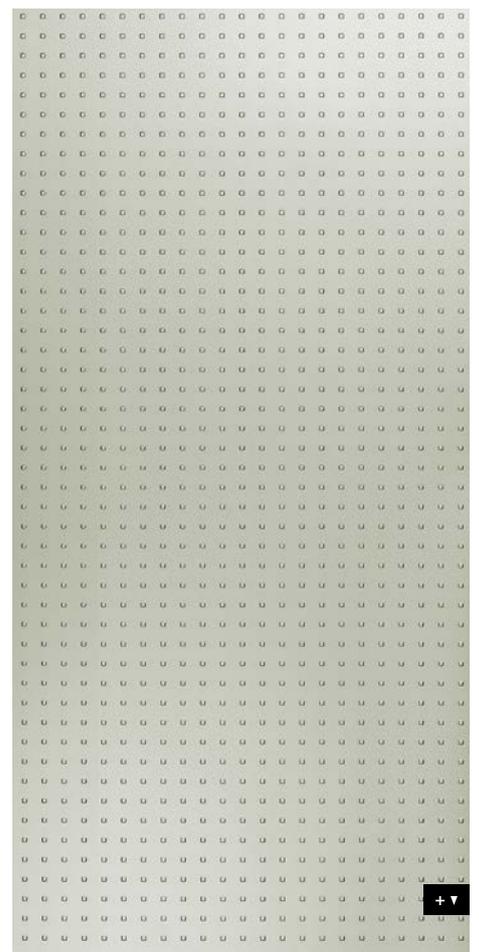
	NA	SA
Special formats	—	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5

Special colors

On request





ACRYLIC-LINE

SIBU | DESIGN
we decorate.

□
AC MOTION ONE Black



124

AC MOTION ONE White

2600 x 1000 / 1,1 mm / **NA** 15933 / **SA** 15953



109

AC MOTION ONE Black

2600 x 1000 / 1,2 mm / **NA** 15936 / **SA** 15956

□ AC MOTION ONE Black



ACRYLIC-LINE abrasion-resistant

AC MOTION ONE

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5
Politur-Kit	available
Farbgleiche Kanten	available

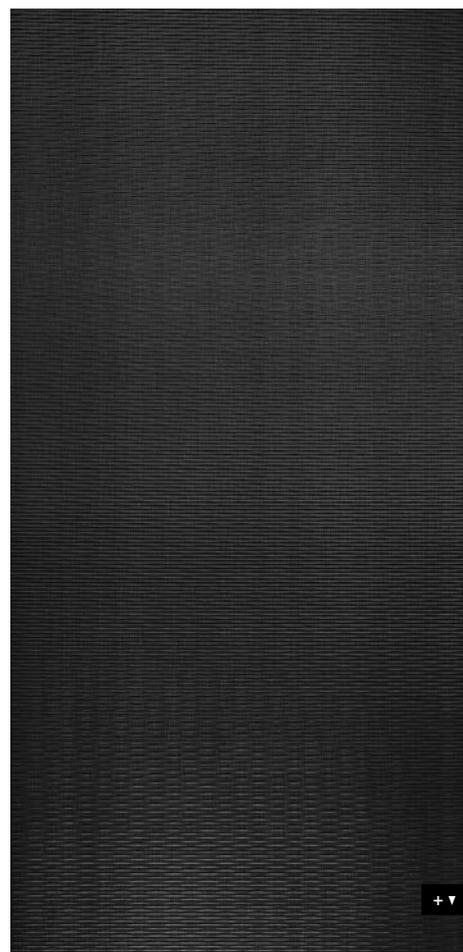
Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request

2600 x 1000





139

AC TOUCH White

2600 x 1000 / 0,9 mm / NA 15761 / SA 15770



093

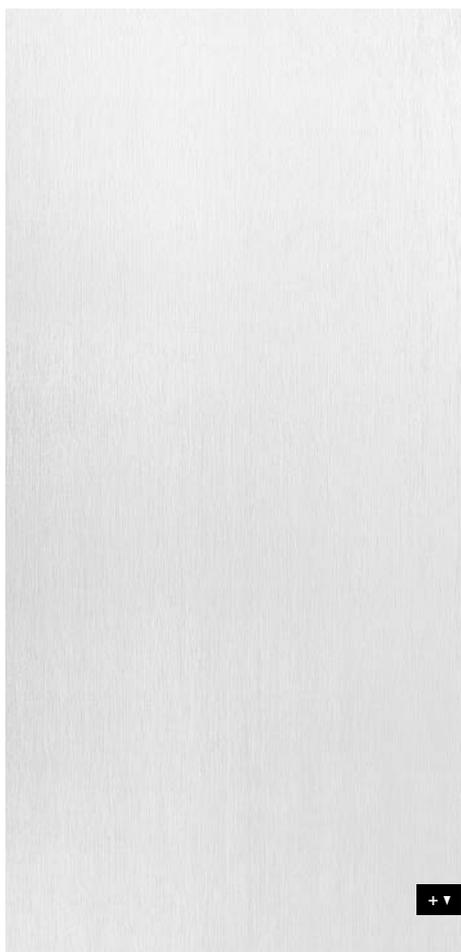
AC TOUCH Black

2600 x 1000 / 1 mm / NA 15760 / SA 15769



□ AC TOUCH White

2600 x 1000



ACRYLIC-LINE abrasion-resistant

AC TOUCH

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	0,9 / 1,0	1,03 / 1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request

+ ▼



Photo: GARANTküche



046

AC MOTION TWO White

2600 x 1000 / 1,1 mm / NA 15755 / SA 15764



116

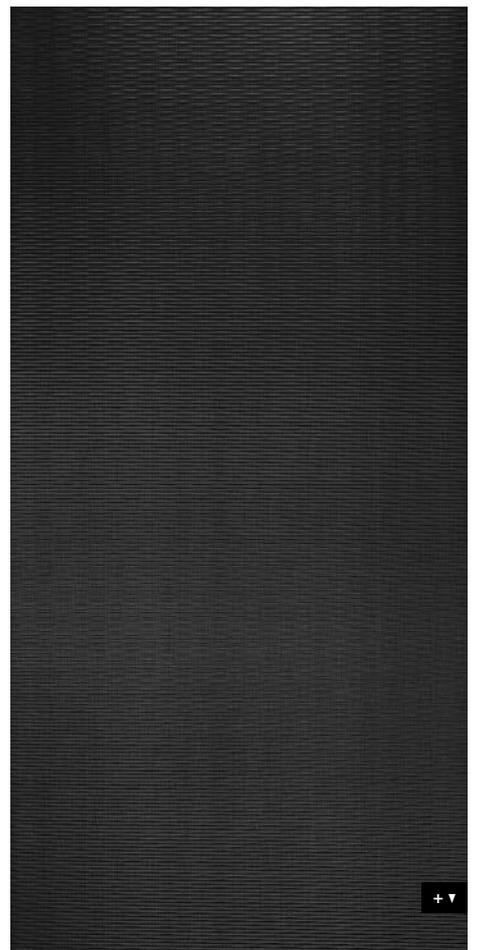
AC MOTION TWO Black

2600 x 1000 / 1,2 mm / NA 15754 / SA 15763

ACRYLIC-LINE abrasion-resistant

AC MOTION TWO

2600 x 1000



Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1 / 2 / 3 / 5
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request



TRANSLUCENT-LINE

SIBU | DESIGN
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PR
229

TL LINEA 104x62 Old Platin
2600 x 1000 / NA 18434 / SA 18607



PR
247

TL LINEA 104x62 Silent Gold
2600 x 1000 / NA 18605 / SA 18606



□
TL LINEA
104 x 62 Silent Gold

2600 x 1000



+ ▼

TRANSLUCENT-LINE

TL LINEA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	240 mm	240 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request



TL LINEA
104 x 62 Old Platin



PUNCH-LINE / 3D

SIBU | DESIGN
we decorate.



PR
160

PL 3D Q-10-30 Old Platin/Silver
2600 x 1000 / NA 17833 / SA 17857



□
PL 3D Q-10-30
Old Platin/Silver

2600 x 1000



PUNCH-LINE / 3D

PL 3D Q-10-30

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C



□
PL 3D H-10-30
Pearl White PF/Gold



PR
072

PL 3D H-10-30 Pearl White PF/Gold
2600 x 1000 / NA 17832 / SA 17856

PUNCH-LINE / 3D

PL 3D H-10-30

2600 x 1000

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

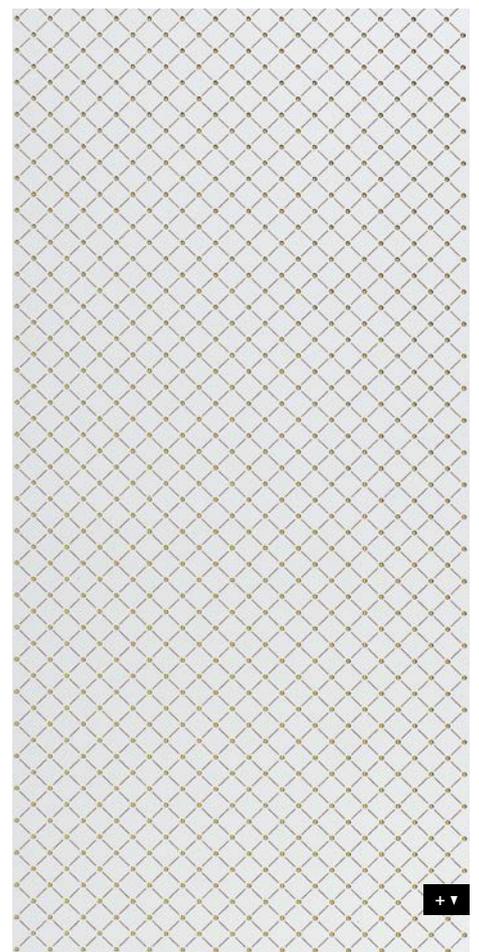
Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C





PR
111

PL 3D ROSES Pearl White PF/Gold
2600 x 1000 / NA 16443 / SA 16444



PR
039

PL 3D ROSES Silver PF met/Silver
2600 x 1000 / NA 13917 / SA 13919



PL 3D ROSES Silver PF met/Silver

Photo: Minotti

2600 x 1000



+ ▼

PUNCH-LINE / 3D

PL 3D ROSES

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C



PL 3D Q 10-40-40 Silver PF met/Silver
2600 x 1000 / NA 10052 / SA 10053



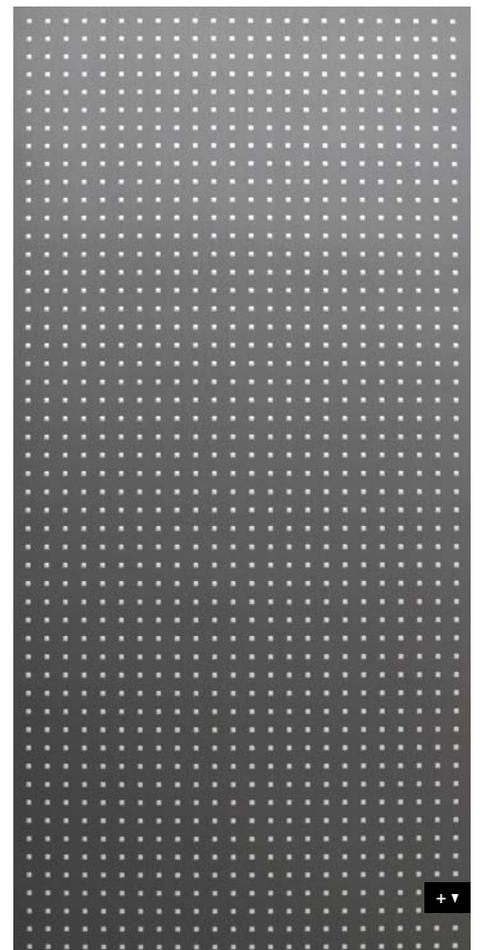
PL 3D Q 10-40-40 Smoke PF met touch 1 Silver matt
2600 x 1000 / NA 12519 / SA 12557

□ PL 3D.Q-10-40-40 Silver.PF met/Silver

PUNCH-LINE / 3D

PL 3D Q 10-40-40

2600 x 1000



Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

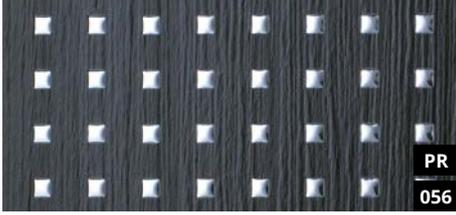
Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request

* Up to 40° C



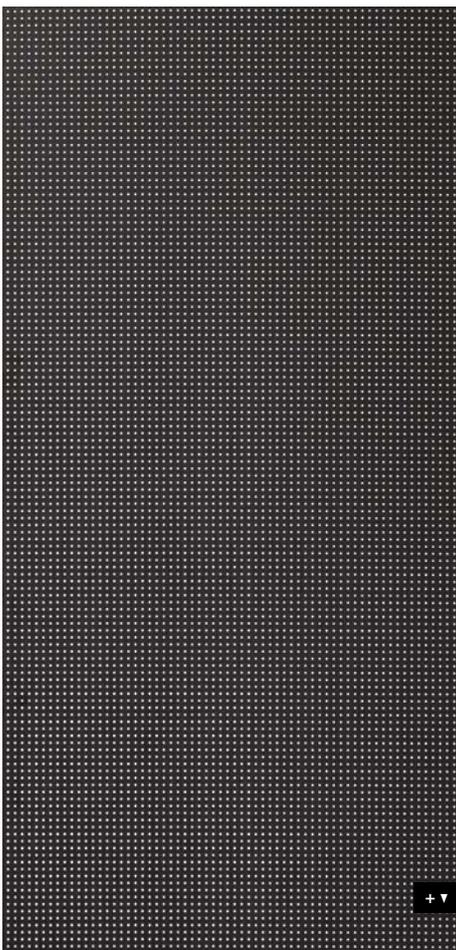
PL 3D Q 5-15-15 Black touch 1/Silver
2600 x 1000 / NA 12384 / SA 12549

PR
056



PL 3D Q 5-15-15
Black touch 1/Silver

2600 x 1000



PUNCH-LINE / 3D

PL 3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

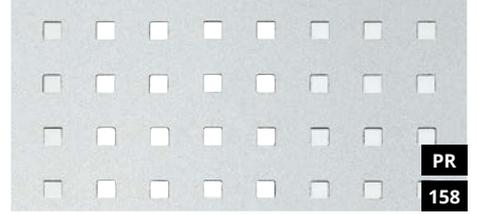
On request

* Up to 40° C





□
PL Q 5-15-15
Silver PF met



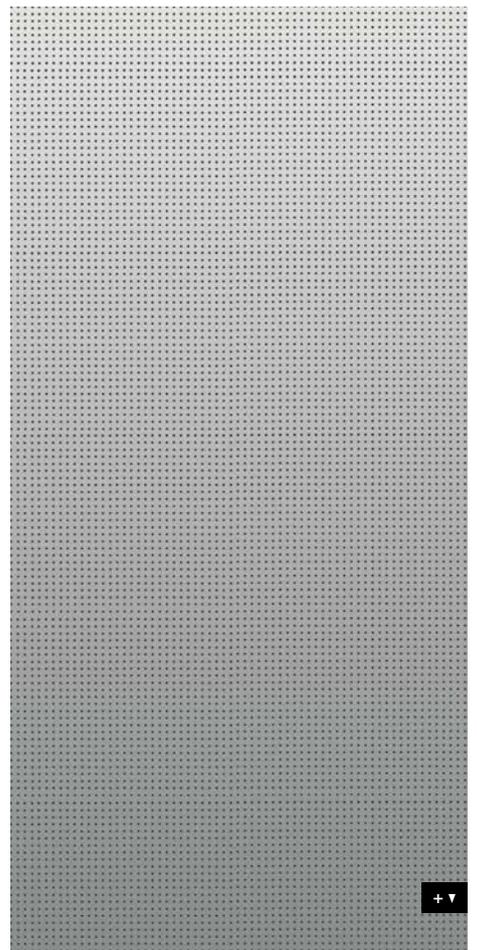
PR
158

PL Q 5-15-15 Silver PF met
2600 x 1000 / NA 10986 / SA 10988

PUNCH-LINE

PL Q 5-15-15

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	up to 2 mm	
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
Profile groups	1 / 2 / 3 / 5

Special colors

On request



PROFILES

SIBU | DESIGN
we decorate.

PROFILE GROUP 1

M 60 . Border/connecting profile

- 01** PR M 60 Silver gloss
2660 x 25 / NA 11016
- 02** PR M 60 Silver PF met
2660 x 25 / NA 11017
- 03** PR M 60 HGS
2660 x 25 / NA 11015



Product characteristics

	NA	
Base material	HIPS	
Surface material	PET / Print / Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■■□
	Silver PF met	■■■■■
	HGS	■■■■□
Abrasion resistance	Silver gloss	■■■■□□□
	Silver PF met	■■■■■■■
	HGS	■■■■□□□
Rolled packable	—	

Processing

	NA
Sawing	✓

Assembly

To screw

Special colors

On request

PROFILE GROUP 2

M 58 . Border profile

- 01 PR M 58 Silver gloss**
2705 x 22 / SA 11013
- 02 PR M 58 Silver PF met**
2705 x 22 / SA 11014
- 03 PR M 58 HGS**
2705 x 22 / SA 11009



Z 224 . Connecting profile

- 01 PR Z 224 Silver gloss**
2705 x 22 / SA 12809
- 02 PR Z 224 Silver PF met**
2705 x 22 / SA 12808
- 03 PR Z 224 HGS**
2705 x 22 / SA 12806



Product characteristics

	SA	
Base material	HIPS	
Surface material	PET / Print / PET-varnish	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■□
	Silver PF met	■■■■
	HGS	■■■□
Abrasion resistance	Silver gloss	■■■□□□
	Silver PF met	■■■■■
	HGS	■■■■■
Rolled packable	✓	

Processing

	SA
Sawing, cutting	✓

Assembly

Self-adhesive

Special colors

On request

S 18 . Border/connecting profile for DECO-LINE and STRUCTURE-LINE products

- 01 PR S18 Silver gloss**
2705 x 18 / SA 17391
- 02 PR S18 Silver PF met**
2705 x 18 / SA 17306
- 03 PR S18 Vintage Copper**
2705 x 18 / SA 17304
- 04 PR S18 Vintage Silver**
2705 x 18 / SA 17305
- 05 PR S18 Antique Bronze**
2705 x 18 / SA 17344



Product characteristics

	SA	
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■■□
	Silver PF met	■■■■■
	Vintage/Antique	■■■■□
Abrasion resistance	Silver gloss	■■■■□□□
	Silver PF met	■■■■■■■
	Vintage/Antique	■■■■■□
Rolled packable	✓	

Processing

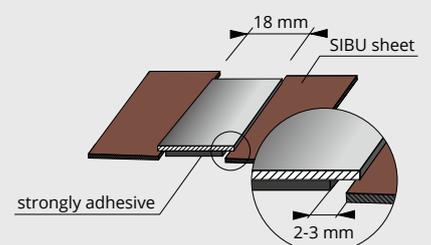
	SA
Sawing, cutting	✓

Assembly

Self-adhesive

Special colors

On request



PROFILE GROUP 3

M 242 . Border profile

- 01 PR M 242 Bianco matt**
2705 x 24,2 / SA 15086
- 02 PR M 242 Creme matt**
2705 x 24,2 / SA 15089
- 03 PR M 242 Mocca matt**
2705 x 24,2 / SA 15087
- 04 PR M 242 Nero matt**
2705 x 24,2 / SA 15088
- 05 PR M 242 CR STELLA Bianco matt**
2705 x 24,2 / SA 15690
- 06 PR M 242 CR STELLA Nero matt**
2705 x 24,2 / SA 15691



Z 239 . Connecting profile

- 01 PR Z 239 Bianco matt**
2705 x 23,9 / SA 15090
- 02 PR Z 239 Creme matt**
2705 x 23,9 / SA 15093
- 03 PR Z 239 Mocca matt**
2705 x 23,9 / SA 15092
- 04 PR Z 239 Nero matt**
2705 x 23,9 / SA 15091
- 05 PR Z 239 CR STELLA Bianco matt**
2705 x 23,9 / SA 15805
- 06 PR Z 239 CR STELLA Nero matt**
2705 x 23,9 / SA 15804



Product characteristics

	SA
Base material	HIPS
Surface material	PU-leather / crystal PMMA
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	SA
Sawing	✓

Assembly

Self-adhesive

Special colors

On request

L 18 . Border/connecting profile for LEATHER-LINE products

- 01 PR L18 Silver gloss**
2705 x 18 / SA 17392
- 02 PR L18 Silver PF met**
2705 x 18 / SA 17388
- 03 PR L18 Vintage Copper**
2705 x 18 / SA 17390
- 04 PR L18 Vintage Silver**
2705 x 18 / SA 17389



Product characteristics

	SA	
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■■□
	Silver PF met	■■■■■
	Vintage	■■■■□
Abrasion resistance	Silver gloss	■■■■■■■
	Silver PF met	■■■■■■■
	Vintage	■■■■■■□
Rolled packable	✓	

Processing

	SA
Sawing, cutting	✓

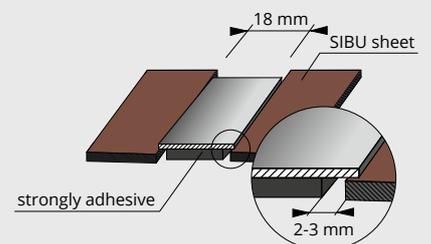
stark klebend

Assembly

Self-adhesive

Special colors

On request



PROFILE GROUP 4

MR 46 . Border profile

- 01 PR MR 46 Bianco matt**
2705 x 24,4 / SA 15094
- 02 PR MR 46 Creme matt**
2705 x 24,4 / SA 15097
- 03 PR MR 46 Mocca matt**
2705 x 24,4 / SA 15096
- 04 PR MR 46 Nero matt**
2705 x 24,4 / SA 15095



ZR 46 . Connecting profile

- 01 PR ZR 46 Bianco matt**
2705 x 23,9 / SA 15098
- 02 PR ZR 46 Creme matt**
2705 x 23,9 / SA 15101
- 03 PR ZR 46 Mocca matt**
2705 x 23,9 / SA 15100
- 04 PR ZR 46 Nero matt**
2705 x 23,9 / SA 15099



Product characteristics

	SA
Base material	HIPS
Surface material	PU-leather
Temperature stability	up to 60 °C
Wet room suitability	■■■■
Rolled packable	—

Processing

	SA
Sawing	✓

Assembly

Self-adhesive

Special colors

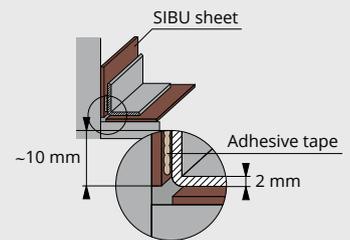
On request

PROFILE GROUP 5

SWI 10 . Inner corner profile to be stuck on the design sheet

NEW

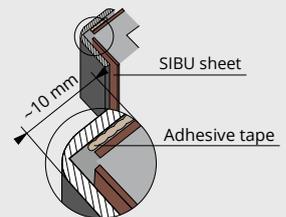
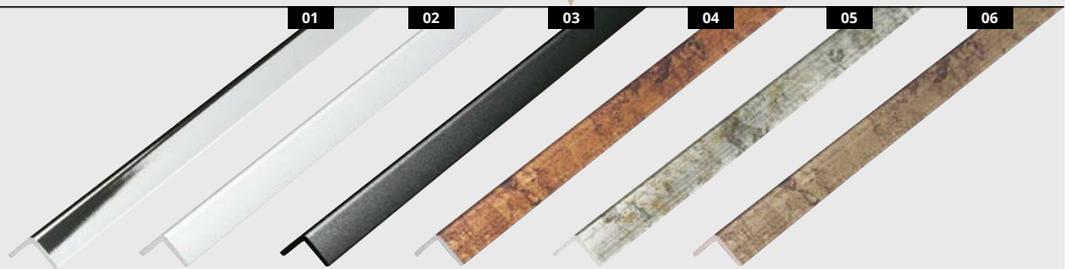
- 01 PR SWI 10 Silver gloss**
2705 x 10 / SA 17313
- 02 PR SWI 10 Silver PF met**
2705 x 10 / SA 17312
- 03 PR SWI 10 Black**
2705 x 10 / SA 18620
- 04 PR SWI 10 Vintage Copper**
2705 x 10 / SA 17315
- 05 PR SWI 10 Vintage Silver**
2705 x 10 / SA 17314
- 06 PR SWI 10 Antique Bronze**
2705 x 10 / SA 17340



SWA 10 . Outer corner profile to be stuck on the design sheet

NEW

- 01 PR SWA 10 Silver gloss**
2705 x 10 / SA 17317
- 02 PR SWA 10 Silver PF met**
2705 x 10 / SA 17316
- 03 PR SWA 10 Black**
2705 x 10 / SA 18619
- 04 PR SWA 10 Vintage Copper**
2705 x 10 / SA 17319
- 05 PR SWA 10 Vintage Silver**
2705 x 10 / SA 17318
- 06 PR SWA 10 Antique Bronze**
2705 x 10 / SA 17342



Product characteristics

	NA	
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■■□
	Silver PF met	■■■■■
Abrasion resistance	Vintage Antique	■■■■□
	Silver gloss	■■■■□□□
	Silver PF met	■■■■■■■
	Vintage Antique	■■■■■□
Rolled packable	—	

Processing

	NA
Sawing	✓
Cutting	—

Assembly

Self-adhesive

Special colors

On request

PROFILE GROUP 5

M 50 . Flexible border/connecting profile

- 01** PR M 50 Silver gloss
2705 x 50 / NA 11539
- 02** PR M 50 Silver PF met
2705 x 50 / NA 11004
- 03** PR M 50 HGS
2705 x 50 / NA 11002



Product characteristics

	NA	
Base material	HIPS	
Surface material	PET / Print / PET-varnish	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	■■■■□
	Silver PF met	■■■■■
	HGS	■■■■□
Abrasion resistance	Silver gloss	■■■■□□□
	Silver PF met	■■■■■■■
	HGS	■■■■■■■
Rolled packable	✓	

Processing

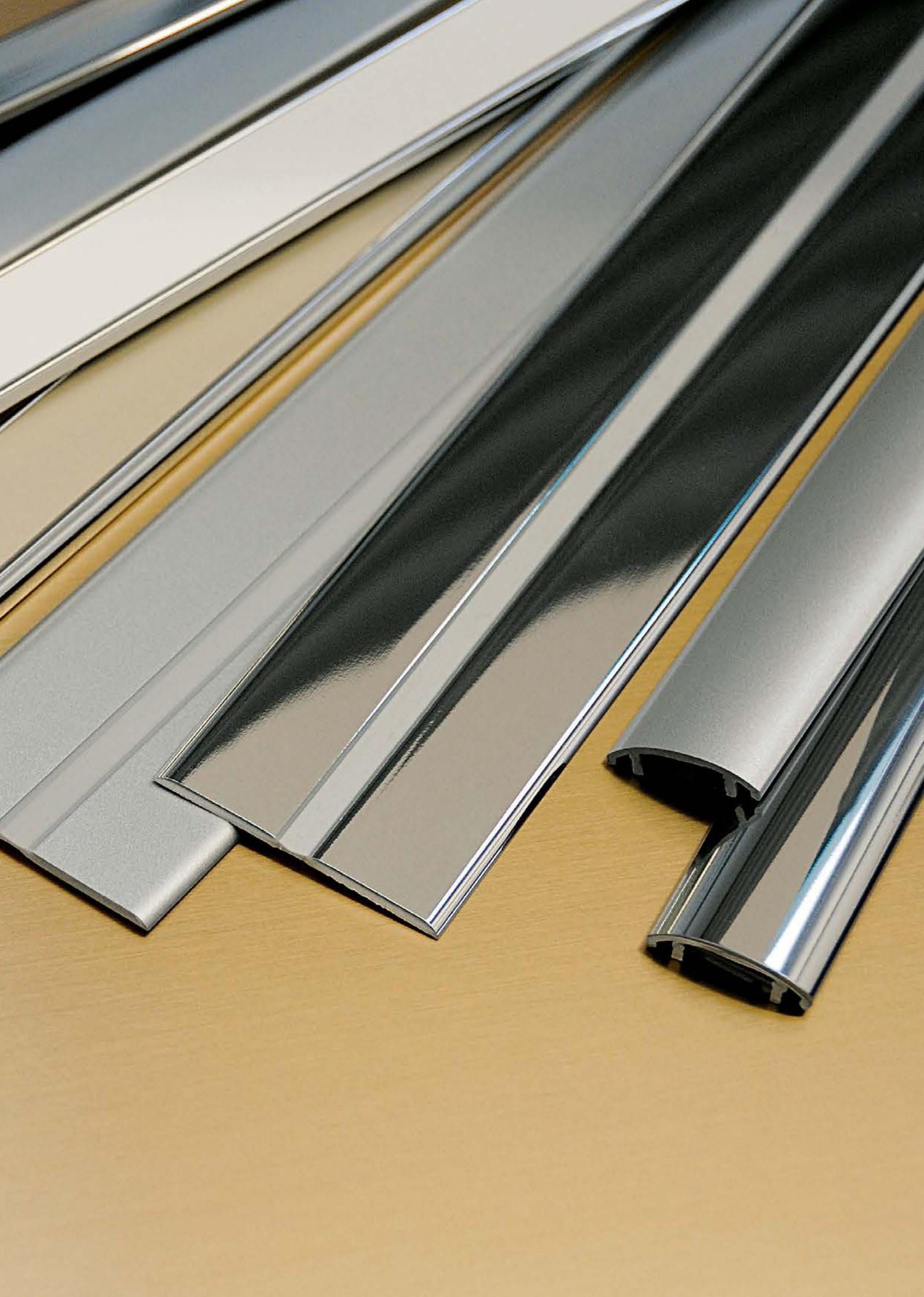
	NA
Sawing, cutting	✓

Assembly

Assembly glue

Special colors

On request





PNL
PREMIUM
NON LEATHER

SIBU | DESIGN
we decorate.

PNL PREMIUM NON LEATHER



PNL LEGUAN Silver
1350mm / Art. 17670



PNL LEGUAN Gold
1350mm / Art. 19170



PNL LEGUAN Copper
1350mm / Art. 17673



PNL LEGUAN Nero
1350mm / Art. 17672



PNL LEGUAN Silk
1350mm / Art. 17674



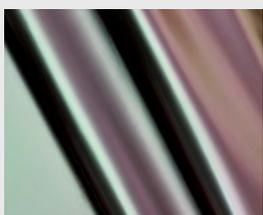
PNL LEGUAN Bianco
1350mm / Art. 17675



PNL LEGUAN Blue
1350mm / Art. 17671



PNL MIRAGE White
1250 mm / Art. 17210



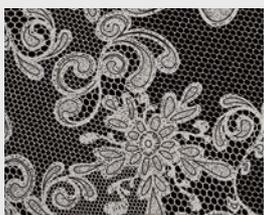
PNL MIRAGE Mint/Viola
1250 mm / Art. 17211



PNL LACE
White/Vintage Brown
1250 mm / Art. 17757



PNL LACE
White/Black
1250 mm / Art. 17754



PNL LACE
Black/Platin
1250 mm / Art. 17753



PNL MONSOON
White/Platin
1250 mm / Art. 17756



PNL MONSOON
White/Vintage Brown
1250 mm / Art. 17755



PNL Vintage Silver
1250 mm / Art. 17204



PNL Vintage Copper
1250 mm / Art. 17203



PNL LUXURY Green
1250 mm / Art. 17744



PNL LUXURY Gold
1250 mm / Art. 17745



PNL LUXURY Bronze
1250 mm / Art. 17746



PNL ANTIGUA Gold
1250 mm / Art. 17747



PNL Old Platin
1250 mm / Art. 17748



PNL OXY Steel
1250 mm / Art. 17749



PNL OXY Terra
1250 mm / Art. 17750

PRODUCT OVERVIEW - decor for seating



PNL Dove Tale
1350mm / Art. 19084



PNL Stony Ground
1350mm / Art. 19083



PNL Light Oyster
1350mm / Art. 19082



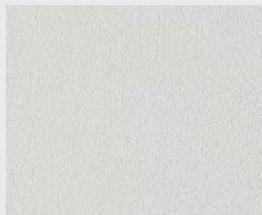
PNL London Clay
1350mm / Art. 19085



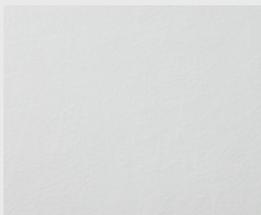
PNL Charcoal Dark
1350mm / Art. 19080



PNL Charcoal Light
1350mm / Art. 19081



PNL Wimborne White
1350mm / Art. 19086



PNL Bianco
1350 mm / Art. 17217



PNL Creme
1350 mm / Art. 17218



PNL Mocca
1350 mm / Art. 17219



PNL Nero
1350 mm / Art. 17216

PNL PREMIUM NON LEATHER

PNL LEGUAN Silver . PNL LEGUAN Gold . PNL LEGUAN Copper
 PNL LEGUAN Nero . PNL LEGUAN Silk . PNL LEGUAN Bianco
 PNL LEGUAN Blue

CHARACTER

Top quality, stylish synthetic leather with a lizard grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU + partial metallisation | Backing: 100% polyester | Weight: 250g/m² | Thickness: 0,6 mm
 Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Light-fast, stylish, fashionable, exclusive, opaque, dimensionally stable

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2
	Light-fastness	Flame retardancy
	Blue scale	
PNL LEGUAN Silver	> 7	✓
PNL LEGUAN Gold	7	✓
PNL LEGUAN Copper	7	✓
PNL LEGUAN Nero	> 7	✓
PNL LEGUAN Silk	6	✓
PNL LEGUAN Bianco	7	✓
PNL LEGUAN Blue	5	✓

Contents according to the legal statutes.



PNL LEGUAN Silver



PNL LEGUAN Gold



PNL LEGUAN Copper



PNL LEGUAN Nero



PNL LEGUAN Silk



PNL LEGUAN Bianco



PNL LEGUAN Blue

PNL PREMIUM NON LEATHER

PNL MIRAGE White
PNL MIRAGE Mint/Viola

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 100% polyester | Weight: 550g/m² | Thickness: 1,25 mm
Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy
Article	Blue scale	
PNL MIRAGE White	7	✓
PNL MIRAGE Mint/Viola	7	✓

Contents according to the legal statutes.



PNL MIRAGE
White



PNL MIRAGE
Mint/Viola

PNL PREMIUM NON LEATHER

PNL LACE White/Vintage Brown . PNL LACE White/Black
 PNL LACE Black/Platin . PNL MONSOON White/Platin
 PNL MONSOON White/Vintage Brown

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 81% Polyester and 19% Cotton | Weight: 380g/m² | Thickness: 0,75 mm
 Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable, super soft and with micro-perforations.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2
	Light-fastness	Flame retardancy
	Blue scale	
PNL LACE White/Vintage Brown	7	✓
PNL LACE White/Black	7	✓
PNL LACE Black/Platin	< 5	✓
PNL MONSOON White/Platin	6	✓
PNL MONSOON White/Vintage Brown	6-7	✓

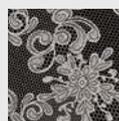
Contents according to the legal statutes.



PNL LACE
White/Vintage
Brown



PNL LACE
White/Black



PNL LACE
Black/Platin



PNL MONSOON
White/Platin



PNL MONSOON
White/Vintage
Brown

PNL PREMIUM NON LEATHER

PNL Vintage Silver . PNL Vintage Copper . PNL LUXURY Green
 PNL LUXURY Gold . PNL LUXURY Bronze . PNL ANTIGUA Gold
 PNL Old Platin . PNL OXY Steel . PNL OXY Terra

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm
 Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2
	Light-fastness	Flame retardancy
	Blue scale	
PNL Vintage Silver	7	✓
PNL Vintage Copper	7	✓
PNL LUXURY Green	6	✓
PNL LUXURY Gold	6	✓
PNL LUXURY Bronze	6	✓
PNL ANTIGUA Gold	6-7	✓
PNL Old Platin	6	✓
PNL OXY Steel	6-7	✓
PNL OXY Terra	6-7	✓

Contents according to the legal statutes.



PNL Vintage Silver



PNL Vintage Copper



PNL LUXURY Green



PNL LUXURY Gold



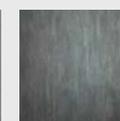
PNL LUXURY Bronze



PNL ANTIGUA Gold



PNL Old Platin



PNL OXY Steel



PNL OXY Terra

PNL PREMIUM NON LEATHER

PNL Dove Tale . PNL Stony Ground . PNL Light Oyster
 PNL London Clay . PNL Charcoal Dark . PNL Charcoal Light
 PNL Wimborne White

CHARACTER

Top quality and stylish synthetic leather with a smooth, velvety grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 100% polyester | Weight: 390g/m² | Thickness: 0,9 mm
 Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

Article	ISO 105-B02:2013	EN 1021 1/2	DIN EN ISO 5470-2
	Light-fastness	Flame retardancy	Abrasion resistance
	Blue scale		
PNL Dove Tale	> 5	✓	> 50.000
PNL Stony Ground	> 5	✓	> 50.000
PNL Light Oyster	> 5	✓	> 50.000
PNL London Clay	> 5	✓	> 50.000
PNL Charcoal Dark	> 5	✓	> 50.000
PNL Charcoal Light	> 5	✓	> 50.000
PNL Wimborne White	> 5	✓	> 50.000

Contents according to the legal statutes.



PNL Dove Tale



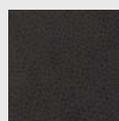
PNL Stony Ground



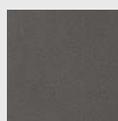
PNL Light Oyster



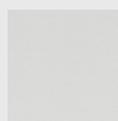
PNL London Clay



PNL Charcoal Dark



PNL Charcoal Light



PNL Wimborne White

PNL PREMIUM NON LEATHER

PNL Bianco . PNL Nero
PNL Creme . PNL Mocca

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm
Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

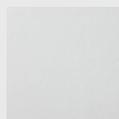
Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.



EN1021-1+2

	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
Article	Blue scale		
PNL Bianco	7	✓	> 50.000
PNL Nero	7	✓	> 50.000
PNL Creme	7	✓	> 50.000
PNL Mocca	7	✓	> 50.000

Contents according to the legal statutes.



PNL
Bianco



PNL
Creme



PNL
Mocca



PNL
Nero



PROCESSING INSTRUCTIONS
PROCESSING INSTRUCTIONS **SIBU**GLAS

SIBU | DESIGN
we decorate.

Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For the cutting on site a standard wallpaper knife is effectual (except SIBUGLAS). For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle). Self-adhesive design sheets (SA) can be stuck on absorbent as well as non-absorbent grounds. Our base material polystyrene is a thermoplastic material, therefore a slight expansion of the design sheet is to be considered (see processing instructions).

Adhesive backed design panels (SA) are not suitable for ceiling applications. Alternative processing options are available on request.

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well. Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly. We recommend rolling maximum 3 pieces from product group LEATHER-LINE per carton (480 x 480 mm) and for all other decors maximum 6 pieces per carton (480 x 480 mm).

CR CRISTAL, LL ROMBO, LL QUADRO, LL LOUNGE: Design sheets to be rolled with the decor side outwardly (both - NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm). After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Polyester imitation fur surfaces (PET)
- Metallized surfaces (PET)
- Special coloration (PET-varnish)
- Printed surfaces (Print)
- Acrylic surfaces (PMMA)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

The surfaces of SIBU design sheets are printable by means of screen or digital printing which give them a very special and individual appearance. All products marked with **PR** are easily printable. We offer original samples for tests. Info sheets on demand.

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

■■■■ Wet room suitability

■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (test standard: UL Standard 94, measured value: 94 HB). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Certificates of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

ABRASION RESISTANCE

Products with marked abrasion resistance show an extremely scratch resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■■■ Scratch resistant

■■■■■■ Excellent abrasion resistance

■■■■■□ Very good abrasion resistance

■■■■□□ Good abrasion resistance

■■■□□□ Normal abrasion resistance

■■□□□□ Low abrasion resistance

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, CR CRISTAL ROMBO, LL LOUNGE and PUNCH-LINE.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Our SIBU decoration mirror DM Silver in magnetic version is available from stock in two sheet sizes 2600 x 1000 x 1.5 and 2000 x 1000 x 1.5:

- DM Silver Magnetic 2600 x 1000 x 1,5 (art. no. 15903)
- DM Silver Magnetic 2000 x 1000 x 1,5 (art. no. 15904)

Temperature stability: up to 50°C

Cutting: The cut has to be carried out always from the decor side.

Fire rating class B2 (DIN 4102).

Processing (except SIBUGLAS)

Please note that SIBU design sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All SIBU design sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 20 m/min.

Decor side on top:

Single-edged cutter - left turn

Decor side below:

Double-edged cutter - right turn

For material with more than 2 mm thickness reduce progressive feed and use a cutter with bigger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:
wire temperature: approx. 200°C, heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible – hot bending inwards (decor inside) is possible only with plain designs or with fine structures. For deeper structures - no exact internal angle.

Hot bending with LEATHER-LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

For material up to 1 mm thickness:

HW 280 x 3,2 / 2,2 x 30 Z60 / 12,46-18,08 WZ

For more than 1 mm thickness:

HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 WZ

HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 FZ/TZ

Rotation speed 6000 rpm – progressive feed up to 25 m/min

For LEATHER-LINE:

HW 255 x 2,8 / 2,0 x 30 Z80 / 10,01 FZ WZ

Rotation speed 6000 rpm – progressive feed up to 10 m/min

With LEATHER-LINE the best result is achieved with MDF increment (4 mm) below and on top, low progressive feed and high rotation speed.

LASER CUTTING

All SIBU design sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser. Please refer to the technical data in our Overview brochure, if that processing step is permitted for that product.

THERMOFORMING

For products with PET or PET/varnish surfaces a light tension of the surface by thermoforming is possible by using smooth and not sharp-edged tools (avoid sharp contours, use a bigger radius!).

All the other versions like PU-leather surfaces and printed surfaces are usually suited for thermoforming. For any new moulding tools self tests are recommended. The tool has to be adapted to the material.

Heating parameter: approximate temperature: 160 - 210 °C by using upper heating and under heating. Processing period: between 20 to 40 seconds.

Original samples are available for tests.

PVA-PRESSING

PVA-BONDING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE and ACRYLIC-LINE series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80). During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet. SL LINEA products require a polystyrene balancing sheet with a thickness of 1.5 mm.

PVA-PRESSING

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC-LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using DECO-LINE sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process.

During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet. SL LINEA products require a polystyrene balancing sheet with a thickness of 1.5 mm.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

Accessories

PROFILES

For a perfect edging of SIBU design sheets or to cover necessary expansion gaps of the products, we offer technically and optically adjusted profiles. These profiles are divided into 5 groups, please consider our recommendations for your selected design sheets.

ACRYLIC POLISHING-KIT

With the polishing-kit you are able to repair marks of consumption or scratches appearing on the acrylic surface. At the same time the polishing creates protection of the surface. Acryl set includes:

- Polishing paste
- Sponge
- Polishing cloth

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE D 22 HV is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE D 22 HV is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below - 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE D 22 HV should not be long-time stored below + 5 °C and must be protected from frost during transportation.

Cleaning / Disposal

CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

Imitation fur surfaces: In case of light dirt clean LL Savanna, LL Marabu, LL Reggae, LL Eleganza with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

Processing information

GROUND PREPARATION FOR GLUING

The ground should be dry and flat, free from loose parts, dust, dirt, grease, wax and silicone. To achieve a maximum adhesion, non-absorbent surfaces should be cleaned with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are suitable for both, absorbent and non-absorbent surfaces, although non-absorbent surfaces are recommended.

Before using MultiStyle (MS) on a porous or highly absorbent surface, e.g. brickwork, gypsum plasterboards or untreated chipboards, we recommend undercoating the ground. Alternatively you can use our SIBUKLE D22 HV dispersion adhesive as a suitable first coat.

We also recommend SIBUKLE D22 HV dispersion adhesive when using non-adhesive STRUCTURE-LINE (SL) and DECO-LINE (DM) sheets on porous or highly absorbent grounds, e.g. brickwork or gypsum plasterboards and untreated chipboard. In case of non-absorbent grounds surface tension should be at least 38 dyn (industrial info!). For application on convex or concave grounds all sheet edges must be fixed mechanically, except MultiStyle.

BONDING

Ideal processing temperature ranges from + 10°C up to + 30°C. The design sheets should be acclimatized, i.e. they should be brought to room temperature prior to processing (avoidance of condensation on the gluing surface).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.

PROCESSING SIBUKLE

Application: SIBUKLE D 22 HV is best suited for the gluing of SIBU products onto absorbent flat grounds like wood, plywood, chipboard, gypsum plasterboard, concrete or smooth brickwork.

ATTENTION: SIBUKLE D 22 HV is not suited for non-absorbent grounds such as tiles, plastics, metals, glass, etc.

Processing: Apply exclusively on the entire cleaned ground by means of fine spatula (spatula tooting is given for every product). At a surroundings temperature between 20°C and 35 °C the adhesive should then be left to air for 20 - 50 minutes. The higher the surroundings temperature is the shorter is the airing time. **Finger test:** After application with the spatula the maximum airing time is reached as soon as the glue no longer sticks to the fingers!

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

GROUNDINGS – BONDING – EXPANSION GAPS

Strongly adhesive SIBUGLAS SA structured sheets are suitable for use on both absorbent and non-absorbent surfaces such as plasterboard, raw particle board and smooth masonry, **whereby non-absorbent surfaces are recommended.**

The ground surface must be clear of any loose material, be capable of providing support, dry, smooth and free of dust, dirt, grease, wax and silicone. In order to achieve maximum adhesion, non-absorbent grounds should always be cleaned with alcohol (ethanol, isopropyl alcohol).

In the case of convex and concave groundings, mechanical anchorage is required along the edges. The ideal processing temperature range is between + 10° C and + 30° C. Prior to processing, the SIBUGLAS sheets must be brought up to room temperature (in order to avoid the formation of condensation on the adhesive surface).

As a rule, an approx. 2-3 mm expansion gap must be left on the sheet edges. In the case of higher ambient temperatures and sizeable temperature fluctuations, the expansion gap should be larger, or smaller sheet dimensions be selected. It is imperative that air bubbles be avoided and therefore a medium-hard, rubber hand roller with a width of around 170 mm should be employed. In the case of the strongly adhesive SIBUGLAS (SA) sheets, the film protecting the adhesive should be removed gradually without touching the glue. The sheet should then be pressed down as firmly as possible onto the ground surface. At room temperature, final bonding strength is first reached after 24 hours.

BONDING USING SIBUKLE D 22 HV

SIBUKLE D 22 HV is suitable for the bonding of SIBUGLAS products on absorbent, level surfaces such as wood, plywood, chip- and plasterboard, concrete or smoothed masonry. PLEASE NOTE. SIBUKLE D 22 HV is totally unsuitable for non-absorbent surfaces such as tiles, plastic coverings, metal, glass, etc.

Processing: once the ground surface for laying has been prepared and cleaned, fully cover it alone with adhesive using a spatula with A2 teeth and then press down. It is essential that SIBUGLAS products **be bonded in a bed of wet adhesive.** When required fix mechanically until the adhesive has hardened.

BONDING & POINTING WITH SIBU SILICON 1.4 A

This type of processing is most suitable on ground surfaces such as plasterboard, absorbent and non-absorbent wood sheets smooth masonry and tiles.

Silicone bead: height approx. 3-4 mm, 10 mm gap to the edge of the sheet and a distance of approx. 60 mm distance from bead to bead.

Cleaning: remove any dirt from the silicone as quickly as possible!

PVA BONDING

(please see page 184)

MAGNETIC

With SIBUGLAS MAGNETIC professional decoration changes become child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

USE OF SIBU PROFILES

The profiles have to be brought up to room temperature prior to processing. Cutting to length must always begin on the top surface and the profiles be sawn for bevelling and precisely angled edge quality.

The profiles must be positioned in such a way that the sheet material to be covered can expand behind the profile nose (1-3 mm). Precise positioning of the profiles on the ground surface is essential, as once stuck down the profiles cannot be newly bonded.

SIBU SILICON 1.4 can be used as an adhesive when standard, metal T- or end profiles are employed. In this case corrections during installation are still possible, subject to the precondition that the SIBUGLAS sheet is also bonded with SIBU SILICON 1.4 A. Please note that only one-colour (Bianco, Ice White, Malaga, Magnolia, Mocca, Nero) and all AR+ versions can be quickly and simply bonded using SIBU SILICON 1.4 A.

SURFACE SEALING

only in the case of non-AR+ SIBUGLAS sheet versions

We recommend that SIBUGLAS sheet surfaces be polished immediately after mounting. As is the case with automotive paint, this offers good scratch protection. Moreover, with our acrylic POLISHING KIT superficial traces of wear and scratches in the SIBUGLAS surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

GOLDEN RULES

for all types of cutting

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should always be avoided, as this can lead to material tensions.

SAWING

SIBUGLAS sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through.

Information: jigsaws:

Prior to cutting with a jigsaw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2,000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) are to be avoided. Cutting with the jigsaw should always take place from the reverse side.

Saw blade: Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm, or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

Information: hand-held circular saws:

Prior to cutting with the hand-held circular saw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. The saw blade overlap should amount to between 10 and 20 mm. Rapid advance and maximum rpm should be used. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided. Cutting with the hand-held circular saw should always take place from the reverse side.

Saw blade: Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter.

Information: panel and circular table saws:

Use rapid advance at approx. 4,000 rpm and a saw blade diameter of around 300 mm. The saw blade overlap should amount to between 10 and 20 mm. Do not use circular saw blades with cross-set teeth.

Ideal circular saw blade: Tooth form: flat, trapezoidal teeth, diameter: 300 mm, total teeth: 72, tooth distribution: approx. 13 mm. During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet fracture. The drillings should have a diameter of approx. 10 mm.

FLAMMABILITY

SIBUGLAS products are subject to standard flammability pursuant to DIN 4102 B2.

DRILLING

Small drillings are carried out with an acrylic glass spiral drill, while a core drill with, e.g. 4-6 carbide tips is employed for larger drillings and recesses. If the SIBUGLAS is anchored firmly, a well-honed wood drill can also be used.

Cutting and processing data for acrylic glass spiral drills:

Free angle: 3° to 8°, rake angle 0° to 4°, point angle 60° to 90°, twist angle 12° to 16°, cutting speed 10 to 60 m/min, advance 0.1 to 0.3 mm/rev. Always slightly chamfer and countersink the drillings.

Information for standard metal spiral drills:

Prior to use, these must be suitably sharpened for the material. Rake angle 0° to 4°, point angle 110° to 130°. Wherever possible, laser drilling is preferable.

EDGE PROCESSING

Cut, sawn or milled edges should be smoothed and deburred using a scraper or a machine file (an acrylic file is better).

Edge profiling: The edges can be easily brought into the desired shape using a profile cutter with a ball bearing (please see page 181).

Edge polishing: Smooth SIBUGLAS cut edges can be simply polished manually using polishing paste.

LASER CUTTING

SIBUGLAS sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the SIBUGLAS sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

Standard SIBUGLAS products (non-AR+) are suitable for printing, pre-testing is advisable for SIBUGLAS AR+.

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SIBUGLAS AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS designsheet may not be cleaned with alcohol or a solvent.

DISPOSAL

Current LGA certificates exist for SIBUGLAS. We are pleased to make these available.

Private area: SIBUGLAS can be disposed of with the normal household refuse.

Commercial area: SIBUGLAS should be conducted to thermal disposal.

STORAGE INFORMATION

Always store SIBUGLAS products dry and flat, and protect them against the effects of humidity. Wrap the sheets in plastic

together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air. Outdoor storage is not possible and the following should be noted. Sheets delivered in rolls should be unpacked immediately and laid down flat with the topside pointing upwards. Flatness is improved by weighing down. In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down. In storage, SIBUGLAS must be protected against sunlight and not come into contact with any liquids or damp. The material should also be safeguarded against dirt, dust and mechanical damage.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

TRANSPORT INFORMATION

When transporting SIBUGLAS care should be taken that the sheets are protected against dirt, UV rays, moisture and mechanical damage. Stable, flat pallets that are larger than the sheets are to be employed with a card underlay. The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame. The edges and the sides must also be safeguarded (edge protection, PE film, ...) and temperatures below minus 35° C or above 50° C should not be exceeded.

MATERIAL REQUIREMENTS

SIBU structured sheet:

SIBUGLAS SA dimensions: 2600 x 1000 mm, strongly adhesive

Wood base sheet:

Wood base sheet coated on both sides, dimensions: 2600 x 1000 mm

Counter-pressure:

Not required

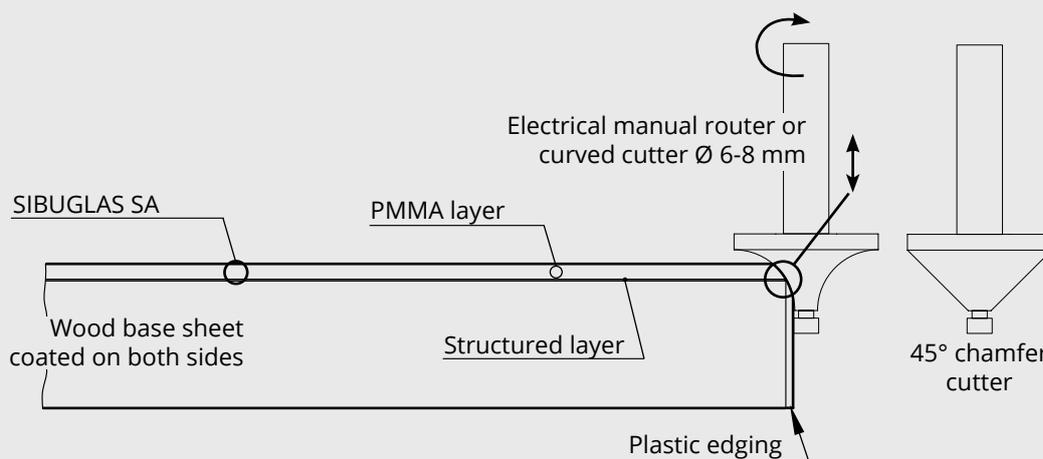
Edge material:

All standard furniture edging

PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the SIBUGLAS sheet.
3. Bond the SIBUGLAS sheet onto the wood base sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

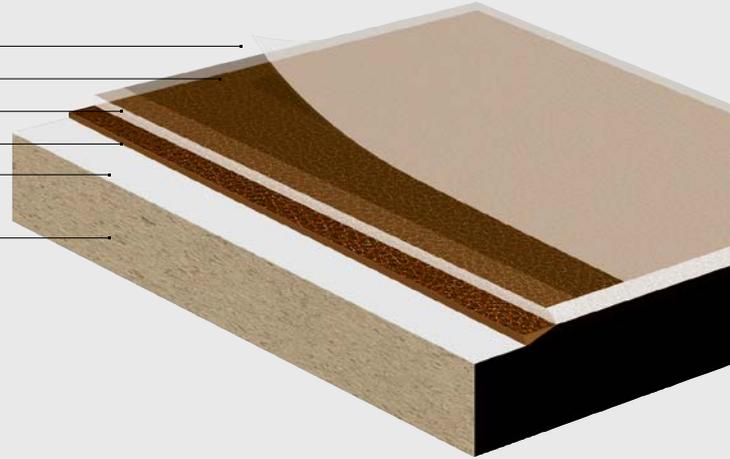
Facet milling is the prerequisite for an edged end product!



**SIMPLY
CREATE STYLE!**

SIBUGLAS structured sheet

- PE-protective film
- Scratch-resistant surface (AR+)
- Transparent PMMA layer, UV-resistant
- PU leather / structured layer, special synthetic fibres
- SA, strongly adhesive reverse side

Coated wood base sheet**STRUCTURED SHEET
PRODUCT STRUCTURE**

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas, single colour**Total thickness: 2.83 – 3.43 mm**

Transparent PMMA layer: 2.0 mm

Structured layer: 0.7 - 1.3 mm

(incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13 mm

Structure: SibuGlas AR+**Total thickness: 2.83 – 3.43 mm**Transparent PMMA layer: 2.0mm with
excellent abrasion resistance

Structured layer: 0.7 – 1.3 mm

(incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13 mm

The 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

VARIOUS APPLICATION EXAMPLES:

- Table tops (AR+)
- Bar and furniture fronts
- Shelf floors
- Side walls
- Room doors
- Sales podiums
- Sliding doors

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2,800 rpm (preferably 4,000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (beveling: 0.3 mm, 45°) and must also always be sharpened. For a clean-cut edge it is important that the saw blade is really sharp! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibUGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

SURFACE SEALING

only in the case of non-AR+ SibUGlas sheet versions

With our acrylic POLISHING KIT superficial traces of wear and scratches in the SibUGlas surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

STORAGE

(please see page 180)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibUGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

SIBUGLAS PVA

Glued and pressed on absorbent wood base sheets

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SibUGlas is used for a diversity of applications. SibUGlas is a multi-layer sheet consisting of PMMA, PU leather and a special synthetic fibre, which can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

SIBUGLAS / SIBUGLAS AR+ WITH SCRATCH-RESISTANCE SURFACE INCL. SIBUGLAS BALANCING SHEET

A major processing advantage of our SibUGlas sheets is provided by a **special synthetic fibre on the reverse side** (on the structured sheet+ balancing sheet). The saturated, synthetic fibres compensate for any small surface irregularities or fine, overseen particles of dirt. Both SibUGlas reverse sides are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood base sheet and this composite is subsequently placed in a sheet press.

As a result, perfect, high-gloss surfaces can be simply created.

SIBUGLAS PVA

DESCRIPTION – STRUCTURE

SIBUGLAS structured sheet

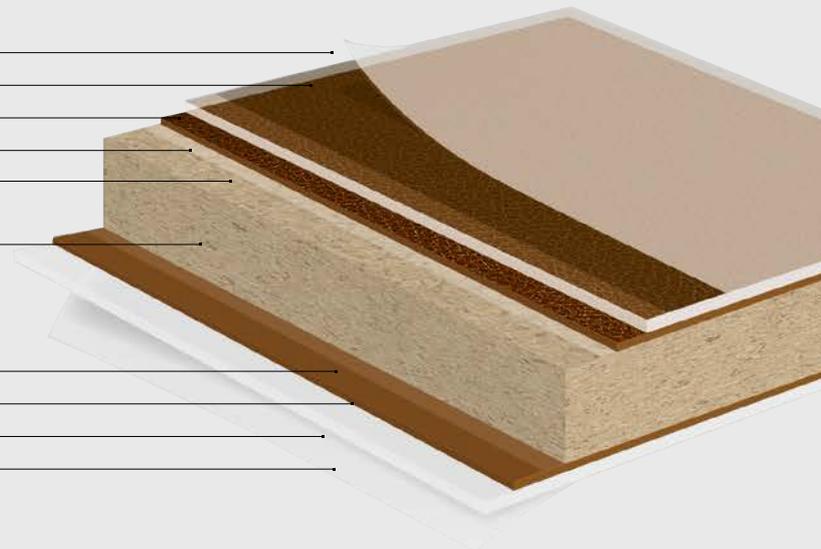
- PE protective film
- Scratch-resistant surface (AR+)
- Transparent PMMA layer, UV-resistant
- PU leather / structured layer, special synthetic fibres
- PVA white glue

Wood base sheet

minimum thickness of 16 mm!
Use thicker wood base sheets for larger formats!

SIBUGLAS balancing sheet

- PVA white glue
- PU leather / one-colour, special synthetic fibres
- PMMA sheet
- PE protective film



SibUGlas structured sheets that have been glued and pressed in this manner can be easily processed with the majority of wood-working machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

SIBUGLAS PVA

STRUCTURED SHEETS PRODUCT STRUCTURE

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas, single colour

Total thickness: 2.7 – 3.3 mm

Transparent PMMA layer: 2.0 mm

Structured layer: 0.7 – 1.3 mm
(incl. special synthetic fibres)

Structure: SibuGlas AR+

Total thickness: 2.7 – 3.3 mm

Transparent PMMA layer: 2.0 mm
with excellent abrasion resistance

Structured layer: 0.7 – 1.3 mm
(incl. special synthetic fibres)

The 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

SIBUGLAS PVA

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood base sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

For SibuGlas AR+ (PMMA 2 mm) we recommend the use of the article SG Bianco (17934) no pre-treatment necessary.
For all SibuGlas Marble AR+ articles we recommend a conventional 2 mm PMMA balancing sheet.

SIBUGLAS PVA

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood base sheets!

The acclimatised SibuGlas structured and balancing sheets, as well as the wood base sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The cut wood base sheet must be roughly 10mm larger than the SibuGlas sheets. **Both SibuGlas sheets should first be generously coated with PVA glue using a roller.** Owing to the highly absorbent SibuGlas reverse side, the consumption of PVA white glue is considerable and amounts to approx. 200 – 300 g/m².

Shortly before bonding, the synthetic fibres should have a wet, sticky shine. Subsequently, both SibuGlas sheets are positioned as quickly as possible on the middle of the wood base sheet.

! Warning! Glue should not be applied directly to the wood base sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 15 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/m² or 2 kg/m².

! As soon as the sheets are removed from the press, they must be stored under stacking pressure for at least 12 hours in a FLAT position. A genuinely even surface is extremely important for the flatness of the composite sheet!

A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

! Always clean the press thoroughly prior to processing SibuGlas sheets!

The cleanliness of the sheet press will be mirrored by the structured surface!

Wood base sheets with minimum warping (exception): If from the outset the wood base sheets are not exactly flat, the backing sheet should always be glued onto the hollow side (inner radius) and the structured sheet onto the side with the outward warp (outer radius). This facilitates further processing and installation.

Cutting to length/edge trimming and other processing steps:

At the earliest, complete this work 24 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2800 rpm (preferably 4000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (beveling: 0.3 mm, 45°) and must also always be sharpened. For a clean-cut edge it is important that the saw blade is really sharp! ! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibUGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

SURFACE SEALING

only in the case of non-AR+ SibUGlas sheet versions

With our acrylic POLISHING KIT superficial traces of wear and scratches in the SibUGlas surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

STORAGE

(please see page 180)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibUGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

Overview

BALANCING SHEET

SG BIANCO USED AS BALANCING SHEET



SG Bianco serves as balancing sheet for the following articles:

SG Bianco

2600 x 1000 x 2,7 mm / NA 17934

SG ANTIGUA Gold AR+	NA 17822
SG Bianco	NA 17934
SG Bianco AR+	NA 17912
SG COCKTAIL Opal AR+	NA 16997
SG Ice White AR+	NA 17915
SG LACE White/Vintage Brown AR+	NA 17818
SG LEGUAN Blue AR+	NA 16978
SG LEGUAN Bianco met AR+	NA 19304
SG LEGUAN Copper AR+	NA 16976
SG LEGUAN Gold AR+	NA 16977
SG LEGUAN Silver AR+	NA 16975
SG LUXURY Bronze AR+	NA 17820
SG LUXURY Gold AR+	NA 17819
SG Magnolia AR+	NA 17914
SG Malaga AR+	NA 17963
SG Mocca AR+	NA 17962
SG Nero AR+	NA 17913
SG Old Platin AR+	NA 18067
SG Vintage Copper AR+	NA 17198
SG Vintage Silver AR+	NA 17197

For the following articles a conventional 2 mm thick PMMA panel is required as balancing sheet:

SG MARBLE Alpine AR+	NA 19329
SG MARBLE Black AR+	NA 19330
SG MARBLE Brown AR+	NA 19331
SG MARBLE Emperador AR+	NA 19332
SG MARBLE Grey AR+	NA 19333
SG MARBLE White AR+	NA 19334

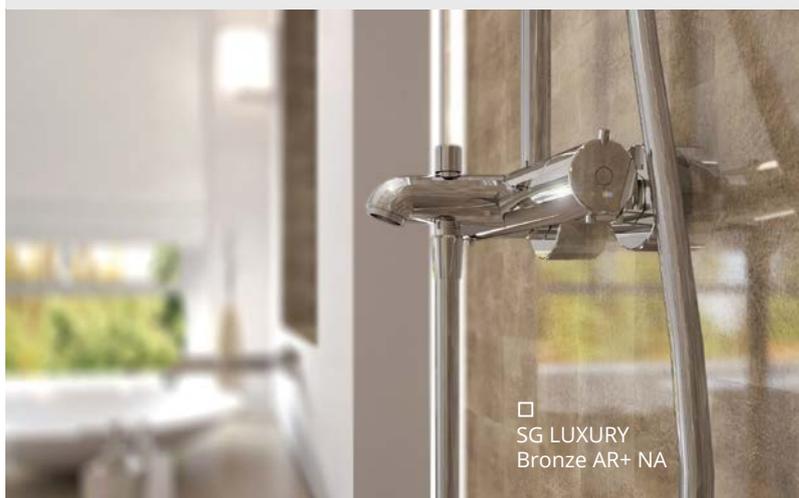
SIBUGLAS AR+ NA

In the bath- and wet room area

SibuGlas is ideal for the design and renovation of bathrooms!



□ SG LUXURY
Bronze AR+ NA



□ SG LUXURY
Bronze AR+ NA

MATERIAL REQUIREMENTS

Structured sheets:	SibuGlas AR+ NA	} is a neutral, cross-linked silicone that is required for processing. 1 cartridge is sufficient for approx. 1.5 to 2.0 m ² .
Adhesive:	SIBU SILICON 1.4 A	
Joints/sealing:	SIBU SILICON 1.4 A	

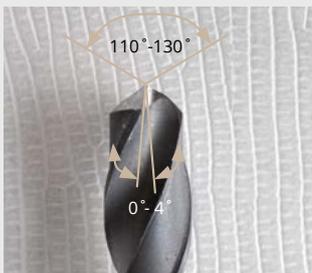
Only acetic acid free, neutrally cross-linked silicone may be used.

TOOL REQUIREMENTS

Tape measure, spirit level, jigsaw or hand-held circular saw, aluminium lath, screw clamps, battery screwdriver, keyhole saw, scraper, files, cloths, rubber roller, marker, work table, masking tape, ground cleaner, SIBU SILICON 1.4 A.

PREPARATIONS

1. Disassemble the sanitation systems such as taps, shower rails, etc.
2. Thoroughly clean and degrease. The ground surface must be clear of any loose material, be capable of providing support, dry, smooth and free of dust, dirt, grease, wax and silicone. In order to achieve maximum adhesion, non-absorbent grounds should always be cleaned with alcohol (ethanol, isopropyl alcohol). Prior to beginning renovation work, the ground (e.g. wall tiles) must be



Metal twist drill – sharpened bit



Countersink bit



Hard metal core drill

cleaned and any possible mould or bacteria removed. In general, it is also necessary to renew the existing, flexible grouting between the shower basin and/or bath and the tiled wall.

PROCESSING STEPS

1. Measure the required sheet dimensions on the spot and take the exact measurement of the openings for armatures or any other apertures that may exist. Take into account a 3 mm silicone joint on the edge of the sheets and all openings.
2. Transfer the measurements to the SibUGlas structured sheets.
3. Anchor the SibUGlas with the aluminium lath and the screw clamps onto the work table for straight cutting and then use a saw with a fine blade. Where necessary, use a keyhole saw for the armatures and drill prior to bonding (please see mechanical further processing). Subsequently deburr the cut edges.
4. Draw the sheet formats on the ground using the marker. This will serve for the positioning of the adhesive application. Our silicone adhesive evens out any slight irregularities in the ground surface.
5. Bonding: Leave a gap of approx. 10 mm between the silicone bead and the edge of the sheet. Maintain a distance of approx. 60 mm between the beads. Bead height of approx. 3-4 mm. As the silicone will not adhere to damp surfaces, the ground must be absolutely dry.
6. Bring the sheet into position and press gently using a cloth. If necessary correct the position and finally press down firmly using a rubber roller.
7. Apply masking tape to the ground in the area of the silicone joints and to the structured sheet.
8. Prior to filling the joins and sealing the openings, read the instructions on the silicone cartridge.
9. Immediately remove the masking tape and any surplus silicone.

SIBU SILICON



Transparent	SG COCKTAIL Opal AR+, SG LEGUAN Silver AR+, SG Vintage Silver AR+, SG LEGUAN Bianco met AR+, SG Bianco AR+, SG Ice White AR+, SG Malaga AR+, SG Magnolia AR+, SG Old Platin AR+, SG LEGUAN Gold AR+, SG MARBLE Grey AR+, SG MARBLE Brown AR+, SG MARBLE Black AR+, SG MARBLE Alpine AR+, SG MARBLE White AR+
Nero	SG LEGUAN Blue AR+, SG Nero AR+, SG MARBLE Black AR+
Beige	SG LACE White/Vintage Brown AR+, SG LUXURY Bronze AR+, SG LEGUAN Silver AR+
Terra	SG ANTIGUA Gold AR+, SG LUXURY Gold AR+
Mocca	SG LEGUAN Copper AR+, SG Vintage Copper AR+, SG Mocca AR+, SG MARBLE Emperador AR+, SG MARBLE Brown AR+

SIBU SILICON 310 ml:

SIBU Silicon 1.4A Transparent / **Art.-Nr.** 18357
SIBU Silicon 1.4A Nero / **Art.-Nr.** 18358

SIBU Silicon 1.4A Beige / **Art.-Nr.** 18359
SIBU Silicon 1.4A Terra / **Art.-Nr.** 18387
SIBU Silicon 1.4A Mocca / **Art.-Nr.** 18388

Our delivery programme includes matching silicone colours for every SibUGlas sheet.

MECHANICAL PROCESSING OF SIBUGLAS IN A NON-BONDED CONDITION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should constantly be avoided, as this can lead to material tensions.

CUTTING WITH A JIGSAW

Information: jigsaws. Anchor the SibuGlas sheet to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) should be avoided. **Saw blade:** Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

CUTTING WITH A HAND-HELD CIRCULAR SAW

Information: hand-held circular saws. Anchor the SibuGlas sheet to the work table by means of an aluminium lath and screw clamps. Cut with the hand-held circular saw using rapid advance and maximum rpm. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided. **Saw blade:** Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter. When processing SibuGlas sheets mechanically avoid heat by means of well-sharpened tools and rapid advance.

DRILLING

All apertures for armatures, shower rails, etc. and drillings must be completed prior to bonding onto the wall. The apertures and drill holes should be large enough to ensure the avoidance of contact between the SibuGlas sheets and the objects to be subsequently installed. Spaces of approx. 2-3 mm should be left all round. All drillings should be slightly countersunk and sharp cut edges broken. Rawl plugs should not be opened in the SibuGlas sheet and instead always be firmly anchored in the ground surface. Sharp tools must also be avoided.

The SibuGlas sheet should be positioned on a clean and stable wood underlay and then fixed using screw clamps and additional clean protection in the drilling area.

All the apertures in the sheet and the drillings in the wet area should be carefully sealed against moisture using SIBU SILICON 1.4 A.

Wherever possible laser working is preferable. For the drill characteristics, please see page 189.

MILLING

Basically, all types of milling machines can be used, from simple hand-held devices to numerically controlled automats. In the case of millings with smaller diameters, a one- or two-edged finger milling cutter with good chip removal should always be utilised.

The choice of cutter is always oriented towards the respective task in hand, but whatever the case the following prerequisites must be fulfilled: free angle: 2° to 10°, rake angle 0° to 5°, cutting speed 200 to 4500 m/min, advance 0.5 mm/rev.

During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet breakage. The drillings should have a diameter of approx. 10 mm. Wherever possible, laser working is preferable.

GROUND SURFACE

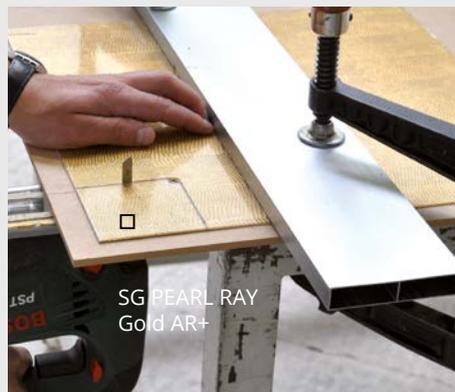
Existing tiles, plasterboard and smooth masonry.

ADHESIVE

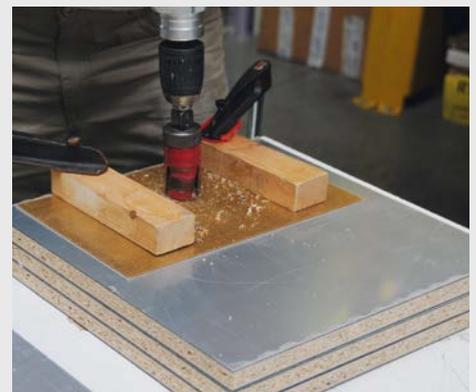
SIBU SILICON 1.4 A



Corner opening with a drill



Cutting with a jigsaw



Aperture cutting using a hard metal core drill

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibUGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent. Direct spraying of the SibUGlas surfaces with water jets at over 45 °C should be avoided.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.



All sheet edges and apertures are to be grouted and fully sealed.

Installation Instructions

TOOL REQUIREMENTS

Tape measure, spirit level, jigsaw or hand-held circular saw, aluminium lath, screw clamps, battery screwdriver, keyhole saw, scraper, files, cloths, rubber roller, marker, work table, masking tape, ground cleaner, SIBU SILICON 1.4 A, or acetic acid free, neutral cross-linked silicone.



Clean the ground surface / degrease, mark the sheet position on the ground surface, mark vertically.



Cut the sheet to length using a jigsaw or a hand-held circular saw from the reverse side and with an underlay. (please see page 179)



Subsequently deburr the cut edges using fine sandpaper, a file or scraper.



Apply silicone beads with a height of 3-4 mm at a distance of approx. 10 mm from the sheet edge. Leave a gap of approx. 60 mm between the beads.



Bring the sheet into position and press gently with a cloth.



Bring other sheets into position using a spacer (min. 3 mm).



Press down hard with a rubber roller, then remove the SIBUGLAS protective film in the edge area.



Mask the joint area with tape, point the sheet edges and all the apertures, and seal entirely. Smooth the joints using a finger.



Remove any dirt from the silicone immediately and then pull off the protective film.

FOR THE WET ROOM AREA

PREPARATIONS

Disassemble the sanitation systems such as taps, shower rails, etc. Measure the required sheet dimensions on the spot and take exact measurement of the openings for armatures or any other apertures that may exist. Then transfer the measurements to the SibUGlas structured sheets.

NA

non-adhesive

SA

strongly adhesive

FR

flame-retardant version
available on request

PR

digital printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

■■■■

wet room suitability

■■■■□

limited suitability for wet rooms

AR

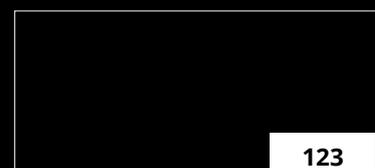
abrasion-resistant

AR+

scratch-resistant

+ ▼

entire panel length not
shown in image



reference numbers for the original
samples in the catalog "INSPIRATIONS"

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